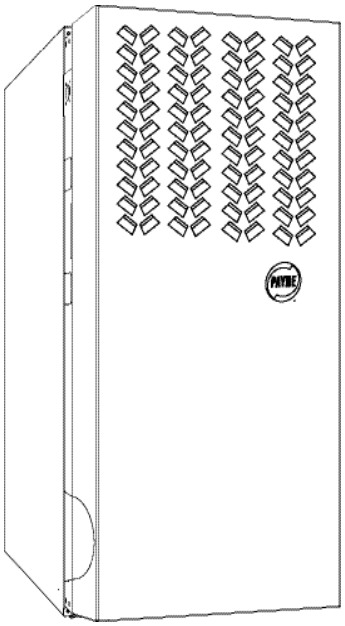
Installation, Start-up, Operating, and Service and Maintenance Instructions -Series C



The Payne PG8M/PG8J 80% AFUE Gas Furnaces feature 4-way multipoise design and through-the-furnace downflow venting. The PG8M/PG8J furnaces are approved for use with natural or propane gas and the PG8J is also approved for use in Low Nox Air Quality Management Districts.

STANDARD FEATURES

- **Four-position furnace: upflow, horizontal right, horizontal left, downflow**
- **Electronic control center**
  Adjustable heating air temperature rise
  LED diagnostics and self test feature
- **Hot surface ignition (HSI)**
- **Twinning in Upflow, Downflow and Horizontal**

LIMITED WARRANTY

- 20-year warranty on “Super S™” heat exchanger
- 5-year parts warranty on all other components

Single-Stage Induced-Combustion 4-Way Multipoise Furnace

Cancels: II 310A-45-4/IM-PG8J-04
II310A-45-5/IM-PG8J-05

Installation, Start-up, Operating, and Service and Maintenance Instructions Series 120/C

NOTE: Read the entire instruction manual before starting the installation.

This symbol → indicates a change since the last issue.

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TABLE OF CONTENTS

SAFETY CONSIDERATIONS 2
INTRODUCTION 4
CODES AND STANDARDS 4
- Safety 5
- General Installation 5
- Combustion and Ventilation Air 5
- Duct Systems 5
- Acoustical Lining and Fibrous Glass Duct 5
- Gas Piping and Gas Pipe Pressure Testing 5
- Electrical Connections 5

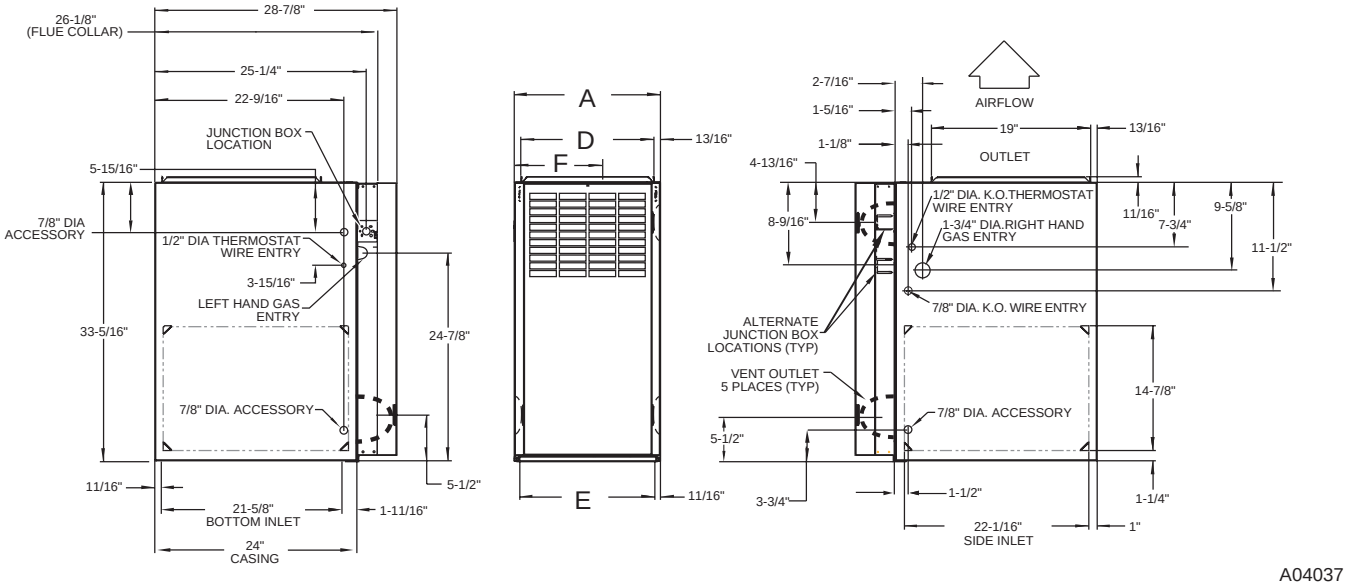
ELECTROSTATIC DISCHARGE (ESD) PRECAUTIONS PROCEDURE 5
LOCATION 5
- General 5
- Location Relative to Cooling Equipment 7

AIR FOR COMBUSTION AND VENTILATION 7
INSTALLATION 10
- Upflow Installation 10
  - Bottom Return Air Inlet 10
  - Side Return Air Inlet 10
  - Leveling Legs (If Desired) 10
- Downflow Installation 10
  - Bottom Return Air Inlet 11
- Horizontal Installation 11
  - Suspended Furnace Support 11
  - Platform Furnace Support 11
  - Roll-Out Protection 11
  - Bottom Return Air Inlet 11
  - Side Return Air Inlet 11
- Filter Arrangement 11
- Air Ducts 11
  - General Requirements 11
  - Ductwork Acoustical Treatment 12
  - Supply Air Connections 12
  - Return Air Connections 14
- Gas Piping 15
- Electrical Connections 19
  - 115-V Wiring 19
  - J-Box Relocation 20
  - Electrical Connection to J-Box 21
  - Power Cord Installation in Furnace J-Box 21
  - BX Cable Installation in Furnace J-Box 22
  - 24-V Wiring 22
  - Accessories 22
- Venting 22
  - General Venting Requirements 23
  - Masonry Chimney Requirements 23
  - Appliance Application Requirements 24
  - Additional Venting Requirements 26
  - Sidewall Venting 26

START-UP, ADJUSTMENT, AND SAFETY CHECK 27
- General 27
- Start-Up Procedures 27
- Adjustments 31
- Check Safety Controls 34
- Checklist 35

SERVICE AND MAINTENANCE PROCEDURES 35
- Introduction 35
  - General 35
  - Electrical Controls and Wiring 36
- Care and Maintenance 37
  - Cleaning and/or Replacing Air Filter 37
  - Blower Motor and Wheel 37
  - Cleaning Heat Exchanger 40
- Sequence of Operation 44
- Wiring Diagrams 45
- Troubleshooting 45

Manufacturer reserves the right to discontinue, or change at any time, specifications or designs without notice and without incurring obligations.



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NOTES:
1. Two additional 7/8-in. diameter holes are located in the top plate.
2. Minimum return-air openings ar furnace, based on metal duct. If flex duct is used, see flex duct manufacturer's recommendations for equivalent diameters.
   a. For 800 CFM-16-in. round or 14 1/2 x 12-in. rectangle.
   b. For 1200 CFM-20-in. round or 14 1/2 x 19 1/2-in. rectangle.
   c. For 1600 CFM-22-in. round or 14 1/2 x 22-in. rectangle.
   d. For airflow requirements above 1800 CFM, see Air Delivery table in Product Data literature for specific use of single side inlets. The use of both side inlets, a combination of 1 side and the bottom, or the bottom only will ensure adequate return air openings for airflow requirements above 1800 CFM.

→ Fig. 1—Dimensional Drawing

SAFETY CONSIDERATIONS

⚠ WARNING

FIRE, EXPLOSION, ELECTRICAL SHOCK, AND CARBON MONOXIDE POISONING HAZARD

Failure to follow this warning could result in dangerous operation, serious injury, death, or property damage.

Improper installation, adjustment, alteration, service, maintenance, or use can cause carbon monoxide poisoning, explosion, fire, electrical shock, or other conditions which may cause personal injury or property damage. Consult a qualified service agency, local gas supplier, or your distributor or branch for information or assistance. The qualified service agency must use only factory-authorized and listed kits or accessories when modifying this product.

⚠ CAUTION

FURNACE RELIABILITY HAZARD

Improper installation or misapplication of furnace may require excessive servicing or cause premature component failure.

Application of this furnace should be indoors with special attention given to vent sizing and material, gas input rate, air temperature rise, unit leveling, and unit sizing.

Installing and servicing heating equipment can be hazardous due to gas and electrical components. **Only trained and qualified personnel should install, repair, or service heating equipment.** Untrained personnel can perform basic maintenance functions such as cleaning and replacing air filters. All other operations must be performed by trained service personnel. When working on heating equipment, observe precautions in literature, on tags, and on labels attached to or shipped with furnace and other safety precautions that may apply.

These instructions cover minimum requirements and conform to existing national standards and safety codes. In some instances, these instructions exceed certain local codes and ordinances, especially those that may not have kept up with changing residential construction practices. We require these instructions as a minimum for a safe installation.

⚠ CAUTION

CUT HAZARD

Failure to follow this caution may result in personal injury. Sheet metal parts may have sharp edges or burrs. Use care and wear appropriate protective clothing, safety glasses and gloves when handling parts and servicing furnaces.

Wear safety glasses and work gloves. Have fire extinguisher available during start-up and adjustment procedures and service calls.

This is the safety-alert symbol ⚠. When you see this symbol on the furnace and in instructions or manuals, be alert to the potential for personal injury.

Understand the signal words DANGER, WARNING, and CAUTION. These words are used with the safety-alert symbol. DANGER identifies the most serious hazards which **will** result in severe personal injury or death. WARNING signifies a hazard which **could** result in personal injury or death. CAUTION is used to identify hazards which **may** result in minor personal injury or product and property damage. NOTE is used to highlight suggestions which will result in enhanced installation, reliability, or operation.

1. Use only with type of gas approved for this furnace. Refer to the furnace rating plate.
2. Install this furnace only in a location and position as specified in the "Location" section of these instructions.

INSTALLATION

MINIMUM INCHES CLEARANCE TO COMBUSTIBLE CONSTRUCTION
DISTANCE MINIMALE EN POUCES AUX CONSTRUCTIONS COMBUSTIBLES

This forced air furnace is equipped for use with natural gas at altitudes 0-10,000 ft (0-3,050m).

An accessory kit, supplied by the manufacturer, shall be used to convert to propane gas use or may be required for some natural gas applications.

This furnace is for indoor installation in a building constructed on site.

This furnace may be installed on combustible flooring in alcove or closet at minimum clearance as indicated by the diagram from combusitble material.

This furnace may be used with a Type B-1 Vent and may be vented in common with other gas fired appliances.

Cette fournaise à air pulsé est équipée pour utilisation avec gaz naturel et altitudes comprises entre 0-3,050m (0-10,000 pi).

Utiliser une trousse de conversion, fournie par le fabricant, pour passer au gaz propane ou pour certaines installations au gaz naturel.

Cette fournaise est prévue pour être installée dans un bâtiment construit sur place.

Cette fournaise peut être installée sur un plancher combustible dans une alcôve ou dans un garde-robe en respectant le minimum d'espace libre des matériaux combustibles, tel qu´indiqué sur le diagramme.

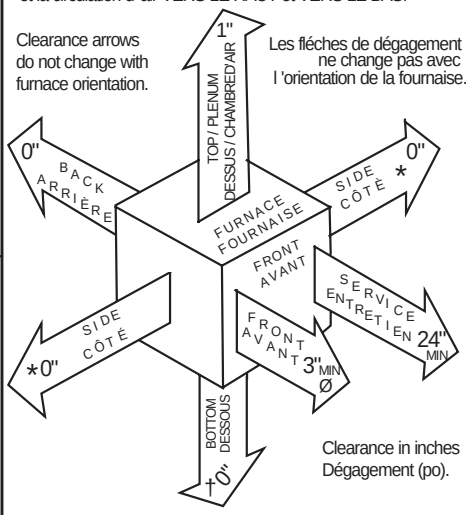
Cette fournaise peut être utilisée avec un conduit d´évacuation de Type B-1 ou connectée au conduit ommun d 'autres appareils à gaz.

This furnace is approved for UPFLOW, DOWNFLOW, and HORIZONTAL installations.

Cette fournaise est approuvée pour l 'installation HORIZONTALE et la circulation d 'air VERS LE HAUT et VERS LE BAS.

Clearance arrows do not change with furnace orientation.

Les fléches de dégagement ne change pas avec l 'orientation de la fournaise.



Clearance in inches
Dégagement (po).

Vent Clearance to combustibles:
For Single Wall vents 6 inches (6 po).
For Type B-1 vent type 1 inch (1 po).

Dégagement de l´évent avec combustibles:
Pour conduit d´évacuation à paroi simple 6 po (6 inches).
Pour conduit d´évacuation de Type B-1 1 po (1 inch).

MINIMUM INCHES CLEARANCE TO COMBUSTIBLE CONSTRUCTION

DOWNFLOW POSITIONS:

† Installation on non-combusibible floors only.
For Installation on combustible flooring only when installed on special base, Part No. KGASB0201ALL, Coil Assembly, Part No. CD5 or CK5, or Coil Casing, Part No. KCAKC.

Ø 18 inches front clearance required for alcove.

* Indicates supply or return sides when furnace is in the horizontal position. Line contact only permissible between lines formed by intersections of the Top and two Sides of the furnace jacket, and building joists, studs or framing.

DÉGAGEMENT MINIMUM EN POUCES AVEC ÉLÉMENTS DE CONSTRUCTION COMBUSTIBLES

POUR LA POSITION COURANT DESCENDANT:

† Pour l´installation sur plancher non combustible seulement.
Pour l´installation sur un plancher combustible seulement quand on utilise la base spéciale, pièce nº KGASB0201ALL, l´ensemble serpentin, pièce nº CD5 ou CK5, ou le carter de serpentin, pièce nº KCAKC.

Ø Dans une alcôve, on doit maintenir un dégagement à l´avant de 18 po (450mm).

* La poistion indiquée concerne le côté d´entrée ou de retour quand la fournaise est dans la position horizontale.
Le contact n´est permis qu´entre les lignes formées par les intersections du dessus et des deux côtés de la cherrise de la fournaise et les solives, montant sous cadre de charpente.

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→ **Fig. 2—Clearances to Combustibles**

→ **Table 1—Dimensions (IN.)**

FURNACE SIZE	A CABINET WIDTH	D SUPPLY-AIR WIDTH (IN.)	E RETURN-AIR WIDTH (IN.)	F C.L. TOP AND BOTTOM FLUE COLLAR (IN.)	FLUE COLLAR* (IN.)	SHIP WT. (LB)
045-08/024045	14-3/16	12-9/16	12-11/16	9-5/16	4	104
045-12/036045	14-3/16	12-9/16	12-11/16	9-5/16	4	107
070-08/024070	14-3/16	12-9/16	12-11/16	9-5/16	4	111
070-12/036070	14-3/16	12-9/16	12-11/16	9-5/16	4	115
070-16/048070	17-1/2	15-7/8	16	11-9/16	4	126
090-14/042090	17-1/2	15-7/8	16	11-9/16	4	127
090-16/048090	21	19-3/8	19-1/2	13-5/16	4	140
090-20/060090	21	19-3/8	19-1/2	13-5/16	4	146
110-12/036110	17-1/2	15-7/8	16	11-9/16	4	135
110-16/048110	21	19-3/8	19-1/2	13-5/16	4	146
110-22/066110	21	19-3/8	19-1/2	13-5/16	4	152
135-16/048135	21	19-3/8	19-1/2	13-5/16	4	149
135-22/066135	24-1/2	22-7/8	23	15-1/16	4	163
155-20/060155	24-1/2	22-7/8	23	15-1/16	4	170

* 5” or 6” vent connector may be required in some cases.

3. Provide adequate combustion and ventilation air to the furnace space as specified in “Air for Combustion and Ventilation” section.
4. Combustion products must be discharged outdoors. Connect this furnace to an approved vent system only, as specified in the “Venting” section of these instructions.
5. Never test for gas leaks with an open flame. Use a commercially available soap solution made specifically for the detection of leaks to check all connections, as specified in the “Gas Piping” section.
6. Always install furnace to operate within the furnace’s intended temperature-rise range with a duct system which has an external static pressure within the allowable range, as specified in the “Start-Up, Adjustments, and Safety Check” section. See furnace rating plate.
7. When a furnace is installed so that supply ducts carry air circulated by the furnace to areas outside the space containing the furnace, the return air shall also be handled by duct(s) sealed to the furnace casing and terminating outside the space containing the furnace. See “Air Ducts” section.
8. A gas-fired furnace for installation in a residential garage must be installed as specified in the warning box in the “Location” section.
9. → The furnace is not to be used for temporary heating of buildings or structures under construction. See page 7 caution box regarding the heating of buildings under construction.
10. These Multipoise Gas-Fired Furnaces are CSA (formerly A.G.A. and C.G.A.) design-certified for use with natural and propane gases (see furnace rating plate) and for installation in alcoves, attics, basements, closets, utility rooms, crawlspaces, and garages. The furnace is factory-shipped for use with natural gas. A CSA listed gas conversion kit is required to convert furnace for use with propane gas.
11. See Fig. 2 for required clearances to combustible construction.
12. Maintain a 1-in. clearance from combustible materials to supply air ductwork for a distance of 36 inches horizontally from the furnace. See NFPA 90B or local code for further requirements.
13. These furnaces SHALL NOT be installed directly on carpeting, tile, or any other combustible material other than wood flooring. In downflow installations, factory accessory floor base MUST be used when installed on combustible materials and wood flooring. Special base is not required when this furnace is installed on manufacturer’s Coil Assembly Part No. CD5 or CK5, or when Coil Box Part No. KCAKC is used. See Fig. 2 for clearance to combustible construction information.

INTRODUCTION

→ This Series 120/C 4–way multipoise Category I fan-assisted furnace is CSA design-certified. A Category I fan-assisted furnace is an appliance equipped with an integral mechanical means to either draw or force products of combustion through the combustion chamber and/or heat exchanger. The furnace is factory-shipped for use with natural gas. A CSA (A.G.A. and C.G.A.) listed gas conversion kit is required to convert furnace for use with propane gas. This furnace is **not** approved for installation in mobile homes, recreational vehicles, or outdoors.

This furnace is designed for minimum continuous return-air temperature of 60°F db or intermittent operation down to 55°F db such as when used with a night setback thermostat. Return-air temperature must not exceed 85°F db. Failure to follow these return-air temperature limits may affect reliability of heat exchangers, motors, and controls. (See Fig. 3.)

For accessory installation details, refer to the applicable instruction literature.

NOTE: Remove all shipping brackets and materials before operating the furnace.

CODES AND STANDARDS

Follow all national and local codes and standards in addition to these instructions. The installation must comply with regulations of the serving gas supplier, local building, heating, plumbing, and other codes. In absence of local codes, the installation must comply with the national codes listed below and all authorities having jurisdiction.

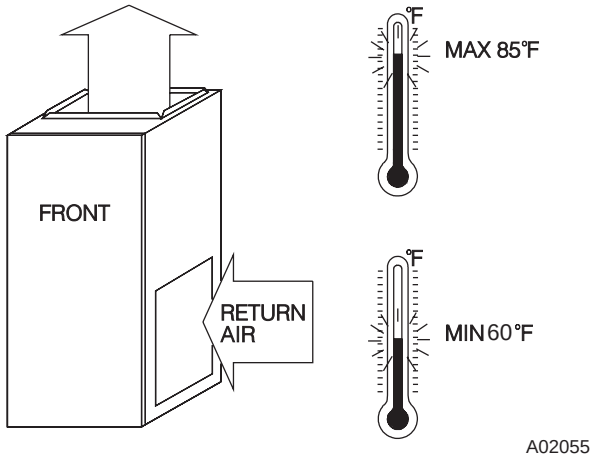

Fig. 3—Return Air Temperature

In the United States and Canada, follow all codes and standards for the following:

Step 1—Safety

- US: National Fuel Gas Code (NFGC) NFPA 54–2002/ANSI Z223.1–2002 and the Installation Standards, Warm Air Heating and Air Conditioning Systems ANSI/NFPA 90B
- → CANADA: CSA B149.1-00 National Standard of Canada Natural Gas and Propane Installation Codes (NSCNGPIC)

Step 2—General Installation

- US: Current edition of the NFGC and the NFPA 90B. For copies, contact the National Fire Protection Association Inc., Batterymarch Park, Quincy, MA 02269 (www.NFPA.org); or for only the NFGC, contact the American Gas Association, 400 N. Capitol Street, N.W., Washington, DC 20001 (www.AGA.org).
- CANADA: NSCNGPIC. For a copy, contact Standard Sales, CSA International, 178 Rexdale Boulevard, Etobicoke (Toronto), Ontario, M9W 1R3 Canada

Step 3—Combustion and Ventilation Air

- → US: Section 8.3 of the NFGC, Air for Combustion and Ventilation
- CANADA: Part 7 of NSCNGPIC, Venting Systems and Air Supply for Appliances

Step 4—Duct Systems

- → US and CANADA: Air Conditioning Contractors Association (ACCA) Manual D, Sheet Metal and Air Conditioning Contractors National Association (SMACNA), or American Society of Heating, Refrigeration, and Air Conditioning Engineers (ASHRAE) 2001 Fundamentals Handbook Chapter 34 or 2000 HVAC Systems and Equipment Handbook Chapters 9 and 16.

Step 5—Acoustical Lining and Fibrous Glass Duct

- US and CANADA: current edition of SMACNA and NFPA 90B as tested by UL Standard 181 for Class I Rigid Air Ducts

Step 6—Gas Piping and Gas Pipe Pressure Testing

- US: NFGC; chapters 5, 6, 7, and 12 and National Plumbing Codes
- CANADA: NSCNGPIC Parts 3, 4, and 5, and Appendices A, B, E and H.

Step 7—Electrical Connections

- US: National Electrical Code (NEC) ANSI/NFPA 70–2002
- CANADA: Canadian Electrical Code CSA C22.1

→ Step 8—Venting

- US: NFGC; chapters 10 and 13
- CANADA: NSCNGPIC Part 7 and Appendix C

ELECTROSTATIC DISCHARGE (ESD) PRECAUTIONS PROCEDURE

⚠ CAUTION

→ **FURNACE RELIABILITY HAZARD**

Improper installation or service of furnace may cause premature furnace component failure.

Electrostatic discharge can affect electronic components. Take precautions during furnace installation and servicing to protect the furnace electronic control. Precautions will prevent electrostatic discharges from personnel and hand tools which are held during the procedure. These precautions will help to avoid exposing the control to electrostatic discharge by putting the furnace, the control, and the person at the same electrostatic potential.

1. Disconnect all power to the furnace. Multiple disconnects may be required. DO NOT TOUCH THE CONTROL OR **ANY** WIRE CONNECTED TO THE CONTROL PRIOR TO DISCHARGING YOUR BODY'S ELECTROSTATIC CHARGE TO GROUND.
2. Firmly touch the clean, unpainted, metal surface of the furnace chassis which is close to the control. Tools held in a person's hand during grounding will be satisfactorily discharged.
3. After touching the chassis, you may proceed to service the control or connecting wires as long as you do nothing to recharge your body with static electricity (for example; DO NOT move or shuffle your feet, do not touch ungrounded objects, etc.).
4. If you touch ungrounded objects (and recharge your body with static electricity), firmly touch a clean, unpainted metal surface of the furnace again before touching control or wires.
5. Use this procedure for installed and uninstalled (ungrounded) furnaces.
6. Before removing a new control from its container, discharge your body's electrostatic charge to ground to protect the control from damage. If the control is to be installed in a furnace, follow items 1 through 4 before bringing the control or yourself in contact with the furnace. Put all used and new controls into containers before touching ungrounded objects.
7. An ESD service kit (available from commercial sources) may also be used to prevent ESD damage.

LOCATION

GENERAL

Some assembly and modifications are required when used in any of the four applications shown in Fig. 4.

This furnace must:

- be installed so the electrical components are protected from water.
- **not** be installed directly on any combustible material other than wood flooring (refer to SAFETY CONSIDERATIONS).
- be located close to the chimney or vent and attached to an air distribution system. Refer to Air Ducts section.
- be provided ample space for servicing and cleaning. Always comply with minimum fire protection clearances shown on the furnace clearance to combustible construction label.

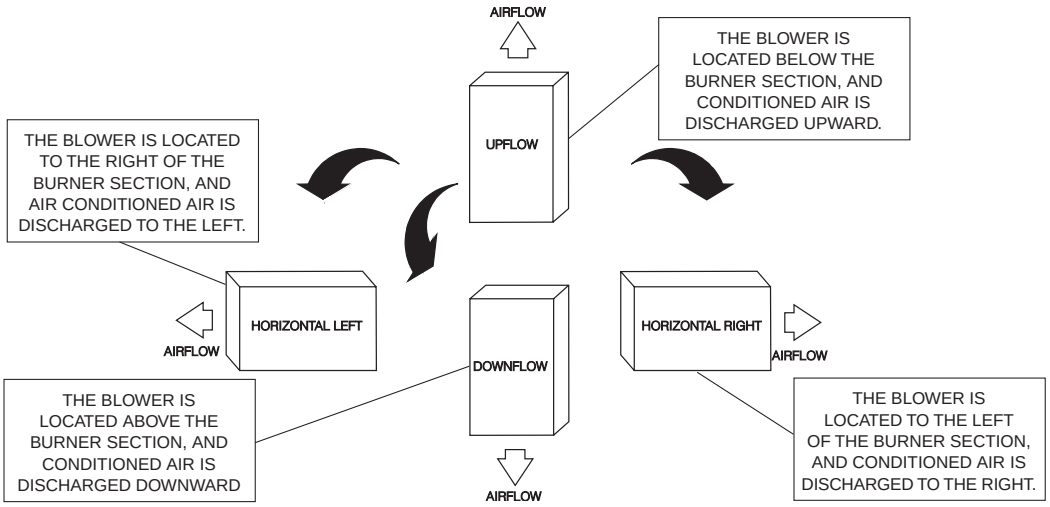

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Fig. 4—Multipoise Orientations

⚠ WARNING

CARBON MONOXIDE POISONING HAZARD

Failure to follow this warning could result in personal injury or death, and unit component damage.

Corrosive or contaminated air may cause failure of parts containing flue gas, which could leak into the living space. Air for combustion must not be contaminated by halogen compounds, which include fluoride, chloride, bromide, and iodide. These elements can corrode heat exchangers and shorten furnace life. Air contaminants are found in aerosol sprays, detergents, bleaches, cleaning solvents, salts, air fresheners, and other household products. Do not install furnace in a corrosive or contaminated atmosphere. Make sure all combustion and circulating air requirements are met, in addition to all local codes and ordinances.

→ The following types of furnace installations may require OUTDOOR AIR for combustion due to chemical exposures:

- Commercial buildings
- Buildings with indoor pools
- Laundry rooms
- Hobby or craft rooms, and
- Chemical storage areas

→ If air is exposed to the following substances, it should not be used for combustion air, and outdoor air may be required for combustion:

- Permanent wave solutions
- Chlorinated waxes and cleaners
- Chlorine based swimming pool chemicals
- Water softening chemicals
- De-icing salts or chemicals
- Carbon tetrachloride
- Halogen type refrigerants
- Cleaning solvents (such as perchloroethylene)
- Printing inks, paint removers, varnishes, etc.
- Hydrochloric acid
- Cements and glues
- Antistatic fabric softeners for clothes dryers
- Masonry acid washing materials

All fuel-burning equipment must be supplied with air for fuel combustion. Sufficient air **must** be provided to avoid negative pressure in the equipment room or space. A positive seal **must** be made between the furnace cabinet and the return-air duct to prevent pulling air from the burner area and from draft safeguard opening.

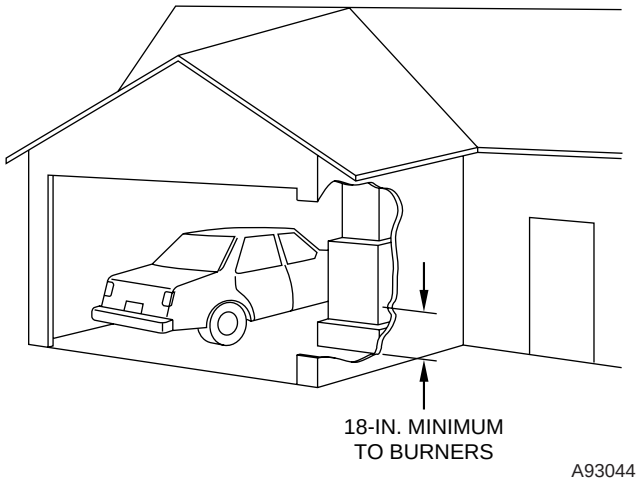

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Fig. 5—Installation in a Garage

⚠ WARNING

FIRE, INJURY OR DEATH HAZARD

Improper location or inadequate protection could result in fire or explosion.

When the furnace is installed in a residential garage, the burners and ignition sources must be located at least 18 inches above the floor. The furnace must be located or protected to avoid damage by vehicles. When the furnace is installed in a public garage, airplane hangar, or other building having a hazardous atmosphere, the furnace must be installed in accordance with the NFGC or NSCNGPIC. (See Fig. 5.)

⚠ CAUTION

→ **PERSONAL INJURY AND/OR PROPERTY DAMAGE HAZARD**

Improper use or installation of this furnace may cause premature furnace component failure.

This gas furnace may be used for heating buildings under construction provided that:

-The furnace is permanently installed with all electrical wiring, piping, venting and ducting installed according to these installation instructions. A return air duct is provided, sealed to the furnace casing, and terminated outside the space containing the furnace. This prevents a negative pressure condition as created by the circulating air blower, causing a flame rollout and/or drawing combustion products into the structure.

-The furnace is controlled by a thermostat. It may not be ″hot wired″ to provide heat continuously to the structure without thermostatic control.

-Clean outside air is provided for combustion. This is to minimize the corrosive effects of adhesives, sealers and other construction materials. It also prevents the entrainment of drywall dust into combustion air, which can cause fouling and plugging of furnace components.

-The temperature of the return air to the furnace is maintained between 55°F (13°C) and 80°F (27°C), with no evening setback or shutdown. The use of the furnace while the structure is under construction is deemed to be intermittent operation per our installation instructions.

-The air temperature rise is within the rated rise range on the furnace rating plate, and the firing rate has been set to the nameplate value.

-The filters used to clean the circulating air during the construction process must be either changed or thoroughly cleaned prior to occupancy.

-The furnace, ductwork and filters are cleaned as necessary to remove drywall dust and construction debris from all HVAC system components after construction is completed.

-Verify proper furnace operating conditions including ignition, gas input rate, air temperature rise, and venting according to these installation instructions.

⚠ WARNING

→ **FIRE, INJURY OR DEATH HAZARD**

Failure to follow this warning could result in unsafe furnace operation.

DO NOT install the furnace on its back or hang furnace with control compartment facing downward. Safety control operation will be adversely affected. Never connect return-air ducts to back of furnace. (See Fig. 6.)

LOCATION RELATIVE TO COOLING EQUIPMENT

The cooling coil must be installed parallel with, or on the downstream side of the unit to avoid condensation in the heat exchangers. When installed parallel with the furnace, dampers or other flow control must prevent chilled air from entering the furnace. If the dampers are manually operated, they must be equipped with means to prevent operation of either unit unless the damper is in the full-heat or full-cool position.

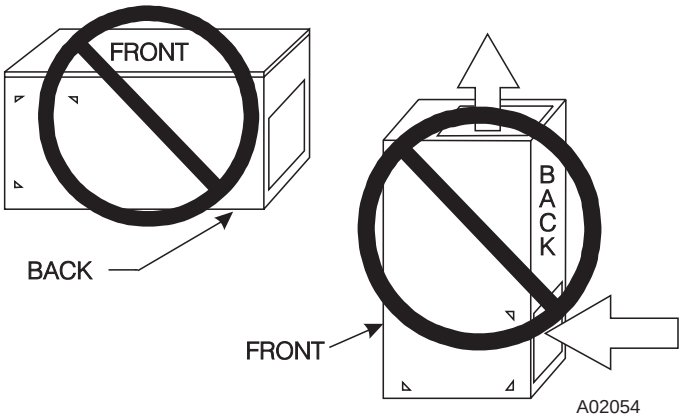


Fig. 6—Prohibit Installation on Back

AIR FOR COMBUSTION AND VENTILATION

Provisions for adequate combustion, ventilation, and dilution air must be provided in accordance with:

- **U.S. installations:** Section 8.3 of the NFGC, Air for Combustion and Ventilation, and applicable provisions of the local building codes.
- **Canadian installations:** Part 7 of the NSCNGPIC, Venting Systems and Air Supply for Appliances, and all authorities having jurisdiction.

⚠ CAUTION

→ **FURNACE CORROSION HAZARD**

Failure to follow this caution may result in furnace damage. Air for combustion must not be contaminated by halogen compounds, which include fluoride, chloride, bromide, and iodide. These elements can corrode heat exchangers and shorten furnace life. Air contaminants are found in aerosol sprays, detergents, bleaches, cleaning solvents, salts, air fresheners, and other household products.

⚠ WARNING

→ **CARBON MONOXIDE POISONING HAZARD**

Failure to follow this warning could result in personal injury or death.

The operation of exhaust fans, kitchen ventilation fans, clothes dryers, attic exhaust fans or fireplaces could create a NEGATIVE PRESSURE CONDITION at the furnace. Make-up air MUST be provided for the ventilation devices, in addition to that required by the furnace. Refer to Carbon Monoxide Hazard warning in venting section of these instructions to determine if an adequate amount of make-up air is available.

→ The requirements for combustion and ventilation air depend upon whether or not the furnace is located in a space having a volume of at least 50 cubic feet per 1,000 Btuh input rating for all gas appliances installed in the space.

- Spaces having less than 50 cubic feet per 1,000 Btuh require the **OUTDOOR COMBUSTION AIR** METHOD.
- Spaces having at least 50 cubic feet per 1,000 Btuh may use the **INDOOR COMBUSTION AIR, STANDARD** or **KNOWN-AIR INFILTRATION** METHOD.

→ **Table 2–Minimum Free Area Required for Each Combustion Air Opening or Duct to Outdoors**

FURNACE INPUT (BTUH)	TWO HORIZONTAL DUCTS (1 SQ. IN./2,000 BTUH) (1,100 SQ. MM/KW)		SINGLE DUCT OR OPENING (1 SQ. IN./3,000 BTUH) (734 SQ. MM/KW)		TWO OPENINGS OR VERTICAL DUCTS (1 SQ. IN./4,000 BTUH) (550 SQ. MM/KW)	
	Free Area of Opening and Duct (Sq. In.)	Round Duct (in. Dia)	Free Area of Opening and Duct (sq In.)	Round Duct (in. Dia)	Free Area of Opening and Duct (Sq In.)	Round Duct (In. Dia)
44,000	22	6	14.7	5	11	4
66,000	33	7	22	6	16.5	5
88,000	44	8	29.3	7	22	6
110,000	55	9	36.7	7	27.5	6
132,000	66	10	44	8	33	7
154,000	77	10	51.3	9	38.5	8

EXAMPLES: Determining Free Area

FURNACE		WATER HEATER		TOTAL INPUT		
110,000	+	30,000	=	(140,000 divided by 4,000)	=	35.0 Sq. In. for each two Vertical Ducts or Openings
66,000	+	40,000	=	(106,000 divided by 3,000)	=	35.3 Sq. In. for a Single Duct or Opening
88,000	+	30,000	=	(118,000 divided by 2,000)	=	59.0 Sq. In. for each of two Horizontal Ducts

→ **Table 3–Minimum Space Volumes for 100% Combustion, Ventilation, and Dilution from Indoors**

ACH	OTHER THAN FAN-ASSISTED TOTAL (1,000'S BTUH GAS INPUT RATE)			FAN-ASSISTED TOTAL (1,000'S BTUH GAS INPUT RATE)					
	30	40	50	44	66	88	110	132	154
	Space Volume (ft^3)								
0.60	1,050	1,400	1,750	1,100	1,650	2,200	2,750	3,300	3,850
0.50	1,260	1,680	2,100	1,320	1,980	2,640	3,300	3,960	4,620
0.40	1,575	2,100	2,625	1,650	2,475	3,300	4,125	4,950	5,775
0.30	2,100	2,800	3,500	2,200	3,300	4,400	5,500	6,600	7,700
0.20	3,150	4,200	5,250	3,300	4,950	6,600	8,250	9,900	11,550
0.10	6,300	8,400	10,500	6,600	9,900	13,200	16,500	19,800	23,100
0.00	NP	NP	NP	NP	NP	NP	NP	NP	NP

NP = Not Permitted

→ **Outdoor Combustion Air** Method

1. Provide the space with sufficient air for proper combustion, ventilation, and dilution of flue gases using permanent horizontal or vertical duct(s) or opening(s) directly communicating with the outdoors or spaces that freely communicate with the outdoors.
2. Fig. 7 illustrates how to provide TWO OUTDOOR OPENINGS, one inlet and one outlet combustion and ventilation air opening, to the outdoors.
   a. One opening **MUST** commence within 12″ (300 mm) of the ceiling and the second opening **MUST** commence within 12″ (300 mm) of the floor.
   b. Size openings and ducts per Fig. 7 and Table 2.
   c. TWO HORIZONTAL DUCTS require 1 square inch of free area per 2,000 Btuh (1,100 mm^2/kW) of combined input for all gas appliances in the space per Fig. 7 and Table 2.
   d. TWO OPENINGS OR VERTICAL DUCTS require 1 square inch of free area per 4,000 Btuh (550 mm^2/kW) for combined input of all gas appliances in the space per Fig. 7 and Table 2.
3. ONE OUTDOOR OPENING requires:
   a. 1 square inch of free area per 3,000 Btuh (734 mm^2/kW) for combined input of all gas appliances in the space per Table 2 and
   b. Not less than the sum of the areas of all vent connectors in the space.

   The opening shall commence within 12″ (300 mm) of the ceiling. Appliances in the space shall have clearances of at least 1″ (25 mm) from the sides and back and 6″ (150 mm) from the front. The opening shall directly communicate with the outdoors or shall communicate through a vertical or horizontal duct to the outdoors or spaces (crawl or attic) that freely communicate with the outdoors.

Indoor Combustion Air© NFPA & AGA

→ **Standard** and **Known-Air-Infiltration Rate** Methods

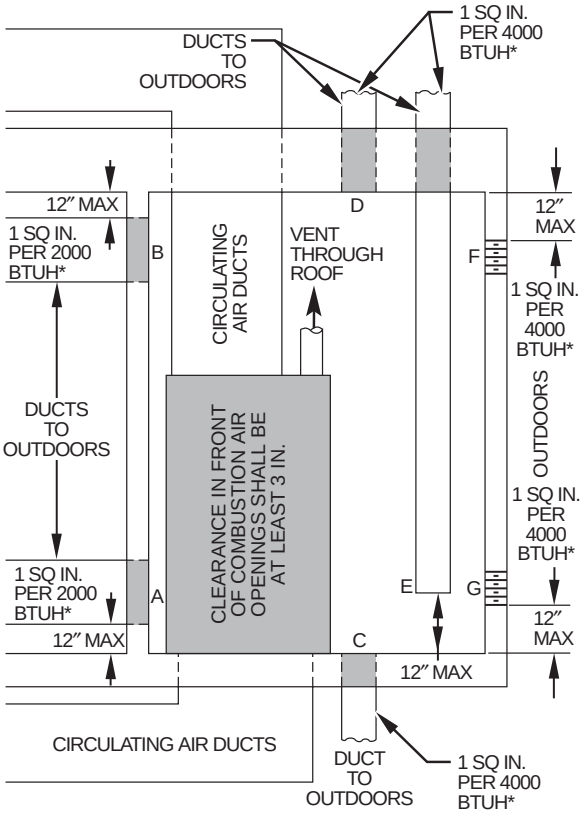
Indoor air is permitted for combustion, ventilation, and dilution, if the **Standard** or **Known-Air-Infiltration** Method is used.

⚠ WARNING

CARBON MONOXIDE POISONING HAZARD

Failure to supply outdoor air via grilles or ducts could result in death and/or personal injury.

Many homes require air to be supplied from outdoors for furnace combustion, ventilation, and dilution of flue gases. The furnace combustion air supply must be provided in accordance with this instruction manual.



*Minimum dimensions of 3 in.

NOTE: Use any of the following combinations of openings:
A & B C & D D & E F & G

A03174

→ Fig. 7—Air for Combustion, Ventilation and Dilution for Outdoors

The **Standard** Method:

1. The space has no less volume than 50 cubic feet per 1,000 Btuh of the maximum input ratings for all gas appliances installed in the space and
2. The air infiltration rate is not known to be less than 0.40 air changes per hour (ACH).

The **Known Air Infiltration Rate** Method shall be used, if the infiltration rate is known to be:

1. Less than 0.40 ACH and
2. Equal to or greater than 0.10 ACH

Infiltration rates greater than 0.60 ACH shall not be used. The minimum required volume of the space varies with the number of ACH and shall be determined per Table 3 or Equations 1 and 2. Determine the minimum required volume for each appliance in the space and add the volumes together to get the total minimum required volume for the space.

Table 3-Minimum Space Volumes were determined by using the following equations from the *National Fuel Gas Code ANSI Z223.1-2002/NFPA 54-2002,8.3.2.2*:

1. For **other than fan-assisted appliances**, such as a draft hood-equipped water heater:

$$\text{Volume}_{\text{Other}} = \frac{21\text{ft}^3}{\text{ACH}}\left(\frac{I_{\text{other}}}{1000\ \text{Btu/hr}}\right)$$

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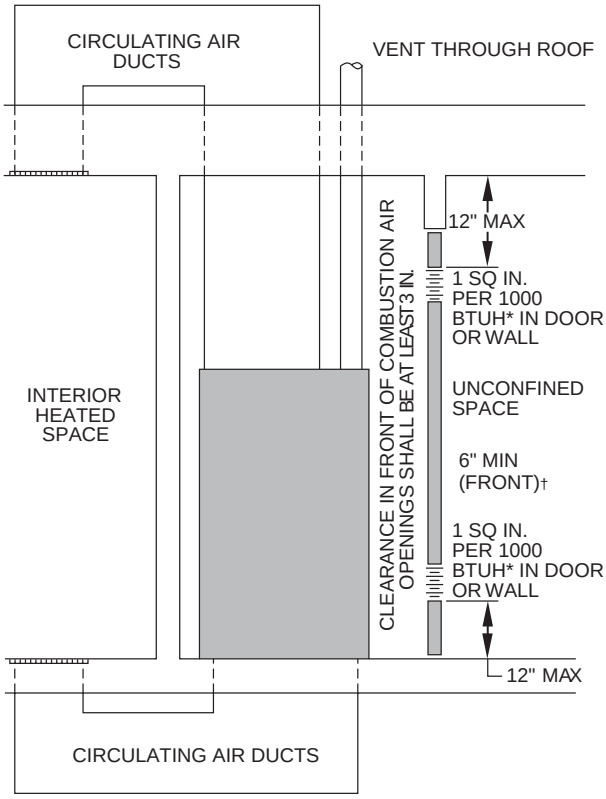

* Minimum opening size is 100 sq in. with minimum dimensions of 3 in.

† Minimum of 3 in. when type-B1 vent is used.

A03175

→ Fig. 8—Air for Combustion, Ventilation and Dilution from Indoors

2. For **fan-assisted appliances** such as this furnace:

$$\text{Volume}_{\text{Fan}} = \frac{15\text{ft}^3}{\text{ACH}}\left(\frac{I_{\text{fan}}}{1000\ \text{Btu/hr}}\right)$$

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If:

I_{other} = combined input of all **other than fan-assisted appliances** in Btu/hr

I_{fan} = combined input of all **fan-assisted appliances** in Btu/hr

ACH = air changes per hour (ACH shall not exceed 0.60.)

→ The following requirements apply to the **Standard** Method and to the **Known Air Infiltration Rate** Method.

1. Adjoining rooms can be considered part of a space if:
   a. There are no closable doors between rooms.
   b. Combining spaces on same floor level. Each opening shall have free area of at least 1 in.^{2}/1,000 Btuh (2,000 mm^2/kW) of the total input rating of all gas appliances in the space, but not less than 100 in.^{2} (0.06 m^2). One opening shall commence within 12″ (300 mm) of the ceiling and the second opening shall commence within 12″ (300 mm) of the floor. The minimum dimension of air openings shall be at least 3 in. (80 mm). (See Fig. 8.)

c. Combining space on different floor levels. The volumes of spaces on different floor levels shall be considered as communicating spaces if connected by one or more permanent openings in doors or floors having free area of at least 2 in.^{2}/1,000 Btuh (4,400 mm^2/kW) of total input rating of all gas appliances.

2. An attic or crawlspace may be considered a space that freely communicates with the outdoors provided there are adequate permanent ventilation openings directly to outdoors having free area of at least 1-in.^{2}/4,000 Btuh of total input rating for all gas appliances in the space.
3. In spaces that use the **Indoor Combustion Air** Method, infiltration should be adequate to provide air for combustion, permanent ventilation and dilution of flue gases. However, in buildings with unusually tight construction, additional air MUST be provided using the methods described in the **Outdoor Combustion Air** Method section.

   Unusually tight construction is defined as
   Construction with:

   a. Walls and ceilings exposed to the outdoors have a continuous, sealed vapor barrier. Openings are gasketed or sealed and

   b. Doors and openable windows are weatherstripped and

   c. Other openings are caulked or sealed. These include joints around window and door frames, between sole plates and floors, between wall-ceiling joints, between wall panels, at penetrations for plumbing, electrical and gas lines, etc.

→ **Combination of Indoor and Outdoor Air**

1. Indoor openings shall comply with the **Indoor Combustion Air** Method below and,
2. Outdoor openings shall be located as required in the **Outdoor Combustion Air** Method mentioned previously and,
3. Outdoor openings shall be sized as follows:

   a. Calculate the Ratio of all Indoor Space volume divided by required volume for **Indoor Combustion Air** Method below.

   b. Outdoor opening size reduction **Factor** is 1 minus the **Ratio** in a. above.

   c. Minimum size of Outdoor openings shall be the size required in **Outdoor Combustion Air** Method above multiplied by reduction **Factor** in b. above. The minimum dimension of air openings shall be not less than 3 in. (80 mm).

INSTALLATION

UPFLOW INSTALLATION

Bottom Return Air Inlet

These furnaces are shipped with bottom closure panel installed in bottom return-air opening. Remove and discard this panel when bottom return air is used. To remove bottom closure panel, perform the following:

1. Tilt or raise furnace and remove 2 screws holding bottom filler panel. (See Fig. 9.)
2. Rotate bottom filler panel downward to release holding tabs.
3. Remove bottom closure panel.
4. Reinstall bottom filler panel and screws.

Side Return Air Inlet

These furnaces are shipped with bottom closure panel installed in bottom return-air opening. This panel MUST be in place when only side return air is used.

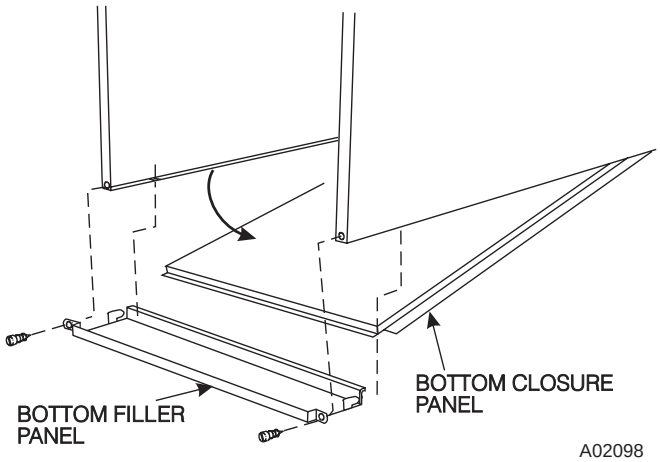

Fig. 9—Removing Bottom Closure Panel

NOTE: Side return-air openings can be used in UPFLOW and most HORIZONTAL configurations. Do not use side return-air openings in DOWNFLOW configuration.

Leveling Legs (If Desired)

In upflow position with side return inlet(s), leveling legs may be used. (See Fig. 10.) Install field-supplied, 5/16 X 1-1/2 in. (max) corrosion-resistant machine bolts, washers and nuts.

NOTE: Bottom closure must be used when leveling legs are used. It may be necessary to remove and reinstall bottom closure panel to install leveling legs. To remove bottom closure panel, see Item 1. in Bottom Return Air Inlet section.

To install leveling legs:

1. Position furnace on its back. Locate and drill a hole in each bottom corner of furnace. (See Fig. 10.)
2. For each leg, install nut on bolt and then install bolt and nut in hole. (Install flat washer if desired.)
3. Install another nut on other side of furnace base. (Install flat washer if desired.)
4. Adjust outside nut to provide desired height, and tighten inside nut to secure arrangement.
5. Reinstall bottom closure panel if removed.

DOWNFLOW INSTALLATION

NOTE: For downflow applications, this furnace is approved for use on combustible flooring when any one of the following 3 accessories are used:

- Special Base, KGASB
- Cased Coil Assembly Part No. CD5 or CK5
- Coil Box Part No. KCAKC

1. Determine application being installed from Table 3.
2. Construct hole in floor per Table 3 and Fig. 11.
3. Construct plenum to dimensions specified in Table 3 and Fig. 11.
4. If downflow subbase, KGASB is used, install as shown in Fig. 12. If Coil Assembly Part No. CD5 or CK5 or Coil Box Part No. KCAKC is used, install as shown in Fig. 13.

NOTE: It is recommended that the perforated supply-air duct flanges be completely folded over or removed from furnace when installing the furnace on a factory-supplied cased coil or coil box. To remove the supply-air duct flange, use wide duct pliers or hand seamers to bend flange back and forth until it breaks off. Be careful of sharp edges. (See Fig. 14.)

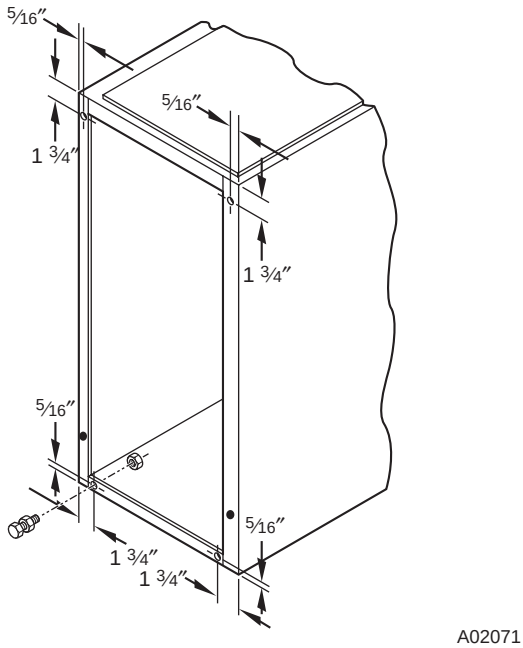

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Fig. 10—Leveling Legs

Bottom Return Air Inlet

These furnaces are shipped with bottom closure panel installed in bottom return-air opening. Remove and discard this panel when bottom return air is used. To remove bottom closure panel, perform the following:

1. Tilt or raise furnace and remove 2 screws holding bottom filler panel. (See Fig. 9.)
2. Rotate bottom filler panel downward to release holding tabs.
3. Remove bottom closure panel.
4. Reinstall bottom filler panel and screws.

HORIZONTAL INSTALLATION

⚠ WARNING

→ **FIRE, EXPLOSION, AND CARBON MONOXIDE POISONING HAZARD**

Failure to follow this warning could result in dangerous operation, serious injury, death or property damage.

Do not install the furnace on its back or hang furnace with control compartment facing downward. Safety control operation will be adversely affected. Never connect return-air ducts to the back of the furnace.

The furnace can be installed horizontally in an attic or crawl space on either the left-hand (LH) or right-hand (RH) side. The furnace can be hung from floor joists, rafters or trusses or installed on a non-combustible platform, blocks, bricks or pad.

Suspended Furnace Support

The furnace may be supported under each end with threaded rod, angle iron or metal plumber's strap as shown. (See Fig. 15 and 16.) Secure angle iron to bottom of furnace as shown. Heavy-gauge sheet metal straps (plumber's straps) may be used to suspend the furnace from each bottom corner. To prevent screws from pulling out, use 2 #8 x ¾-in. screws into the side and 2 #8 x ¾-in. screws in the bottom of the furnace casing for each strap. (See Fig. 15 and 16.)

→ If the screws are attached to ONLY the furnace sides and not the bottom, the straps must be vertical against the furnace sides and not pull away from the furnace sides, so that the strap attachment screws are not in tension (are loaded in shear) for reliable support.

Platform Furnace Support

Construct working platform at location where all required furnace clearances are met. (See Fig. 2 and 17.) For furnaces with 1-in. clearance requirement on side, set furnace on non-combustible blocks, bricks or angle iron. For crawlspace installations, if the furnace is not suspended from the floor joists, the ground underneath furnace must be level and the furnace set on blocks or bricks.

Roll-Out Protection

Provide a minimum 17-3/4″ X 22″ piece of sheet metal for flame roll-out protection in front of burner area for furnaces closer than 12 inches above the combustible deck or suspended furnaces closer than 12-in. to joists. The sheet metal MUST extend underneath the furnace casing by 1 in. with the door removed.

The bottom closure panel on furnaces of widths 17-1/2 in. and larger may be used for flame roll-out protection when bottom of furnace is used for return air connection. See Fig. 17 for proper orientation of roll-out shield.

Bottom Return Air Inlet

These furnaces are shipped with bottom closure panel installed in bottom return-air opening. Remove and discard this panel when bottom return air is used. To remove bottom closure panel, perform the following:

1. Tilt or raise furnace and remove 2 screws holding bottom filler panel. (See Fig. 9.)
2. Rotate bottom filler panel downward to release holding tabs.
3. Remove bottom closure panel.
4. Reinstall bottom filler panel and screws.

Side Return Air Inlet

These furnaces are shipped with bottom closure panel installed in bottom return-air opening. This panel MUST be in place when side return air inlet(s) is used without a bottom return air linlet.

Not all horizontal furnaces are approved for side return air connections (See Fig. 20.)

FILTER ARRANGEMENT

⚠ WARNING

FIRE, CARBON MONOXIDE AND POISONING HAZARD

Failure to follow this warning could result in fire, personal injury, or death.

Never operate a furnace without a filter or with filter access door removed.

There are no provisions for an internal filter rack in these furnaces. A field-supplied accessory external filter rack is required.

This furnace requires KGAFR0301ALL 1″ external filter rack or a suitable field-supplied substitute, such as the Media Cabinet.

Refer to the instructions supplied with external filter rack for assembly and installation options.

AIR DUCTS

General Requirements

The duct system should be designed and sized according to accepted national standards such as those published by: Air Conditioning Contractors Association (ACCA), Sheet Metal and Air Conditioning Contractors National Association (SMACNA) or American Society of Heating, Refrigerating and Air Conditioning Engineers (ASHRAE) or consult *The Air Systems Design Guidelines* reference tables available from your local distributor. The duct system should be sized to handle the required system design

Table 4—Opening Dimensions (In.)

FURNACE CASING WIDTH	APPLICATION	PLENUM OPENING		FLOOR OPENING	
		A	B	C	D
14–3/16	Upflow Applications on Combustible or Noncombustible Flooring (KGASB subbase not required)	12-11/16	21-5/8	13-5/16	22-1/4
	Downflow Applications on Noncombustible Flooring (KGASB subbase not required)	12-9/16	19	13-3/16	19-5/8
	Downflow applications on combustible flooring **(KGASB subbase required)**	11-13/16	19	13-7/16	20-5/8
	Downflow Applications on Combustible Flooring with CD5 or CK5 Coil Assembly or KCAKC coil box (KGASB subbase not required)	12-5/16	19	13-5/16	20
17–1/2	Upflow Applications on Combustible or Noncombustible Flooring (KGASB subbase not required)	16	21-5/8	16-5/8	22-1/4
	Downflow Applications on Noncombustible Flooring (KGASB subbase not required)	15-7/8	19	16-1/2	19-5/8
	Downflow applications on combustible flooring **(KGASB subbase required)**	15-1/8	19	16-3/4	20-5/8
	Downflow Applications on Combustible Flooring with CD5 or CK5 Coil Assembly or KCAKC coil box (KGASB subbase not required)	15-1/2	19	16-1/2	20
21	Upflow Applications on Combustible or Noncombustible Flooring (KGASB subbase not required)	19-1/2	21-5/8	20-1/8	22-1/4
	Downflow Applications on Noncombustible Flooring (KGASB subbase not required)	19-3/8	19	20	19-5/8
	Downflow applications on combustible flooring **(KGASB subbase required)**	18-5/8	19	20-1/4	20-5/8
	Downflow Applications on Combustible Flooring with CD5 or CK5 Coil Assembly or KCAKC coil box (KGASB subbase not required)	19	19	20	20
24-1/2	Upflow Applications on Combustible or Noncombustible Flooring (KGASB subbase not required)	23	21-1/8	23-5/8	22-1/4
	Downflow Applications on Noncombustible Flooring (KGASB subbase not required)	22-7/8	19	23-1/2	19-5/8
	Downflow applications on Combustible flooring **(KGASB subbase required)**	22-1/8	19	23-3/4	20-5/8
	Downflow Applications on Combustible Flooring with CD5 or CK5 Coil Assembly or KCAKC coil box (KGASB subbase not required)	22-1/2	19	23-1/2	20

CFM at the design external static pressure. The furnace airflow rates are provided in Table 5-AIR DELIVERY-CFM (With Filter).

When a furnace is installed so that the supply ducts carry air circulated by the furnace to areas outside the space containing the furnace, the return air shall also be handled by a duct(s) sealed to the furnace casing and terminating outside the space containing the furnace.

Secure ductwork with proper fasteners for type of ductwork used. Seal supply- and return-duct connections to furnace with code approved tape or duct sealer.

NOTE: Flexible connections should be used between ductwork and furnace to prevent transmission of vibration. Ductwork passing through unconditioned space should be insulated and sealed to enhance system performance. When air conditioning is used, a vapor barrier is recommended.

Maintain a 1-in. clearance from combustible materials to supply air ductwork for a distance of 36 in. horizontally from the furnace. See NFPA 90B or local code for further requirements.

Ductwork Acoustical Treatment

NOTE: Metal duct systems that do not have a 90 degree elbow and 10 ft of main duct to the first branch take-off may require internal acoustical lining. As an alternative, fibrous ductwork may be used if constructed and installed in accordance with the latest edition of SMACNA construction standard on fibrous glass ducts. Both acoustical lining and fibrous ductwork shall comply with NFPA 90B as tested by UL Standard 181 for Class 1 Rigid air ducts.

Supply Air Connections

For a furnace not equipped with a cooling coil, the outlet duct shall be provided with a removable access panel. This opening shall be accessible when the furnace is installed and shall be of such a size that the heat exchanger can be viewed for possible openings using light assistance or a probe can be inserted for sampling the air stream. The cover attachment shall prevent leaks.

Upflow and Horizontal Furnaces

Connect supply-air duct to flange on furnace supply-air outlet. Bend flange upward to 90° with wide duct pliers. (See Fig. 14.) The supply-air duct must be connected to ONLY the furnace supply-outlet-air duct flanges or air conditioning coil casing (when used). DO NOT cut main furnace casing side to attach supply air duct, humidifier, or other accessories. All accessories MUST be connected external to furnace main casing.

→ **NOTE:** For horizontal applications, the top-most flange may be bent past 90 degrees to allow the evaporator coil to hang on the flange temporarily while the remaining attachment and sealing of the coil are performed.

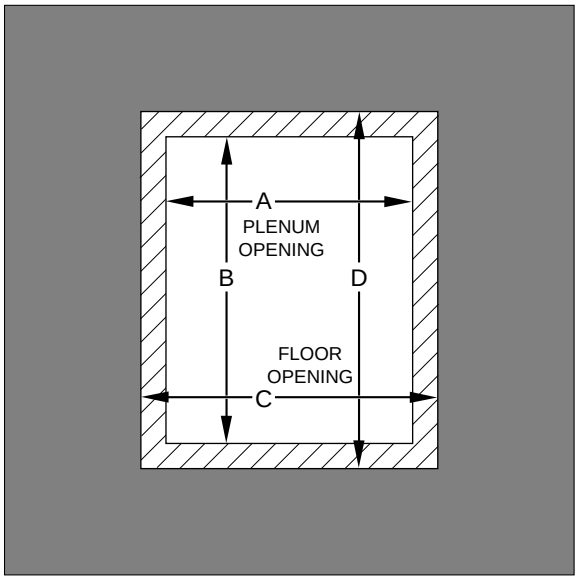

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Fig. 11—Floor and Plenum Opening Dimensions

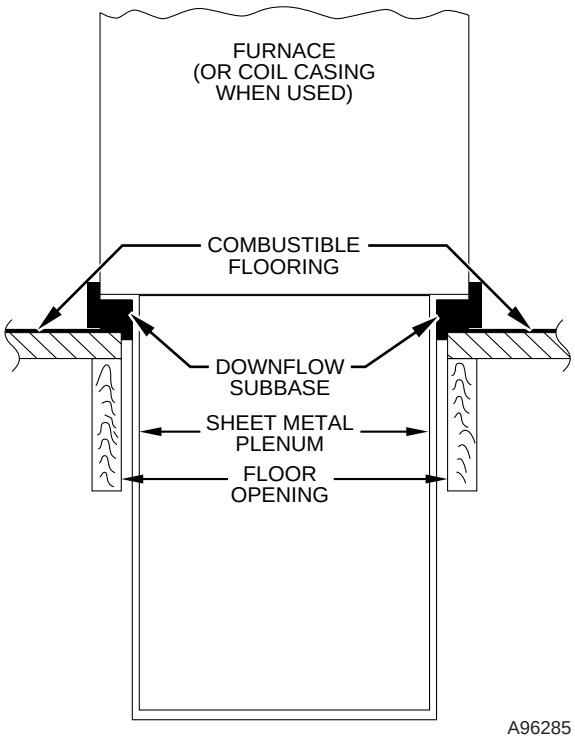

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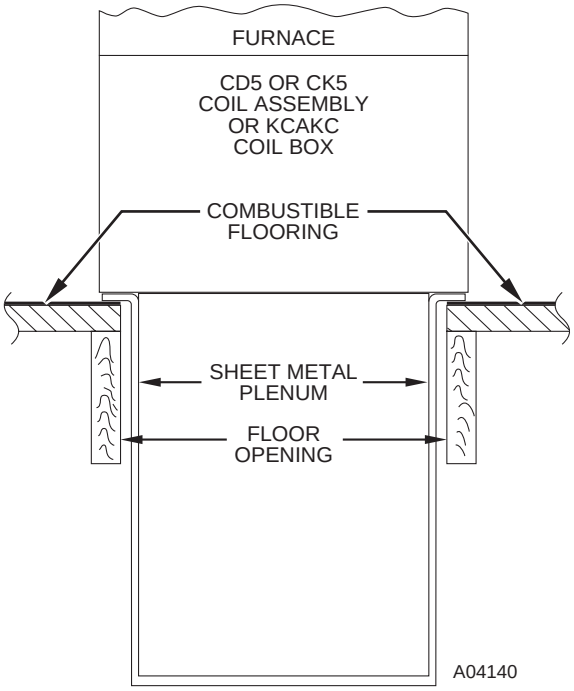
Fig. 12—Furnace, Plenum, and Subbase Installed on a Combustible Floor



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→ **Fig. 13—Furnace, Plenum, and Coil Assembly or Coil Box Installed on a Combustible Floor**

Downflow Furnaces

Connect supply-air duct to supply-air outlet on furnace. Bend flange inward past 90° with wide duct pliers. (See Fig. 14.) The supply-air duct must be connected to ONLY the furnace supply-outlet or air conditioning coil casing (when used). When installed on combustible material, supply-air duct must be connected to ONLY the accessory subbase, KGASB0201ALL, or factory approved air conditioning coil casing. DO NOT cut main furnace casing to attach supply side air duct, humidifier, or other accessories. All accessories MUST be connected external to furnace casing.

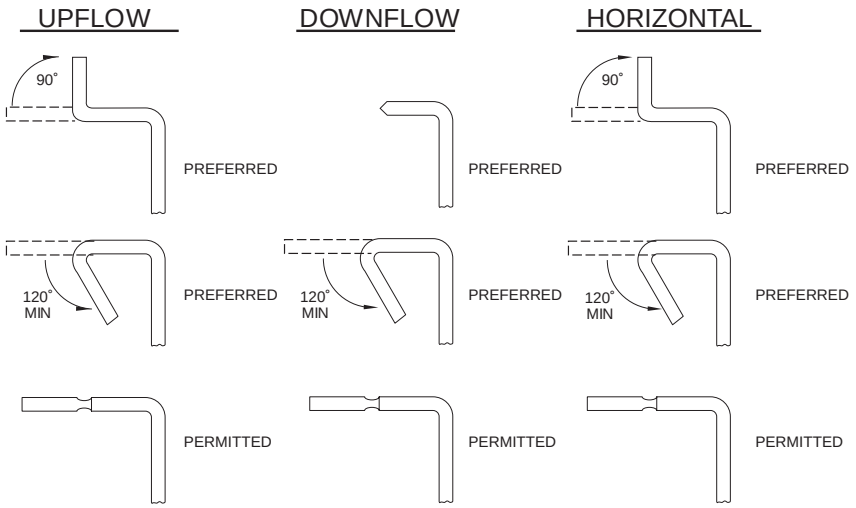

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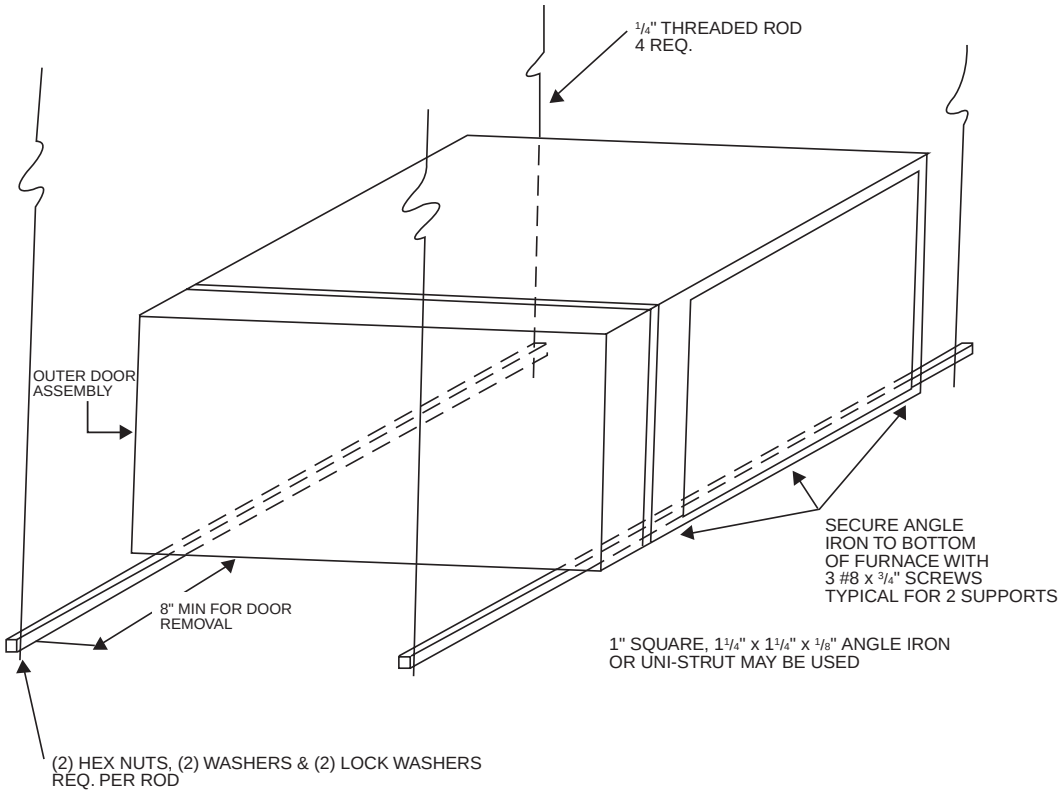
Fig. 14—Duct Flanges



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→ **Fig. 15—Horizontal Unit Suspension**

Return Air Connections

⚠ WARNING

FIRE HAZARD

Failure to follow this warning could cause a fire, personal injury, or death.

Never connect return-air ducts to the back of the furnace. Follow instructions below.

Downflow Furnaces

The return-air duct must be connected to return-air opening (bottom inlet) as shown in Fig. 19. DO NOT cut into casing sides (left or right). Side opening is permitted for only upflow and most horizontal furnaces. Bypass humidifier connections should be made at ductwork or coil casing sides exterior to furnace.

Upflow and Horizontal Furnaces

The return-air duct must be connected to bottom, sides (left or right), or a combination of bottom and side(s) of main furnace casing as shown in Fig. 18 and 20. Bypass humidifier may be attached to unused side return air side of the furnace casing. (See Fig. 18 and 20.)

Not all horizontal furnaces are approved for side return air connections. (See Fig. 20.)

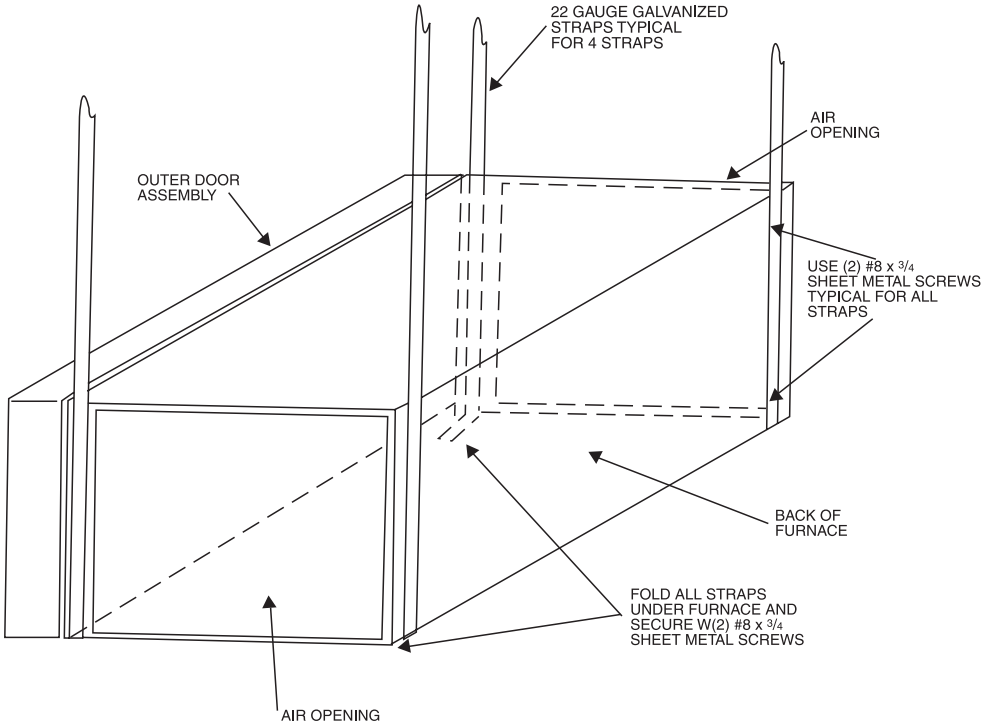

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Fig. 16—Horizontal Suspension with Straps

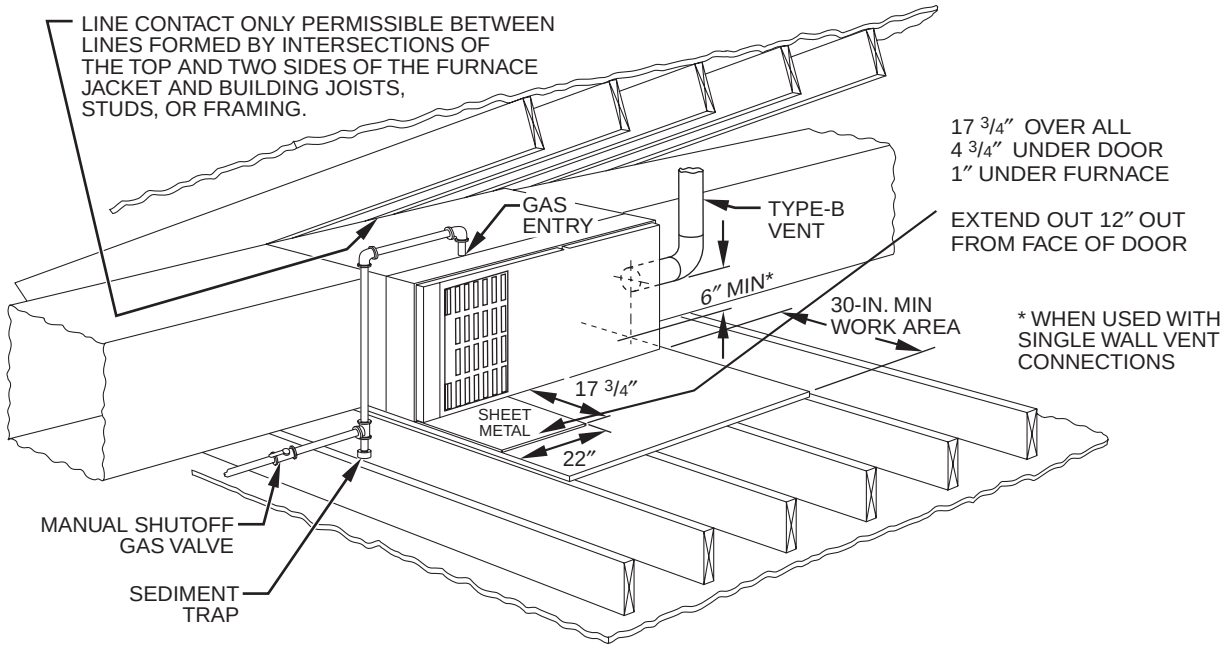

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Fig. 17—Typical Attic Installation

GAS PIPING

⚠ WARNING

FIRE OR EXPLOSION HAZARD

Failure to follow this warning could result in personal injury, death and/or property damage.

Never purge a gas line into a combustion chamber. Never test for gas leaks with an open flame. Use a commercially available soap solution made specifically for the detection of leaks to check all connections.

⚠ WARNING

→ **FIRE OR EXPLOSION HAZARD**

Failure to follow this warning coud result in personal injury, death, and/or property damage.

Use proper length of pipe to avoid stress on gas control manifold and a gas leak.

Gas piping must be installed in accordance with national and local codes. Refer to current edition of NFGC in the U.S., the NSCNG-PIC in Canada.

→

Table 5—Air Delivery - CFM (With Filter)*

FURNACE SIZE	RETURN-AIR INLET	SPEED	EXTERNAL STATIC PRESSURE (IN. WC)									
			0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0
024045	Bottom or Side(s)	High	1085	1035	975	915	845	770	675	565	390	195
		Med-High	920	875	830	770	710	640	555	440	250	--
		Med-Low	820	775	730	680	620	555	470	360	190	--
036045	Bottom or Side(s)	High	1440	1375	1305	1240	1160	1070	975	870	730	560
		Med-High	1360	1300	1240	1175	1115	1040	950	850	725	575
		Med-Low	1250	1210	1160	1100	1040	965	885	790	670	520
024070	Bottom or Side(s)	High	1030	1010	980	945	900	845	775	680	490	335
		Med-High	835	815	790	760	720	675	610	490	375	265
		Med-Low	725	700	675	645	600	555	475	390	300	--
036070	Bottom or Side(s)	High	1425	1375	1320	1265	1200	1125	1035	940	830	655
		Med-High	1320	1280	1240	1205	1140	1075	995	905	790	620
		Med-Low	1200	1175	1145	1105	1050	990	920	840	725	555
048070	Bottom or Side(s)	High	1805	1740	1670	1600	1530	1445	1360	1280	1180	1075
		Med-High	1630	1585	1530	1470	1405	1330	1255	1170	1080	990
		Med-Low	1460	1420	1385	1325	1280	1220	1155	1080	995	910
042090	Bottom or Side(s)	High	1650	1600	1535	1465	1385	1285	1175	1055	895	645
		Med-High	1515	1485	1440	1380	1300	1220	1115	990	830	600
		Med-Low	1385	1360	1320	1260	1195	1120	1025	915	710	565
048090	Bottom or Side(s)	High	2060	1985	1915	1820	1720	1610	1490	1340	1135	925
		Med-High	1790	1765	1715	1645	1560	1470	1345	1195	1010	820
		Med-Low	1505	1505	1480	1440	1375	1300	1190	1045	890	740
060090	Bottom Only	High	2405	2310	2220	2130	2025	1920	1790	1660	1530	1350
		Med-High	2225	2155	2080	1995	1895	1785	1675	1565	1420	1260
		Med-Low	2020	1955	1880	1805	1730	1630	1535	1420	1275	1135
	Both Sides or 1 Side & Bottom	High	2530	2450	2365	2270	2165	2065	1940	1805	1670	1505
		Med-High	2285	2215	2150	2075	1985	1890	1780	1660	1525	1360
		Med-Low	1995	1945	1900	1840	1770	1685	1600	1480	1350	1180
	1 Side Only	High	2475	2395	2300	2200	2090	1985	1865	1730	1585	1425
		Med-High	2260	2190	2110	2035	1940	1845	1735	1620	1475	1325
		Med-Low	1950	1910	1855	1795	1730	1650	1555	1445	1310	1150
036110	Bottom or Side(s)	High	1625	1575	1515	1445	1355	1260	1165	990	785	--
		Med-High	1510	1470	1415	1355	1285	1185	1070	890	725	--
		Med-Low	1360	1335	1295	1250	1180	1100	985	810	--	--
048110	Bottom or Side(s)	High	2035	1965	1880	1790	1680	1495	1365	1215	1075	875
		Med-High	1745	1710	1650	1560	1450	1340	1205	1090	955	750
		Med-Low	1530	1515	1470	1400	1310	1215	1095	990	830	670
066110	Bottom Only	High	2530	2470	2400	2320	2220	2115	2000	1865	1730	1590
		Med-High	2230	2205	2165	2110	2035	1950	1855	1740	1615	1485
		Med-Low	1920	1900	1880	1845	1795	1730	1650	1555	1460	1340
	Bottom Sides or 1 Side & Bottom	High	--	--	2415	2350	2250	2145	2015	1875	1715	1560
		Med-High	2235	2200	2155	2100	2040	1955	1850	1740	1595	1470
		Med-Low	1920	1900	1880	1845	1795	1730	1650	1555	1460	1340
	1 Side Only	High	2540	2495	2430	2355	2265	2175	2065	1935	1785	1650
		Med-High	2125	2120	2105	2060	2010	1940	1840	1730	1615	1485
		Med-Low		1795	1790	1765	1720	1650	1585	1500	1390	1280

*A filter is required for each return-air inlet. Airflow performance included 1-in. washable filter media such as contained in factory-authorized accessory filter rack. To determine airflow performance without this filter, assume an additional 0.1 in. wc available external static pressure.
-- Indicates unstable operating conditions.

→ **Table 5—Air Delivery - CFM (With Filter)* (Continued)**

FURNACE SIZE	RETURN-AIR INLET	SPEED	EXTERNAL STATIC PRESSURE (IN. WC)									
			0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0
048135	Bottom or Side(s)	High	2090	2010	1930	1835	1710	1590	1470	1335	1025	835
		Med-High	1790	1755	1705	1640	1550	1465	1360	1210	945	785
		Med-Low	1545	1525	1500	1450	1380	1315	1215	1005	855	670
066135	Bottom Only	High	2485	2400	2310	2215	2110	2000	1880	1725	1535	1355
		Med-High	2195	2150	2090	2000	1920	1825	1720	1565	1405	1255
		Med-Low	1880	1850	1820	1780	1715	1635	1540	1415	1290	1160
	Bottom, Sides or 1 Side & Bottom	High	--	--	2385	2305	2195	2085	1960	1825	1670	1465
		Med-High	2180	2145	2060	2010	1945	1865	1765	1660	1515	1325
		Med-Low	1880	1850	1820	1780	1715	1635	1540	1415	1290	1160
	1 Side Only	High	--	--	2245	2155	2055	1940	1825	1695	1555	1385
		Med-High	2135	2085	2035	1975	1895	1795	1685	1565	1445	1265
		Med-Low	1880	1850	1820	1780	1715	1635	1540	1415	1290	1160
060155	Bottom Only	High	2465	2430	2375	2305	2230	2110	2000	1865	1725	1545
		Med-High	2115	2105	2075	2030	1980	1910	1830	1725	1590	1425
		Med-Low	1800	1790	1770	1735	1695	1640	1570	1465	1345	1225
	Both Sides Or 1 Side & Bottom	High	--	--	2375	2285	2200	2105	1995	1870	1730	1570
		Med-High	2155	2135	2095	2040	1975	1895	1790	1685	1550	1400
		Med-Low	1800	1790	1770	1735	1695	1640	1570	1465	1345	1225
	1 Side Only	High	--	--	2260	2180	2085	1975	1865	1740	1605	1455
		Med-High	2140	2095	2040	1975	1890	1810	1705	1595	1480	1325
		Med-Low	1800	1790	1770	1735	1695	1640	1570	1465	1345	1225

*A filter is required for each return-air inlet. Airflow performance included 1-in. washable filter media such as contained in factory-authorized accessory filter rack. To determine airflow performance without this filter, assume an additional 0.1 in. wc available external static pressure.
-- Indicates unstable operating conditions.

Installations must be made in accordance with all authorities having jurisdiction. If possible, the gas supply line should be a separate line running directly from meter to furnace.

→ **NOTE:** In the state of Massachusetts:

1. Gas supply connections MUST be performed by a licensed plumber or gas fitter.
2. When flexible connectors are used, the maximum length shall not exceed 36 inches (915 mm).
3. When lever handle type manual equipment shutoff valves are used, they shall be T-handle valves.
4. The use of copper tubing for gas piping is NOT approved by the state of Massachusetts.

Refer to Table 6 for recommended gas pipe sizing. Risers must be used to connect to furnace and to meter. Support all gas piping with appropriate straps, hangers, etc. Use a minimum of 1 hanger every 6 ft. Joint compound (pipe dope) should be applied sparingly and only to male threads of joints. Pipe dope must be resistant to the action of propane gas.

⚠ WARNING

→ **FIRE OR EXPLOSION HAZARD**

Failure to follow this warning could result in death, personal injury and/or property damage.

If local codes allow the use of a flexible gas appliance connector, always use a new listed connector. Do not use a connector which has previously served another gas appliance. Black iron pipe shall be installed at the furnace gas control valve and extend a minimum of 2-in. outside the furnace.

⚠ CAUTION

→ **FURNACE OVERHEAT HAZARD**

Failure to follow this caution may result in property damage. Connect gas pipe to gas valve using a backup wrench to avoid damaging gas controls.

An accessible manual equipment shutoff valve MUST be installed external to furnace casing and within 6 ft of furnace. A 1/8-in. NPT plugged tapping, accessible for test gauge connection, MUST be installed immediately upstream of gas supply connection to furnace and downstream of manual equipment shutoff valve.

NOTE: The gas valve inlet pressure tap connection is suitable to use as test gauge connection providing test pressure DOES NOT exceed maximum 0.5 psig (14-in. wc) stated on gas control valve. (See Fig. 46.)

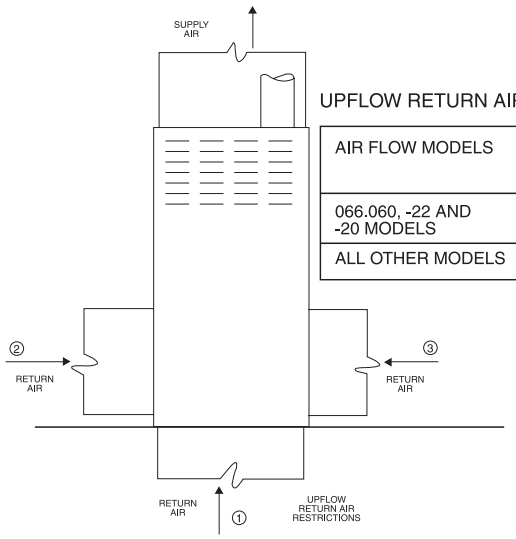
Some installations require gas entry on right side of furnace (as viewed in upflow). (See Fig. 21a.)

Install a sediment trap in riser leading to furnace as shown in Fig 21b. Connect a capped nipple into lower end of tee. Capped nipple should extend below level of furnace gas controls. Place a ground joint union between furnace gas control valve and exterior manual equipment gas shutoff valve. A 1/8-in. NPT plugged tapping, accessible for test gauge connection, MUST be installed immediately upstream of gas supply connection to furnace and downstream of manual equipment shutoff valve.

Piping should be pressure and leak tested in accordance with NFGC in the United States or NSCNGPIC in Canada, local, and national plumbing and gas codes before the furnace has been connected. After all connections have been made, purge lines and check for leakage at furnace prior to operating furnace.

→ If pressure exceeds 0.5 psig (14-in. wc), gas supply pipe must be disconnected from furnace and capped before and during supply pipe pressure test. If test pressure is equal to or less than 0.5 psig (14-in. wc), turn off electric shutoff switch located on furnace gas control valve and accessible manual equipment shutoff valve before and during supply pipe pressure test. After all connections have been made, purge lines and check for leakage at furnace prior to operating furnace.

The gas supply pressure shall be within the maximum and minimum inlet supply pressures marked on the rating plate with the furnace burners ON and OFF.

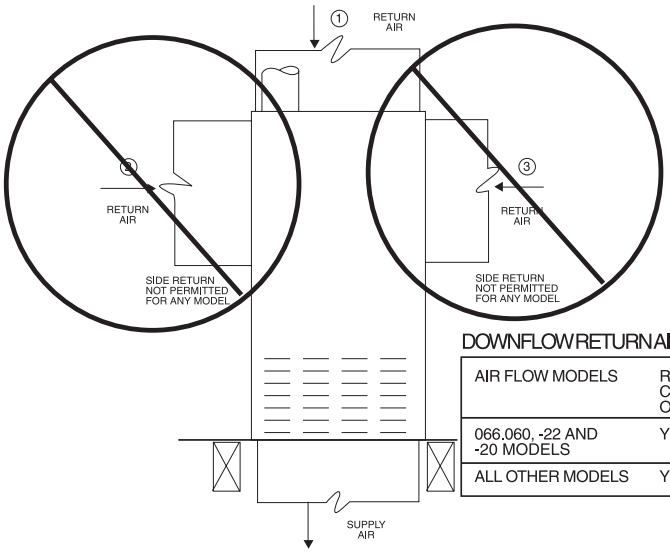


UPFLOW RETURN AIR CONFIGURATIONS AND RESTRICTIONS

AIR FLOW MODELS	RETURN AIR CONNECTION 1 ONLY	RETURN AIR CONNECTION 2 ONLY	RETURN AIR CONNECTION 3 ONLY	RETURN AIR COMBINATIONS OF 1, 2, AND 3
066.060, -22 AND -20 MODELS	YES	YES	YES	YES
ALL OTHER MODELS	YES	YES	YES	YES

A02075

Fig. 18—Upflow Return Air Configurations and Restrictions



DOWNFLOW RETURN AIR CONFIGURATIONS AND RESTRICTIONS

AIR FLOW MODELS	RETURN AIR CONNECTION 1 ONLY	RETURN AIR CONNECTION 2 ONLY	RETURN AIR CONNECTION 3 ONLY	RETURN AIR COMBINATIONS OF 1, 2, AND 3
066.060, -22 AND -20 MODELS	YES	NO	NO	NO
ALL OTHER MODELS	YES	NO	NO	NO

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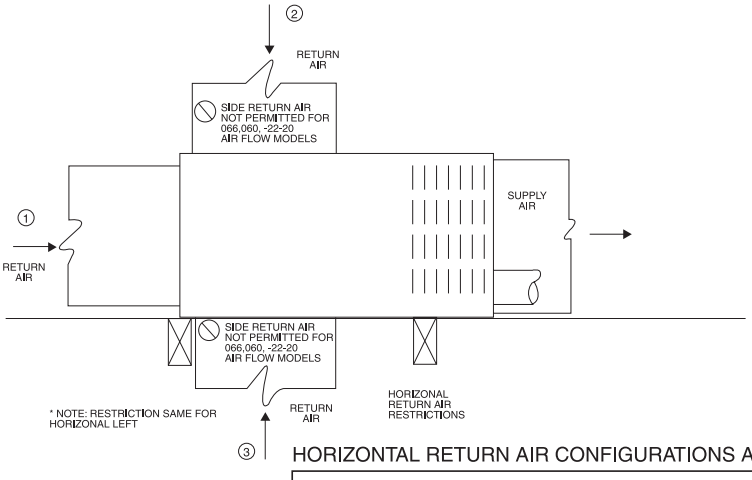
Fig. 19—Downflow Return Air Configurations and Restrictions



HORIZONTAL RETURN AIR CONFIGURATIONS AND RESTRICTIONS

AIR FLOW MODELS	RETURN AIR CONNECTION 1 ONLY	RETURN AIR CONNECTION 2 ONLY	RETURN AIR CONNECTION 3 ONLY	RETURN AIR COMBINATIONS OF 1, 2, AND 3
066.060, -22 AND -20 MODELS	YES	NO	NO	NO
ALL OTHER MODELS	YES	YES	YES	YES

A02162

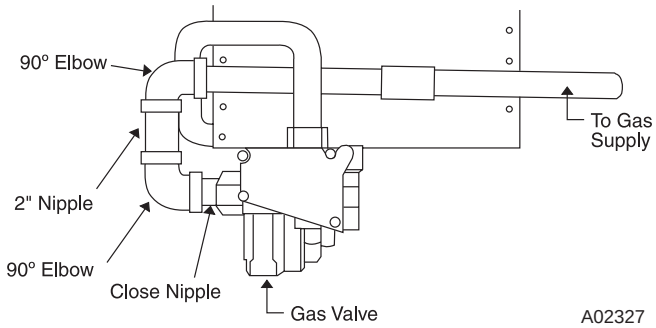
Fig. 20—Horizontal Return Air Configurations and Restrictions

→ **Table 6—Maximum Capacity of Pipe***

NOMINAL IRON PIPE SIZE (IN.)	INTERNAL DIAMETER (IN.)	LENGTH OF PIPE (FT)				
		10	20	30	40	50
1/2	0.622	175	120	97	82	73
3/4	0.824	360	250	200	170	151
1	1.049	680	465	375	320	285
1-1/4	1.380	1400	950	770	660	580
1-1/2	1.610	2100	1460	1180	990	900

* Cubic ft of natural gas per hr for gas pressures of 0.5 psig (14–in. wc) or less and a pressure drop of 0.5–in wc (based on a 0.60 specific gravity gas).
Ref: Table 12.2 ANSI Z223-2002/NFPA 54-2002.

TOP VIEW OF BURNER AND MANIFOLD ASSEMBLY



→ **Fig. 21a—Right Side Gas Entry Example**

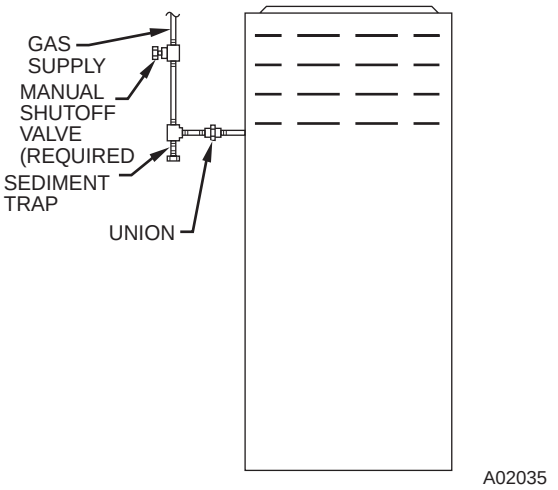


Fig. 21b—Typical Gas Pipe Arrangement

ELECTRICAL CONNECTIONS

⚠ WARNING

ELECTRICAL SHOCK HAZARD
Failure to follow this warning could result in serious personal injury or death.
Blower access panel door switch opens 115-v power to control. No component operation can occur. Do not bypass or close switch with panel removed.

See Fig. 25 for field wiring diagram showing typical field 115-v wiring. Check all factory and field electrical connections for tightness.

Field-supplied wiring shall conform with the limitations of 63°F (33°C) rise.

⚠ WARNING

ELECTRICAL SHOCK AND FIRE HAZARD
Failure to follow this warning could result in serious injury, death, or property damage.
The cabinet MUST have an uninterrupted or unbroken ground according to NEC ANSI/NFPA 70-2002 and Canadian Electrical Code CSA C22.1 or local codes to minimize personal injury if an electrical fault should occur. This may consist of electrical wire, conduit approved for electrical ground or a listed, grounded power cord (where permitted by local code) when installed in accordance with existing electrical codes. Refer to the power cord manufacturer's ratings for proper wire gauge. Do not use gas piping as an electrical ground.

⚠ CAUTION

→ **FURNACE MAY NOT OPERATE**
Failure to follow this caution may result in furnace operation stopping and water pipes freezing during cold weather.
Furnace control must be grounded for proper operation or control will lock out. Control is grounded through green/yellow wire routed to gas valve and manifold bracket screw.

115-V Wiring

Verify that the voltage, frequency, and phase correspond to that specified on unit rating plate. Also, check to be sure that service provided by utility is sufficient to handle load imposed by this equipment. Refer to rating plate or Table 7 for equipment electrical specifications.

U.S. installations: Make all electrical connections in accordance with National Electrical Code (NEC) ANSI/NFPA 70-2002 and any local codes or ordinances that might apply.

Canadian installations: Make all electrical connections in accordance with Canadian Electrical Code CSA C22.1 or authorities having jurisdiction.

⚠ WARNING

→ **FIRE HAZARD**
Failure to follow this warning could result in serious injury, death, or property damage.
Do not connect aluminum wire between disconnect switch and furnace. Use only copper wire.

Use a separate, fused branch electrical circuit with a properly sized fuse or circuit breaker for this furnace. See Table 7 for wire size and fuse specifications. A readily accessible means of electrical disconnect must be located within sight of the furnace.

NOTE: Proper polarity must be maintained for 115-v wiring. If polarity is incorrect, control LED status indicator light will flash rapidly and furnace will NOT operate.

J-BOX RELOCATION

NOTE: If factory location of J-Box is acceptable, go to next section (Electrical Connection to J-Box).

NOTE: On 14″ wide casing models, the J-Box shall not be relocated to other side of furnace casing when the vent pipe is routed within the casing.

1. Remove and save two screws holding J-box. (See Fig. 22.)

→ **NOTE:** The J-Box cover need not be removed from the J-Box in order to move the J-Box. Do NOT remove green ground screw inside J-Box. The ground screw is not threaded into the casing flange and can be lifted out of the clearance hole in casing while swinging the front edge of the J-Box outboard of the casing.

→ **Table 7—Electrical Data**

FURNACE SIZE	VOLTS-HERTZ-PHASE	OPERATING VOLTAGE RANGE		MAXIMUM UNIT AMPS	UNIT AMPACITY#	MAXIMUM WIRE LENGTH (FT)‡	MAXIMUM FUSE OR CKT BKR AMPS†	MINIMUM WIRE GAUGE
		Maximum*	Minimum*					
045-08/024045	115-60-1	127	104	5.4	7.54	49	15	14
045-12/036045	115-60-1	127	104	7.0	9.50	39	15	14
070-08/024070	115-60-1	127	104	5.0	7.06	52	15	14
070-12/036070	115-60-1	127	104	6.8	9.22	40	15	14
070-16/048070	115-60-1	127	104	9.5	12.60	29	15	14
090-14/042090	115-60-1	127	104	8.2	10.83	34	15	14
090-16/048090	115-60-1	127	104	10.0	13.13	28	15	14
090-20/060090	115-60-1	127	104	13.6	17.61	32	20	12
110-12/036110	115-60-1	127	104	8.2	10.75	34	15	14
110-16/048110	115-60-1	127	104	10.1	13.12	28	15	14
110-22/066110	115-60-1	127	104	14.8	18.99	30	20	12
135-16/048135	115-60-1	127	104	10.2	13.27	27	15	14
135-22/066135	115-60-1	127	104	14.4	18.55	30	20	12
155-20/060155	115-60-1	127	104	15.0	19.33	29	20	12

* Permissible limits of the voltage range at which the unit operates satisfactorily.
# Unit ampacity = 125 percent of largest operating component's full load amps plus 100 percent of all other potential operating components' (EAC, humidifier, etc.) full load amps.
† Time-delay type is recommended.
‡ Length shown is as measured 1 way along wire path between unit and service panel for maximum 2 percent voltage drop.

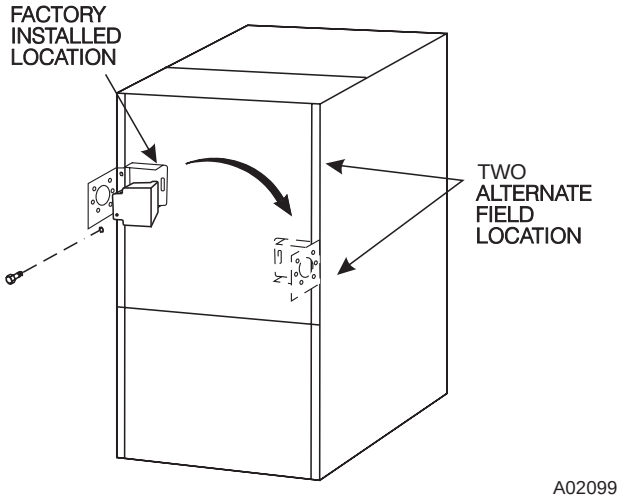


Fig. 22—Relocating J-Box

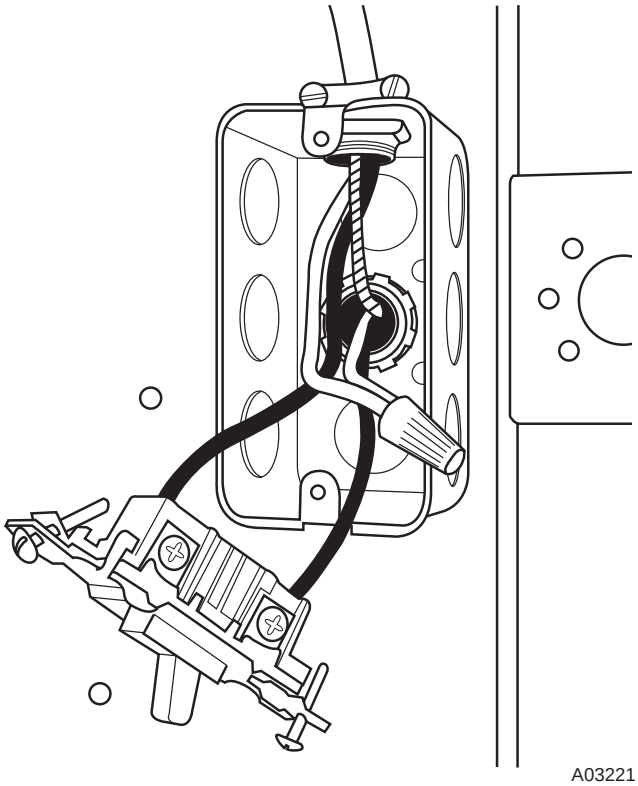
2. Cut wire tie on loop in furnace wires attached to J-Box.
3. Move box to desired location.
4. Fasten J-Box to casing with two screws removed in Step 1.
5. Route J-Box wires within furnace away from sharp edges, rotating parts, and hot surfaces.

ELECTRICAL CONNECTION TO J-BOX

→ Field-Supplied Electrical Box on Furnace J-Box Bracket

See Fig. 23.

1. Remove cover from furnace J-Box.
2. Attach electrical box to furnace J-Box bracket with at least two field-supplied screws through holes in electrical box into holes in bracket. Use blunt-nose screws that will not pierce wire insulation.
3. Route furnace power wires through holes in electrical box and J-Box bracket, and make field-wire connections in electrical box. Use best practices (NEC in U.S. and CSA C22.1 in Canada) for wire bushings, strain relief, etc.



→ **Fig. 23—Field-Supplied Electrical Box on Furnace Casing**

4. Route and secure field ground wire to green ground screw on J-Box bracket.
5. Connect line voltage leads as shown in Fig. 25.
6. Reinstall cover to J-Box. Do not pinch wires between cover and bracket.

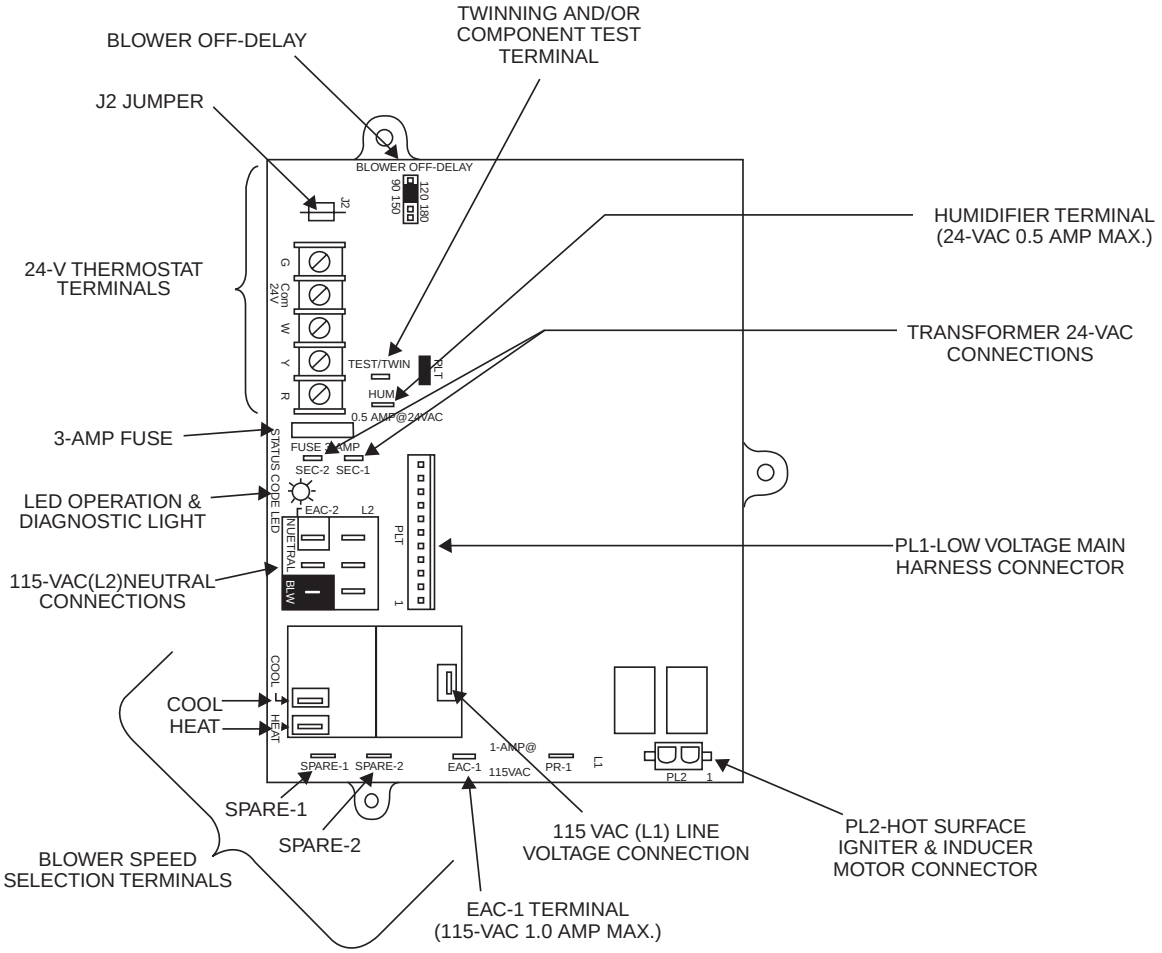


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Fig. 24—Furnace Control

→ Electrical Box on Furnace Casing Side

See Fig. 23.

⚠ WARNING

FIRE OR ELECTRICAL SHOCK HAZARD

Failure to follow this warning could result in personal injury, death, or property damage.

If field-supplied manual disconnect switch is to be mounted on furnace casing side, select a location where a drill or fastener cannot damage electrical or gas components.

1. Select and remove a hole knockout in the casing where the electrical box is to be installed.

NOTE: Check that duct on side of furnace will not interfere with installed electrical box.

2. Remove the desired electrical box hole knockout and position the hole in the electrical box over the hole in the furnace casing.
3. Fasten the electrical box to casing by driving two field-supplied screws from inside electrical box into casing steel.
4. Remove and save two screws holding J-Box. (See Fig. 22.)
5. Pull furnace power wires out of 1/2-inch diameter hole in J-Box. Do not loosen wires from strain-relief wire-tie on outside of J-Box.
6. Route furnace power wires through holes in casing and electrical box and into electrical box.
7. Pull field power wires into electrical box.
8. Remove cover from furnace J-Box.
9. Route field ground wire through holes in electrical box and casing, and into furnace J-Box.
10. Reattach furnace J-Box to furnace casing with screws removed in Step 4.
11. Secure field ground wire to J-Box green ground screw.
12. Complete electrical box wiring and installation. Connect line voltage leads as shown in Fig. 25. Use best practices (NEC in U.S. and CSA C22.1 in Canada) for wire bushings, strain relief, etc.
13. Reinstall cover to J-Box. Do not pinch wires between cover and bracket.

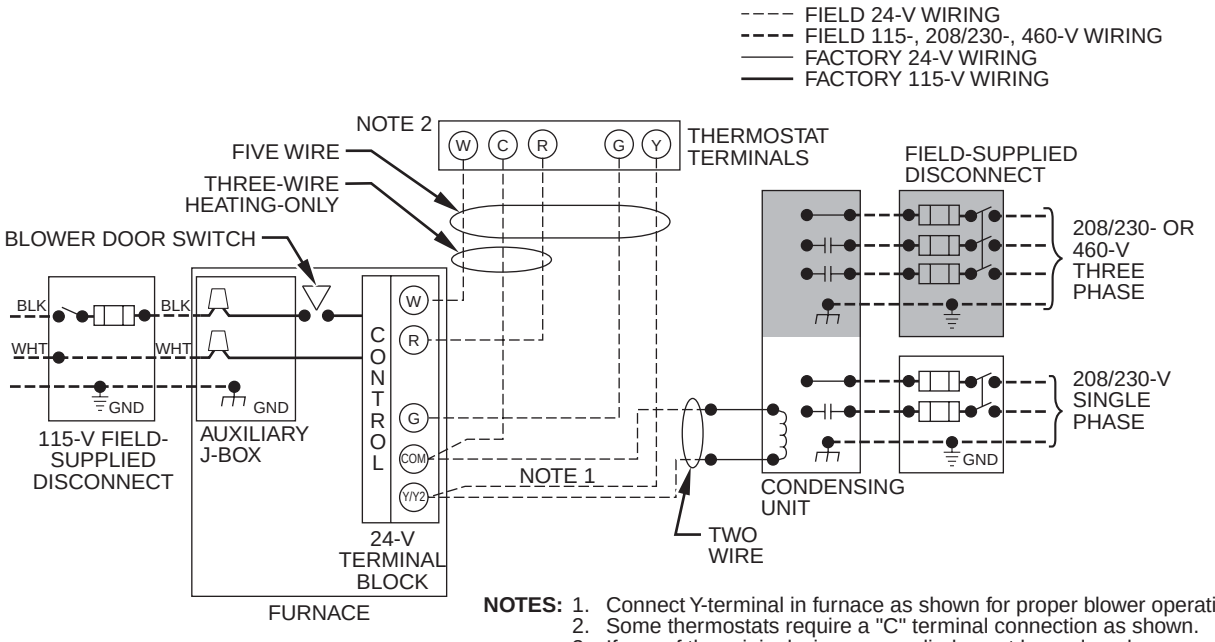
POWER CORD INSTALLATION IN FURNACE J-BOX

NOTE: Power cords must be able to handle the electrical requirements listed in Table 5. Refer to power cord manufacturer's listings.

→ 1. Remove cover from J-Box.

2. Route listed power cord through 7/8-inch diameter hole in J-Box.
3. Secure power cord to J-Box bracket with a strain relief bushing or a connector approved for the type of cord used.
4. Secure field ground wire to green ground screw on J-Box bracket.
5. Connect line voltage leads as shown in Fig. 25.

→ 6. Reinstall cover to J-Box. Do not pinch wires between cover and bracket.



NOTES: 1. Connect Y-terminal in furnace as shown for proper blower operation.
2. Some thermostats require a "C" terminal connection as shown.
3. If any of the original wire, as supplied, must be replaced, use same type or equivalent wire.

A99440

Fig. 25—Heating and Cooling Application Wiring Diagram with 1–Stage Thermostat

BX CABLE INSTALLATION IN FURNACE J-BOX

→ 1. Remove cover from J-Box.
2. Route BX cable into 7/8-inch diameter hole in J-Box.
3. Secure BX cable to J-Box bracket with connectors approved for the type of cable used.
4. Secure field ground wire to green ground screw on J-Box bracket.
5. Connect line voltage leads as shown in Fig. 25.
→ 6. Reinstall cover to J-Box. Do not pinch wires between cover and bracket.

24-V WIRING

Make field 24-v connections at the 24-v terminal strip. (See Fig. 24.) Connect terminal Y as shown in Fig. 25 for proper cooling operation. Use only AWG No. 18, color-coded, copper thermostat wire.

The 24-v circuit contains an automotive-type, 3-amp fuse located on the control. Any direct shorts during installation, service, or maintenance could cause this fuse to blow. If fuse replacement is required, use ONLY a 3-amp fuse of identical size.

ACCESSORIES

1. Electronic Air Cleaner (EAC)
Connect an accessory Electronic Air Cleaner (if used) using 1/4-in female quick connect terminals to the two male 1/4-in quick-connect terminals on the control board marked EAC-1 and EAC-2. The terminals are rated for 115 VAC, 1.0 amps maximum and are energized during blower motor operation. (See Fig. 24.)
2. Humidifier (HUM)
Connect an accessory 24 VAC, 0.5 amp maximum humidifier (if used) to the 1/4-in male quick-connect HUM terminal and COM-24V screw terminal on the control board thermostat strip. The HUM terminal is energized when pressure switch (PRS) closes. (See Fig. 24.)

NOTE: A field-supplied, 115-v controlled relay connected to EAC terminals may be added if humidifier operation is desired during blower operation.

NOTE: DO NOT connect furnace control HUM terminal to HUM (humidifier) terminal on Thermidistat™, Zone Controller or similar device. See Thermidistat™, Zone Controller, thermostat, or controller manufacturer's instructions for proper connection.

VENTING

→ The furnace shall be connected to a listed factory built chimney or vent or a clay-tile lined masonry or concrete chimney. Venting into an unlined masonry chimney or concrete chimney is prohibited.

→ When an existing Category I furnace is removed or replaced, the original venting system may no longer be sized to properly vent the attached appliances. An improperly sized Category I venting system could cause the formation of condensate in the furnace and vent, leakage of condensate and combustion products, and spillage of combustion products into the living space.

⚠ WARNING

CARBON MONOXIDE POISONING HAZARD

Failure to follow the steps outlined below for each appliance connected to the venting system being placed into operation could result in carbon monoxide poisoning or death.

The following steps shall be followed for each appliance connected to the venting system being placed into operation, while all other appliances connected to the venting system are not in operation:

1. Seal any unused openings in venting system.
2. Inspect the venting system for proper size and horizontal pitch, as required in the *National Fuel Gas Code, ANSI Z223.1/NFPA 54* or the *CSA B149.1, Natural Gas and Propane Installation Code* and these instructions. Determine that there is no blockage or restriction, leakage, corrosion and other deficiencies, which could cause an unsafe condition.
3. As far as practical, close all building doors and windows and all doors between the space in which the appliance(s) connected to the venting system are located and other spaces of the building.
4. Close fireplace dampers.
5. Turn on clothes dryers and any appliance not connected to the venting system. Turn on any exhaust fans, such as range hoods and bathroom exhausts, so they are operating at maximum speed. Do not operate a summer exhaust fan.
6. Follow the lighting instructions. Place the appliance being inspected into operation. Adjust the thermostat so appliance is operating continuously.
7. Test for spillage from draft hood equipped appliances at the draft hood relief opening after 5 minutes of main burner operation. Use the flame of a match or candle.
8. If improper venting is observed during any of the above tests, the venting system must be corrected in accordance with the *National Fuel Gas Code, ANSI Z223.1/NFPA 54* and/or *CSA B149.1, Natural Gas and Propane Installation Code.*
9. After it has been determined that each appliance connected to the venting system properly vents when tested as outlined above, return doors, windows, exhaust fans, fireplace dampers and any other gas-fired burning appliance to their previous conditions of use.

Vent system or vent connectors may need to be resized. Vent systems or vent connectors must be sized to approach minimum size as determined using appropriate table found in the NFGC or NSCNGPIC.

GENERAL VENTING REQUIREMENTS

Follow all safety codes for proper vent sizing and installation requirements, including local building codes, the *National Fuel Gas Code ANSI Z223.1-2002/NFPA 54-2002 (NFGC)*, Parts 10 and 13 in the United States or the *National Standard of Canada, Natural Gas and Propane Installation Code* CSA-B149.1-00 (NSCNGPIC), Section 7, Appendix C in Canada, the local building codes, and furnace and vent manufacturers' instructions.

→ These furnaces are design-certified as Category I furnaces in accordance with ANSI Z21.47-2003/CSA 2.3-2003 and operate with a non-positive vent static pressure to minimize the potential for vent gas leakage. Category I furnaces operate with a flue loss not less than 17 percent to minimize the potential for condensation in the venting system. These furnaces are approved for common venting and multistory venting with other fan assisted or draft hood equipped appliances in accordance with the NFCG or the NSCNGPIC, the local building codes and furnace and vent manufacturers' instructions.

The following information and warning must be considered in addition to the requirements defined in the NFGC and the NSCNGPIC.

⚠ WARNING

CARBON MONOXIDE POISONING HAZARD

Failure to follow this warning could result in a build-up of carbon monoxide and lead to personal injury or death.

Do not bypass the draft safeguard switch, as an unsafe condition could exist which must be corrected.

1. If a vent (common or dedicated) becomes blocked, the furnace will be shut off by the draft safeguard switch located on the vent elbow.
2. Do not connect this Category I furnace into a single-wall dedicated or common vent. The dedicated or common vent is considered to be the vertical portion of the vent system that terminates outdoors.
3. Vent connectors serving Category I furnaces shall not be connected into any portion of a mechanical draft system operating under positive pressure.
4. In the U.S.: Do not vent this appliance with any solid fuel burning appliance.
   In Canada: Check with the authority having jurisdiction for approval on use with solid fuel burning appliance.
5. Category I furnaces must be vented vertically or nearly vertically unless equipped with a listed power ventor.
6. Do not vent this appliance into an unlined masonry chimney. Refer to Chimney Inspection Chart, Fig. 26.

MASONRY CHIMNEY REQUIREMENTS

NOTE: These furnaces are CSA design-certified for use in exterior clay tile-lined masonry chimneys with a factory accessory Chimney Adapter Kit. Refer to the furnace rating plate for correct kit usage. The Chimney Adapter Kits are for use with ONLY furnaces having a Chimney Adapter Kit number marked on the furnace rating plate.

If a clay tile-lined masonry chimney is being used and it is exposed to the outdoors below the roof line, relining might be required. Chimneys shall conform to the Standard for Chimneys, Fireplaces, Vents, and Soild Fuel Burning Appliances ANSI/NFPA 211-2003 in the United States and to a Provincial or Territorial Building Code in Canada (in its absence, the National Building Code of Canada) and must be in good condition.

U.S.A.-Refer to Sections 13.1.9 and 13.2.20 of the NFGC or the authority having jurisdiction to determine whether relining is required. If relining is required, use a properly sized listed metal liner, Type-B vent, or a listed alternative venting design.

NOTE: See the NFGC, 13.1.9 and 13.2.20 regarding alternative venting design and the exception, which cover installations such as the Chimney Adapter Kits KGACA02014FC and KGACA02015FC, which are listed for use with these furnaces.

The Chimney Adapter Kit is listed alternative venting system for these furnaces. See the kit instructions for complete details.

Canada (and U.S.A.)-This furnace is permitted to be vented into a clay tile-lined masonry chimney that is exposed to the outdoors below the roof line, provided:

1. Vent connector is Type-B double-wall, and
2. This furnace is common vented with at least 1 draft hood-equipped appliance, and
3. The combined appliance input rating is less than the maximum capacity given in Table A, and

4. The input rating of each space heating appliance is greater than the minimum input rating given in Table B for the local 99% Winter Design Temperature. Chimneys having internal areas greater than 38 square inches require furnace input ratings greater than the input ratings of these furnaces. See footnote at bottom of Table B, and
5. The authority having jurisdiction approves.

If all of these conditions cannot be met, an alternative venting design shall be used, such as the listed chimney adapter kit with these furnaces listed for use with the kit, a listed chimney-lining system, or a Type-B common vent.

Inspections before the sale and at the time of installation will determine the acceptability of the chimney or the need for repair and/or (re)lining. Refer to Fig. 26 to perform a chimney inspection. If the inspection of a previously used tile-lined chimney:

a. Shows signs of vent gas condensation, the chimney should be relined in accordance with local codes and the authority having jurisdiction. The chimney should be relined with a listed metal liner, Type-B vent, or a listed chimney adapter kit shall be used to reduce condensation. If a condensate drain is required by local code, refer to the NFGC, Section 10.9 for additional information on condensate drains.

b. Indicates the chimney exceeds the maximum permissible size in the tables, the chimney should be rebuilt or relined to conform to the requirements of the equipment being installed and the authority having jurisdiction.

A chimney without a clay tile liner, which is otherwise in good condition, shall be rebuilt to conform to ANSI/NFPA 211 or be lined with a UL listed (ULC listed in Canada) metal liner or UL listed Type-B vent. Relining with a listed metal liner or Type-B vent is considered to be a vent-in-a-chase.

If a metal liner or Type-B vent is used to line a chimney, no other appliance shall be vented into the annular space between the chimney and the metal liner.

→ Exterior Masonry Chimney FAN + NAT Installations with Type-B Double-Wall Vent Connectors ©NFPA & AGA

Table A—Combined Appliance Maximum Input Rating in Thousands of BTU per Hour

VENT HEIGHT (FT)	INTERNAL AREA OF CHIMNEY (SQ. IN.)			
	12	19	28	38
6	74	119	178	257
8	80	130	193	279
10	84	138	207	299
15	NR	152	233	334
20	NR	NR	250	368
30	NR	NR	NR	404

Table B—Minimum Alowable Input Rating of Space-Heating Appliance in Thousands of BTU per Hour

	VENT HEIGHT (FT)	INTERNAL AREA OF CHIMNEY (SQ. IN.)			
		12	19	28	38
Local 99% Winter Design Temperature: 17 to 26 degrees F*					
17 to 26°F	6	0	55	99	141
	8	52	74	111	154
	10	NR	90	125	169
	15	NR	NR	167	212
	20	NR	NR	212	258
	30	NR	NR	NR	362
Local 99% Winter Design Temperature: 5 to 16 degrees F*					
5 to 16°F	6	NR	78	121	166
	8	NR	94	135	182
	10	NR	111	149	198
	15	NR	NR	193	247
	20	NR	NR	NR	293
	30	NR	NR	NR	377
Local 99% Winter Design Temperature: -10 to 4 degrees F*					
-10 to 4°F	6	NR	NR	145	196
	8	NR	NR	159	213
	10	NR	NR	175	231
	15	NR	NR	NR	283
	20	NR	NR	NR	333
	30	NR	NR	NR	NR
Local 99% Winter Design Temperature: -11 degrees F or lower*					
-11°F or lower	Not recommended for any vent configuration				

*The 99% Winter Design Dry-Bulb (db) temperatures are found in the 1993 ASHRAE Fundamentals Handbook, Chapter 24, Table 1 (United States) and 2 (Canada), or use the 99.6% heating db temperatures found in the 1997 or 2001 ASHRAE Fundamentals Handbook, Climatic Design Information chapter, Table 1A (United States) and 2A (Canada).

APPLIANCE APPLICATION REQUIREMENTS

Appliance operation has a significant impact on the performance of the venting system. If the appliances are sized, installed, adjusted, and operated properly, the venting system and/or the appliances should not suffer from condensation and corrosion. The venting system and all appliances shall be installed in accordance with applicable listings, standards, and codes.

The furnace should be sized to provide 100 percent of the design heating load requirement plus any margin that occurs because of furnace model size capacity increments. Heating load estimates can be made using approved methods available from Air Conditioning Contractors of America (Manual J); American Society of Heating, Refrigerating, and Air-Conditioning Engineers; or other approved engineering methods. Excessive oversizing of the furnace could cause the furnace and/or vent to fail prematurely.

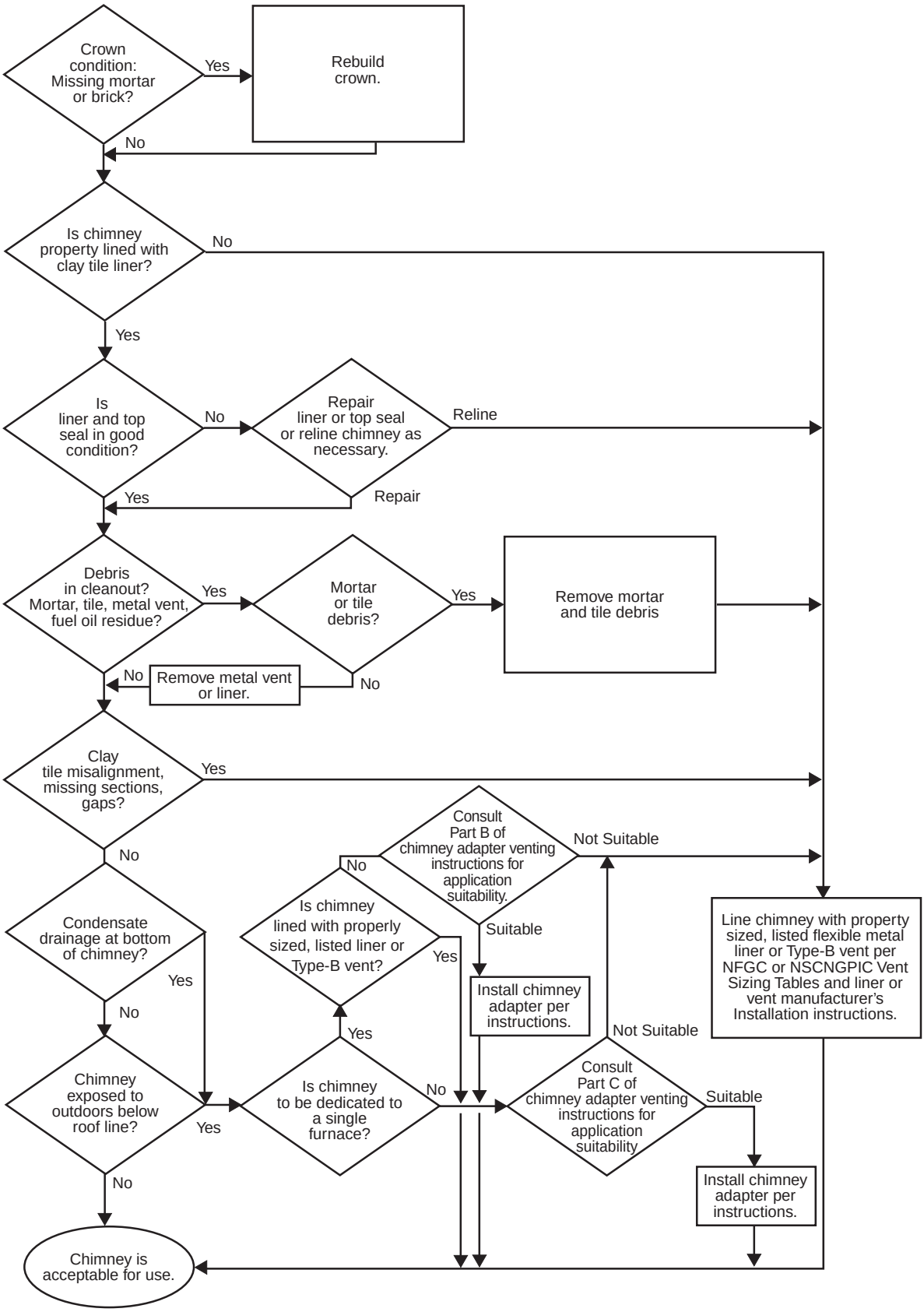
When a metal vent or metal liner is used, the vent must be in good condition and be installed in accordance with the vent manufacturer's instructions.

To prevent condensation in the furnace and vent system, the following precautions must be observed:

1. The return-air temperature must be at least 60°F db except for brief periods of time during warm-up from setback at no lower than 55°F db or during initial start-up from a standby condition.
2. Adjust the gas input rate per the installation instructions. Low gas input rate causes low vent gas temperatures, causing condensation and corrosion in the furnace and/or venting system. Derating is permitted only for altitudes above 2000 ft.
3. Adjust the air temperature rise to the midpoint of the rise range or slightly above. Low air temperature rise can cause low vent gas temperature and potential for condensation problems.

CHIMNEY INSPECTION CHART

For additional requirements refer to the National Fuel Gas Code NFPA 54/ANSI Z223.1 and ANSI/NFPA 211 Chimneys, Fireplaces, Vents, and Solid Fuel Burning Appliances in the U.S.A. or to the Canadian installation Code CSA-B149.1 in Canada.



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→ **Fig. 26—Chimney Inspection Chart**

4. Set the thermostat heat anticipator or cycle rate to reduce short cycling.

Air for combustion must not be contaminated by halogen compounds which include chlorides, fluorides, bromides, and iodides. These compounds are found in many common home products such as detergent, paint, glue, aerosol spray, bleach, cleaning solvent, salt, and air freshener, and can cause corrosion of furnaces and vents. Avoid using such products in the combustion-air supply. Furnace use during construction of the building could cause the furnace to be exposed to halogen compounds, causing premature failure of the furnace or venting system due to corrosion.

Vent dampers on any appliance connected to the common vent can cause condensation and corrosion in the venting system. Do not use vent dampers on appliances common vented with this furnace.

ADDITIONAL VENTING REQUIREMENTS

A 4″ round vent elbow is supplied with the furnace. A 5-inch or 6-inch vent connector may be required for some model furnaces. A field-supplied 4-inch-to-5-inch or 4-inch-to-6-inch sheet metal increaser fitting is required when 5-inch or 6-inch vent connector is used. See Fig. 32–44 Venting Orientation for approved vent configurations.

NOTE: Vent connector length for connector sizing starts at furnace vent elbow. The 4-inch vent elbow is shipped for upflow configuration and may be rotated for other positions. Remove the 3 screws that secure vent elbow to furnace, rotate furnace vent elbow to position desired, re-install screws. The factory-supplied vent elbow does NOT count as part of the number of vent connector elbows.

The vent connector can exit the door through one of 5 locations on the door.

1. Attach the single wall vent connector to the furnace vent elbow, and fasten the vent connector to the vent elbow with at least two field-supplied, corrosion-resistant, sheet metal screws located 180° apart.

→ **NOTE:** An accessory flue extension KGAFE0112UPH is available to extend from the furnace elbow to outside the furnace casing. If flue extension is used, fasten the flue extension to the vent elbow with at least two field-supplied, corrosion-resistant, sheet metal screws located 180° apart. Fasten the vent connector to the flue extension with at least two field-supplied, corrosion-resistant sheet metal screws located 180° apart.

2. Vent the furnace with the appropriate connector as shown in Fig. 32–44.

⚠ CAUTION

→ **CUT HAZARD**

Failure to follow this caution may result in personal injury. Sheet metal parts may have sharp edges or burrs. Use care and wear appropriate protective clothing, safety glasses, and gloves when handling parts and servicing furnaces.

3. Orient the door to determine the correct location of the door cutout to be removed.
4. Use aviation-type tin snips to remove the correct U-shaped cut-out in door.

→ **NOTE:** If this furnace is equipped with knockouts in the door for the vent, a number of techniques can be used to remove these knockouts as seen in Fig. 27 through 31. The knockout in the bottom of the door is unique due to its flanging and is not easily removed by first cutting the two tie points at the edge of the door, using aviation-type tin snips. (See Fig. 27.) A sharp blow to the rounded end of the knockout (See Fig. 28.) will separate more tie points and allow the knockout to be pulled loose. (See Fig. 29.) Remove all burrs and sharp edges.

For the knockouts in the other locations on the door (top and sides), tin snips can also be used along the door edges; however, the preferred method is to use a hammer and screwdriver to strike a sharp blow (See Fig. 30.) directly to the knockout tie points or use a hammer in the upper left corner of the desired knockout. (See Fig. 31.) Remove all burrs and sharp edges.

An accessory Vent Guard Kit, KGAVG0101DFG is REQUIRED for downflow applications for use where the vent exits through the lower portion of the furnace casing door. Refer to the Vent Guard Kit Instructions for complete details.

The horizontal portion of the venting system shall slope upwards not less than 1/4-in. per linear ft (21mm/m) from the furnace to the vent and shall be rigidly supported every 5 ft or less with metal hangers or straps to ensure there is no movement after installation.

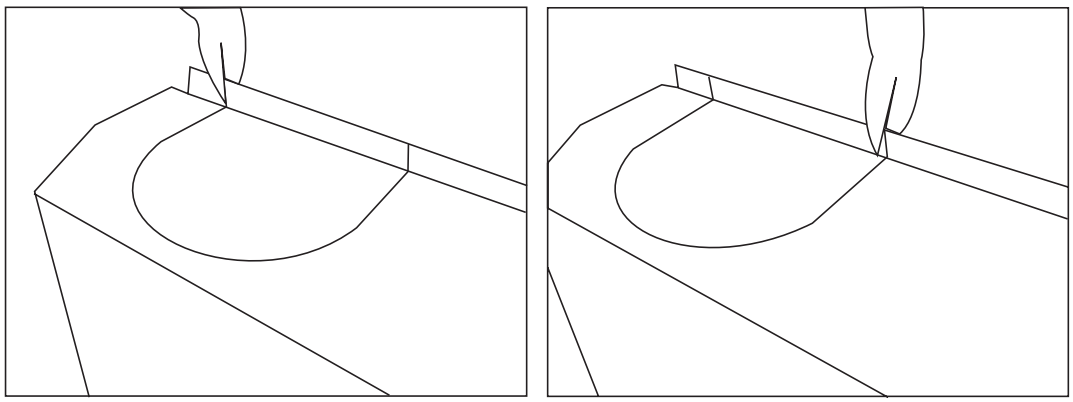
SIDEWALL VENTING

This furnace is not approved for direct sidewall horizontal venting.

In the U.S.: Per section 10.3.4 of the NFGC, any listed mechanical venter may be used, when approved by the authority having jurisdiction.

→ **In Canada**: Per section 7.24.2 of the NSCNGPIC, any listed venters may be used, when approved by the authority having jurisdiction.

Select the listed mechanical venter to match the Btuh input of the furnace being vented. Follow all manufacturer's installation requirements for venting and termination included with the listed mechanical venter.



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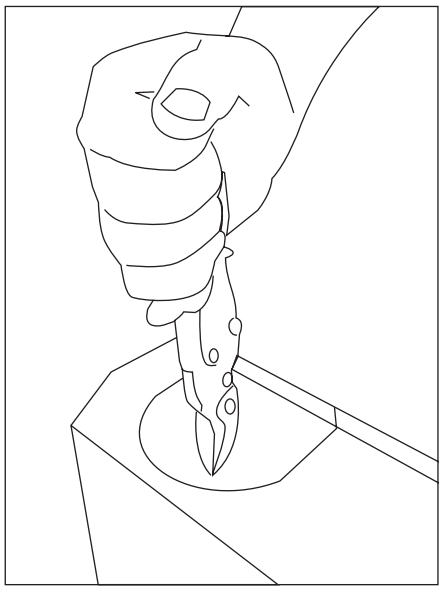
→ **Fig. 27—Using Tin Snips to Cut Tie Points**



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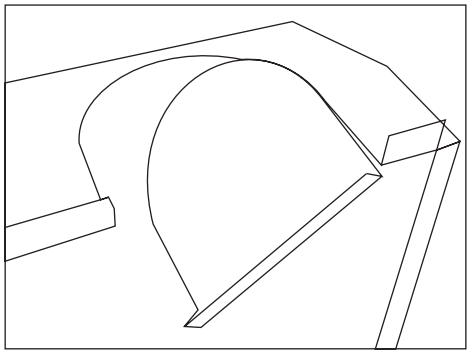
→ **Fig. 28—Rounded End of Knockout**



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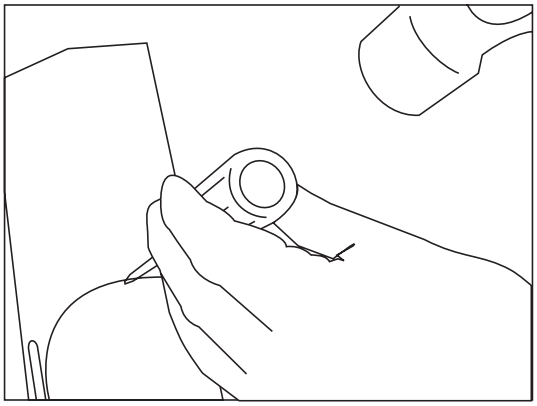
→ **Fig. 29—Knockout Pulled Loose**



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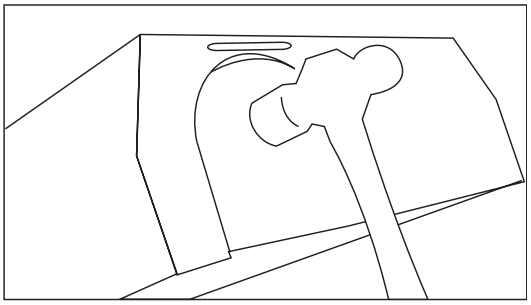
→ **Fig. 30—Hammer and Screwdriver Used for Knockout**



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→ **Fig. 31—Remove Knockout with Hammer**

START-UP, ADJUSTMENT, AND SAFETY CHECK

Step 1—General

⚠ WARNING

FIRE HAZARD

Failure to follow this warning could result in a fire and lead to property damage, personal injury, or death.

This furnace is equipped with manual reset limit switches in the gas control area. The switches open and shut off power to the gas valve if a flame rollout or overheating condition occurs in the gas control area. DO NOT bypass the switches. Correct inadequate combustion air supply problem and reset the switches.

⚠ CAUTION

CUT HAZARD

Failure to follow this caution may result in personal injury. Sheet metal parts may have sharp edges or burrs. Use care and wear appropriate protective clothing, safety glasses, and gloves when handling parts and servicing furnaces.

1. Maintain 115-v wiring and ground. Improper polarity will result in rapid flashing LED and no furnace operation.
2. Make thermostat wire connections at the 24-v terminal block on the furance control. Failure to make proper connections will result in improper operation. (See Fig. 25.)
3. Gas supply pressure to the furnace must be greater than 4.5-in. wc (0.16 psig) but not exceed 14-in. wc (0.5 psig).
4. Check all manual-reset switches for continuity.
5. Install blower compartment door. Door must be in place to operate furnace.
6. Replace outer door.

Step 2—Start-Up Procedures

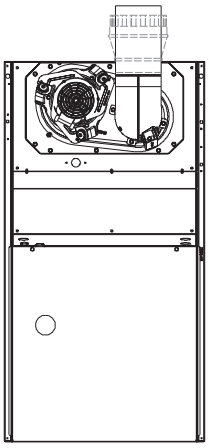
⚠ WARNING

FIRE AND EXPLOSION HAZARD

Failure to follow this warning could cause property damage, personal injury, or death.

Never purge a gas line into a combustion chamber. Never use matches, candles, flame, or other sources of ignition for the purpose of checking leakage. Use a soap-and-water solution to check for leakage.

1. Purge gas lines after all connections have been made.
2. Check gas lines for leaks.



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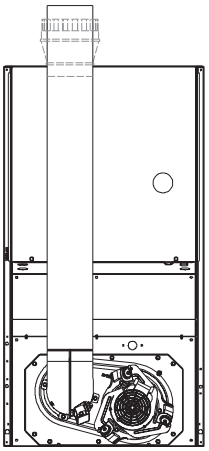
A03208

Fig. 32—Upflow Application-Vent Elbow Up



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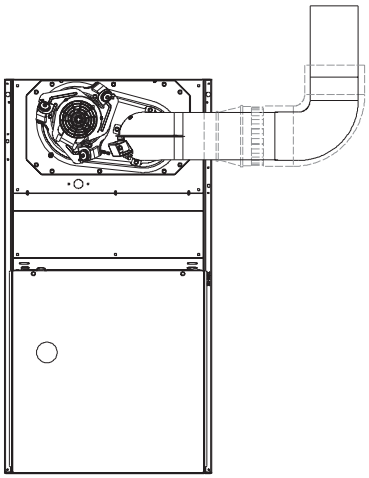
A03211

Fig. 35—Downflow Application-Vent Elbow Up



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A03209

Fig. 33—Upflow Application-Vent Elbow Right

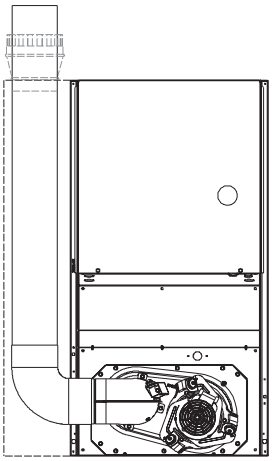

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Fig. 36—Downflow Application-Vent Elbow Left then Up

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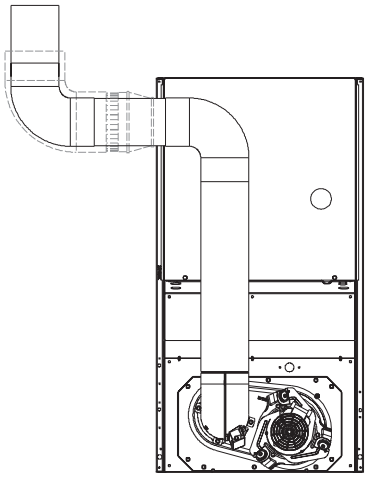

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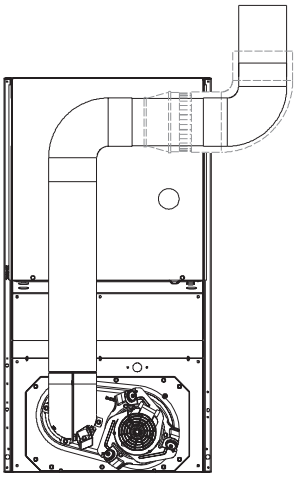
Fig. 34—Downflow Application-Vent Elbow Up then Left



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A03212

Fig. 37—Downflow Application-Vent Elbow Up then Right

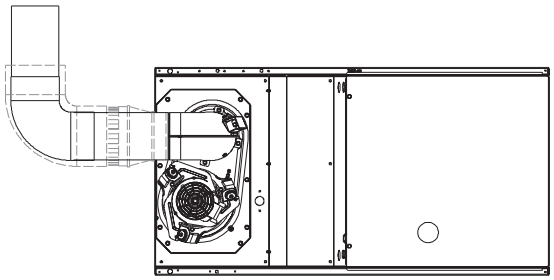

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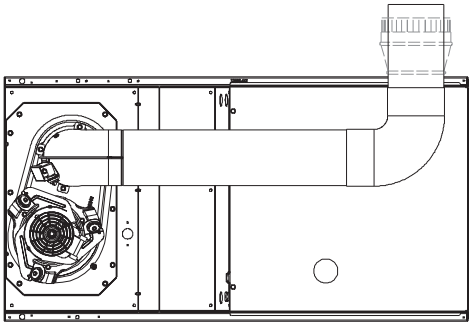
Fig. 38—Horizontal Left Application-Vent Elbow Left



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A03214

Fig. 39—Horizontal Left Application-Vent Elbow Right then Up

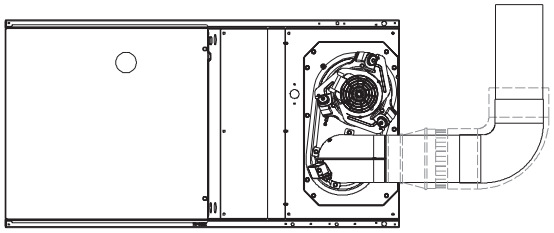

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Fig. 42—Horizontal Right Application-Vent Elbow Right

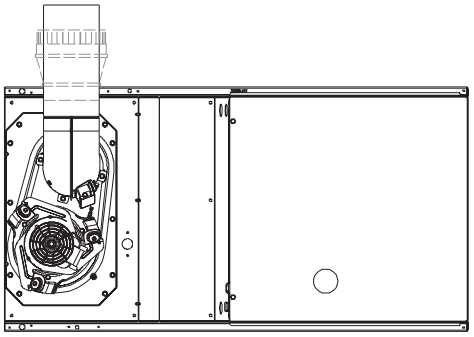

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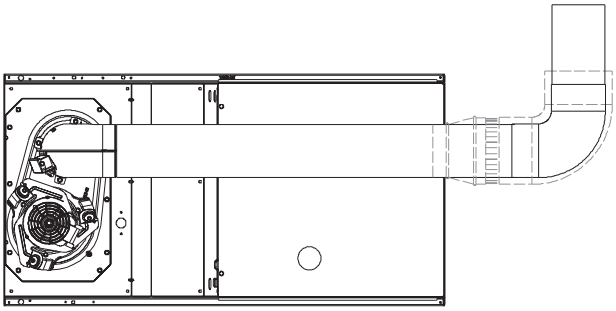
Fig. 40—Horizontal Left Application-Vent Elbow Up



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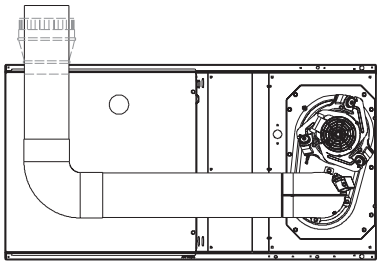
A03216

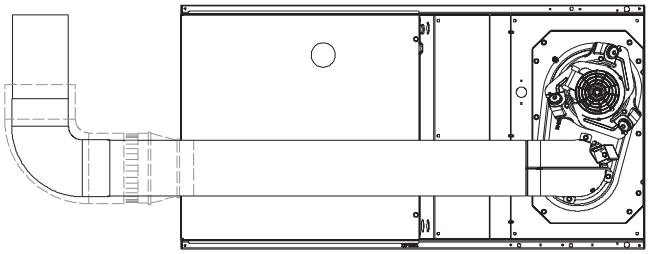
Fig. 41—Horizontal Left Application-Vent Elbow Right



SEE NOTES: 1,2,4,5,7,8,9 on the page following these figures

A03219

Fig. 43—Horizontal Right Application-Vent Elbow Left then Up



SEE NOTES: 1,2,4,5,7,8,9

A02068

Fig. 44—Horizontal Right Application-Vent Elbow Left

Venting Notes for Figures 32-44

1. For common vent, vent connector sizing and vent material:
   United States--use the NFGC
   Canada--use the NSCNGPIC
2. Immediately increase to 5-inch or 6-inch vent connector outside furnace casing when 5-inch vent connector is required, refer to Note 1 above.
3. Side outlet vent for upflow and downflow installations must use Type B vent immediately after exiting the furnace, except when KGAVG0101DFG, Downflow Vent Guard Kit, is used in the downflow position.
4. Type-B vent where required, refer to Note 1 above.
5. Four-inch single-wall (26 ga. min.) vent must be used inside furnace casing and when the KGAVG0101DFG Downflow Vent Guard Kit is used external to the furnace.
6. Accessory Downflow Vent Guard Kit, KGAVG0101DFG required in downflow installations with lower vent configuration.
7. Chimney Adapter Kit may be required for exterior masonry chimney applications. Refer to Chimney Adapter Kit, KGACA02014FC or KGACA02015FC, for sizing and complete application details.
8. Secure vent connector to furnace elbow with (2) corrosion-resistant sheet metal screws, spaced approximately 180° apart.
9. Secure all other single wall vent connector joints with (3) corrosion resistant screws spaced approximately 120° apart. Secure Type-B vent connectors per vent connector manufacturer's recommendations.
10. The total height of the vent and connector shall be at least seven feet for the 154,000 Btuh gas input rate model when installed in a downflow application with furnace elbow turned to left side with the connector elbow outside furnace casing pointing upward. (See Fig. 36.)

Caution!! For the following applications, use the minimum vertical vent heights as specified below. For all other applications, follow exclusively the National Fuel Gas Code.

FURNACE ORIENTATION	VENT ORIENTATION	FURNACE INPUT(BTU/HR)	MINIMUM VENT DIAMETER (IN.)*	MINIMUM VERTICAL VENT HEIGHT (FT)**
Downflow	Vent elbow left, then up Fig. 36	154,000 132,000 110,000(036/-12 only)	5	12
Horizontal Left	Vent elbow right, then up Fig. 39	154,000 132,000	5	7
Horizontal Left	Vent Elbow up Fig. 40	154,000 132,000	5	7
Horizontal Left	Vent elbow right Fig. 41	154,000	5	7
Downflow	Vent elbow up then left Fig. 34	110,000 (036/-12 only)	5	10
Downflow	Vent elbow up, then right Fig. 37	110,000 (036/-12 only)	5	10

NOTE: All vent configurations must also meet National Fuel Gas Code venting requirements NFGC
*4 in. inside casing or vent guard
**Including 4 in. vent section(s)

⚠ WARNING

ELECTRICAL SHOCK HAZARD

Failure to follow this warning could result in electrical shock, personal injury, or death.

Blower access door switch opens 115-v power to control. No component operation can occur unless switch is closed. Caution must be taken when manually closing this switch for service purposes.

→ 3. To Begin Component Self-Test:
Remove blower access door. Disconnect the thermostat R lead from furnace control board. Manually close the blower door switch. Short (jumper) the COM-24V terminal on control to the TEST/TWIN 3/16-inch quick connect terminal on control until LED goes out (approximately 2 sec). Gas valve and humidifier will not be turned on. (See Fig. 24.)

NOTE: The furnace control allows all components, except the gas valve, to be run for short period of time. This feature helps diagnose a system problem in case of a component failure. Component test feature will not operate if any thermostat signal is present at the control.

Component test sequence is as follows:

Refer to service label attached to furnace or see Fig. 49.

a. LED will display previous status code 4 times.

b. Inducer motor starts and continues to run until Step f of component test sequence.

c. Hot surface igniter is energized for 15 sec., then off.

d. Blower motor operates on HEAT speed for 10 sec.

e. Blower motor operates on COOL speed for 10 sec.

f. Inducer motor stops.

g. Reconnect R lead to furnace control board, release blower door switch and re-install blower door.

4. Operate furnace per instruction on door.

5. Verify furnace shut down by lowering thermostat setting below room temperature.

6. Verify furnace restarts by raising thermostat setting above room temperature.

Step 3—Adjustments

⚠ WARNING

→ **FIRE HAZARD**

Failure to follow this warning could result in reduced furnace life, property damage, injury and death.

DO NOT bottom out gas valve regulator adjusting screw. This can result in unregulated manifold pressure and result in excess overfire and heat exchanger failures.

⚠ CAUTION

→ **FURNACE DAMAGE HAZARD**

Failure to follow this caution may result in reduced furnace life.

DO NOT redrill orifices. Improper drilling (burrs, out-of-round holes, etc.) can cause excessive burner noise and misdirection of burner flames. This can result in flame impingement of heat exchangers, causing failures. (See Fig. 47.)

Furnace gas input rate on rating plate is for installations at altitudes up to 2000 ft. Furnace input rate must be within ±2 percent of furnace rating plate input.

1. Determine the correct gas input rate.
In the U.S.A.:
The input rating for altitudes above 2,000 ft. must be reduced by 4 percent for each 1,000 ft. above sea level. For installations below 2000 ft., refer to the unit rating plate. For installations above 2000 ft., multiply the input on the rating plate by the de-rate multiplier in Table 8 for the correct input rate.
In Canada:
The input rating must be derated by 10 percent for altitudes of 2,000 ft. to 4,500 ft. above sea level by an authorized Gas Conversion Station or Dealer. To determine correct input rate for altitude, see example 1 and use 0.90 as derate multiplier factor.

EXAMPLE 1:

88,000 BTUH INPUT FURNACE INSTALLED AT 4300 FT.

		Derate		Furnace Input Rate
Furnace Input Rate	X	Multiplier	=	at Installation
at Sea Level		Factor		Altitude
88,000	X	0.90	=	79,200

2. Determine the correct orifice and manifold pressure adjustment. There are two different orifice and manifold adjustment tables. All models in all positions, except Low NOx models in downflow or horizontal positions, use Table 12 (22,000 BTUH/Burner)
Low NOx models in the downflow or horizontal positions must use Table 13 (21,000 BTUH/Burner). See input listed on rating plate.

a. Obtain average yearly gas heat value (at installed altitude) from local gas supplier.

b. Obtain average yearly gas specific gravity from local gas supplier.

c. Find installation altitude in Table 12 or 13.

d. Find closest natural gas heat value and specific gravity in Table 12 or 13.

e. Follow heat value and specific gravity lines to point of intersection to find orifice size and manifold pressure settings for proper operation.

f. Check and verify burner orifice size in furnace. NEVER ASSUME ORIFICE SIZE. ALWAYS CHECK AND VERIFY.

g. Replace orifice with correct size if required by Table 12 or 13. Use only factory-supplied orifices. See EXAMPLE 2.

For 22,000 BTUH burner applications use Table 12
EXAMPLE 2: (0–2000 ft altitude)
Heating value = 1000 Btu/cu ft
Specific gravity = 0.62
Therefore: Orifice No. 43*
Manifold pressure: 3.7-in. wc
* Furnace is shipped with No. 43 orifices. In this example all main burner orifices are the correct size and do not need to be changed to obtain proper input rate.

3. Adjust manifold pressure to obtain correct input rate.

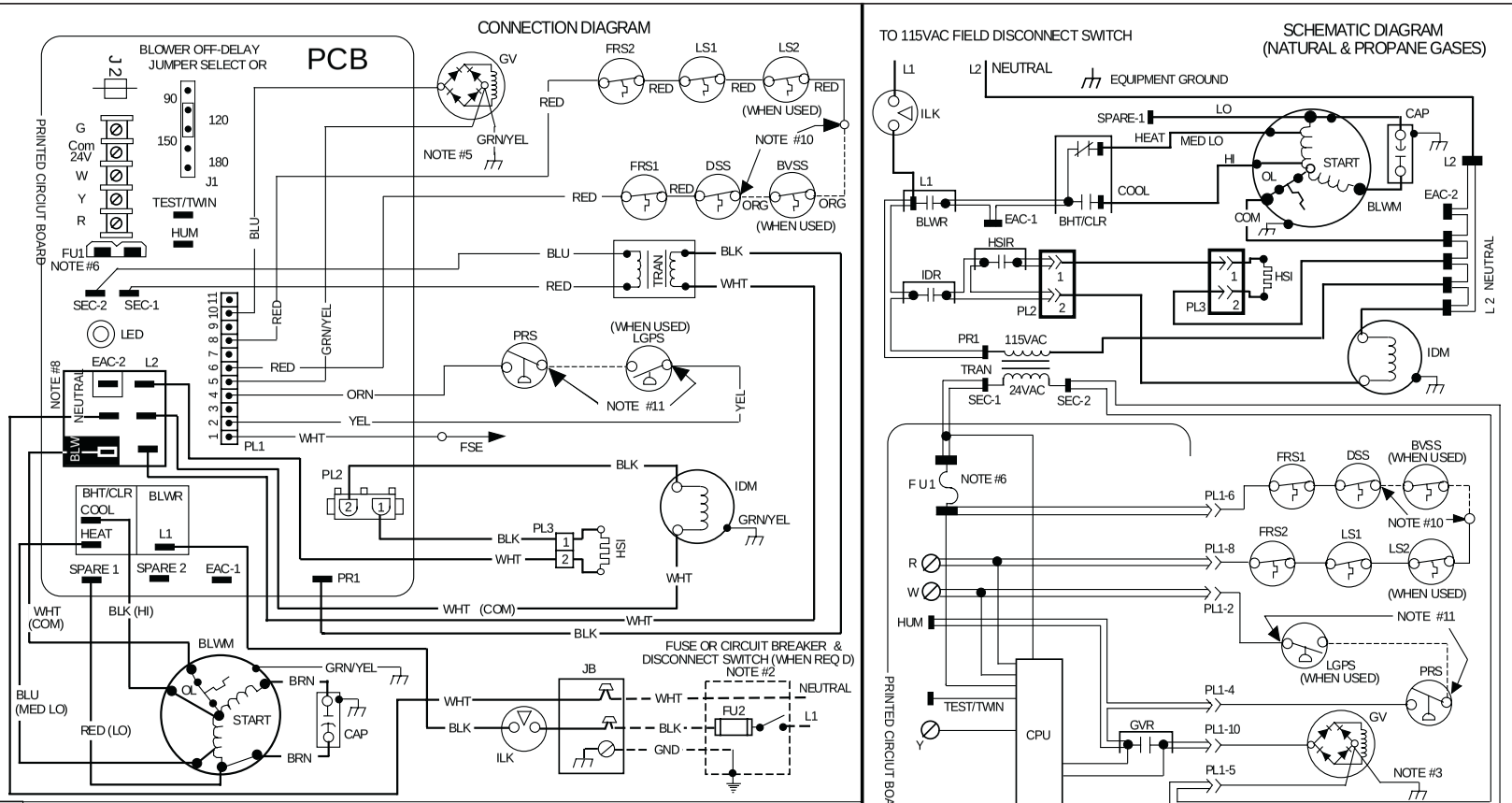
a. Turn gas valve ON/OFF switch to OFF.

b. Remove manifold pressure tap plug from gas valve. (See Fig. 46.)

c. Connect a water column manometer or similar device to manifold pressure tap.

d. Turn gas valve ON/OFF switch to ON.

→ e. Manually close blower door switch.



LEGEND

BHT/CLR	BLOWER MOTOR SPEED CHANGE RELAY, SPDT	LS 1, 2	LIMIT SWITCH, AUTO-RESET, SPST(N.C.)
BLWR	BLOWER MOTOR RELAY, SPST-(N.O.)	OL	AUTO-RESET INTERNAL MOTOR OVERLOAD TEMPERATURE SWITCH (N.C.)
BLWM	BLOWER MOTOR, PERMANENT-SPLIT-CAPACITOR	PCB	PRINTED CIRCUIT BOARD CONTROL
BVSS	BLOCKED VENT SHUTOFF SWITCH, MANUAL-RESET, SPST -(N.C.)	PL1	11-CIRCUIT PCB CONNECTOR
CAP	CAPACITOR	PL2	2-CIRCUIT CONNECTOR
CPU	MICROPROCESSOR AND CIRCUITRY	PL3	2-CIRCUIT HSI, CONNECTOR
DSS	DRAFT SAFE GUARD SWITCH, AUTO-RESET, SPST -(N.C.)	PRS	PRESSURE SWITCH, SPST-(N.O.)
EAC-1	ELECTRONIC AIR CLEANER CONNECTION (115 VAC 1.0 AMP MAX.)	TEST/TWIN	COMPONENT TEST & TWIN TERMINAL
EAC-2	ELECTRONIC AIR CLEANER CONNECTION (COMMON)	TRAN	TRANSFORMER-115VAC/24VAC
FRS 1, 2	FLAME ROLLOUT SW. -MANUAL RESET, SPST-(N.C.)		JUNCTION
FSE	FLAME-PROVING ELECTRODE		UNMARKED TERMINAL
FU 1	FUSE, 3 AMP, AUTOMOTIVE BLADE TYPE, FACTORY INSTALLED		PCB CONTROL TERMINAL
FU 2	FUSE OR CIRCUIT BREAKER CURRENT INTERRUPT DEVICE (FIELD INSTALLED & SUPPLIED)		FACTORY WIRING (115VAC)
GND	EQUIPMENT GROUND		FACTORY WIRING (24VAC)
GV	GAS VALVE-REDUNDANT		FIELD WIRING (115VAC)
GVR	GAS VALVE RELAY, SPST-(N.O.)		FIELD WIRING (24VAC)
HSI	HOT SURFACE IGNITER (115 VAC)		CONDUCTOR ON CONTROL PCB
HSIR	HOT SURFACE IGNITER RELAY, SPST-(N.O.)		FIELD WIRING SCREW TERMINAL
HUM	24VAC HUMIDIFIER CONNECTION (0.5 AMP. MAX.)		FIELD EARTH GROUND
IDM	INDUCED DRAFT MOTOR, SHADED-POLE		EQUIPMENT GROUND
IDR	INDUCED DRAFT MOTOR RELAY, SPST-(N.O.)		FIELD SPLICE
ILK	BLOWER ACCESS PANEL INTERLOCK SWITCH, SPST-(N.O.)		PLUG RECEPTACLE
J1	BLOWER - OFF DELAY JUMPER SELECTOR - HEATING		
J2	BLOWER - OFF DELAY JUMPER - COOLING		
JB	JUNCTION BOX		
LED	LIGHT-EMITTING DIODE FOR STATUS CODES - RED		
LGPS	LOW GAS PRESSURE SWITCH, SPST-(N.O.)		

NOTES:

1. If any of the original equipment wire is replaced use wire rated for 105¡C.
2. Use only copper wire between the disconnect switch and the furnace junction box (JB).
3. This wire must be connected to furnace sheet metal for control to prove flame.
4. Symbols are electrical representation only.
5. Solid lines inside PCB are printed circuit board conductors and are not included in legend.
6. Replace only with a 3 amp fuse.
7. Inducer (IDM) and blower (BLWM) motors contain internal auto-reset thermal overload switches (OL).
8. Neutral connections are interchangeable within the NEUTRAL connector block.
9. Blower motor speed selections are for average conditions, see installation instructions for details on optimum speed selection.
10. Factory connected when BVSS (Chimney Adapter Accessory Kit) is not installed.
11. Factory connected when LGPS is not used.
12. Ignition-lockout will occur after four consecutive unsuccessful trials-for-ignition. Control will auto-reset after three hours.
13. Blower-on delay: gas heating 25 seconds, cooling or heat pump 2 seconds.
14. Blower-off delay: gas heating selections are 90, 120, 150 or 180 seconds, cooling or heat pump 90 seconds or 5 seconds when J2 is cut.

327559-101 REV. E

→ **Fig. 45—Furnace Wiring Diagram** A05038

Table 8–Altitude Derate Multipler for U.S.A.

ALTITUDE (FT)	PERCENT OF DERATE	DERATE MULTIPLIER FACTOR*
0–2000	0	1.00
2001–3000	8–12	0.90
3001–4000	12–16	0.86
4001–5000	16–20	0.82
5001–6000	20–24	0.78
6001–7000	24–28	0.74
7001–8000	28–32	0.70
8001–9000	32–36	0.66
9001–10,000	36–40	0.62

* Derate multiplier factors are based on midpoint altitude for altitude range.

f. Set thermostat to call for heat.

g. Jumper R and W thermostat connections on furnace control board to start furnace.

h. Remove regulator seal cap and turn regulator adjusting screw counterclockwise (out) to decrease input rate of clockwise (in) to increase input rate.

i. Install regulator seal cap.

j. Leave manometer or similar device connected and proceed to Step 4.

NOTE: DO NOT set manifold pressure less than 3.2-in wc or more than 3.8-in. wc for natural gas at sea level. If manifold pressure is outside this range, change main burner orifices or refer to Table 12 or 13.

NOTE: If orifice hole appears damaged or it is suspected to have been redrilled, check orifice hole with a numbered drill bit of correct size. Never redrill an orifice. A burr-free and squarely aligned orifice hole is essential for proper flame characteristics.

4. Verify natural gas input rate by clocking meter.

NOTE: Gas valve regulator adjustment cap must be in place for proper input to be clocked.

a. Turn off all other gas appliances and pilots served by the meter.

b. Run furnace for 3 minutes in heating operation.

c. Measure time (in sec) for gas meter to complete 1 revolution and note reading. The 2 or 5 cubic feet dial provides a more accurate measurement of gas flow.

d. Refer to Table 10 for cubic ft of gas per hr.

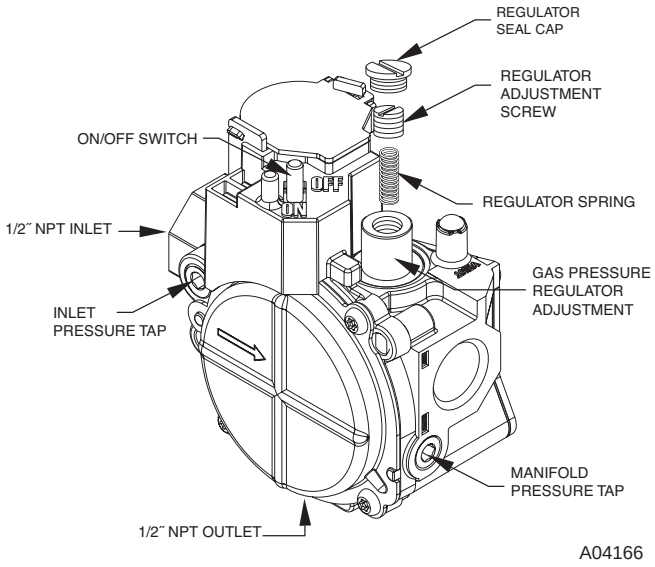
e. Multiply gas rate (cu ft/hr) by heating value (Btu/cu ft) to obtain input.

If clocked rate does not match required input from Step 1, increase manifold pressure to increase input or decrease manifold pressure to decrease input. Repeat steps b through e until correct input is achieved. Reinstall regulator seal cap on gas valve.

5. Set temperature rise.
The furnace must operate within the temperature rise ranges specified on the furnace rating plate. Do not exceed temperature rise range specified on unit rating plate. Determine the temperature rise as follows:

→ **NOTE:** Blower access door must be installed when taking temperature rise reading. Leaving blower access door off will result in incorrect temperature measurements.

a. Place thermometers in return and supply ducts as close to furnace as possible. Be sure thermometers do not see radiant heat from heat exchangers. Radiant heat affects temperature rise readings. This practice is particularly important with straight-run ducts.



→ **Fig. 46—Gas Control Valve**

b. When thermometer readings stabilize, subtract return-air temperature from supply-air temperature to determine air temperature rise.

NOTE: Blower access door must be installed for proper temperature rise measurement.

NOTE: If the temperature rise is outside this range, first check:
1.) Gas input for heating operation.
2.) Derate for altitude if applicable.
3.) Return and supply ducts for excessive restrictions causing static pressures greater than 0.50-in. wc.
4.) Dirty filter.

⚠ WARNING

ELECTRICAL SHOCK HAZARD
Failure to follow this warning could result in personal injury or death.
Disconnect 115-v electrical power before changing speed tap.

c. Adjust air temperature rise by adjusting blower speed. Increase blower speed to reduce temperature rise. Decrease blower speed to increase temperature rise.

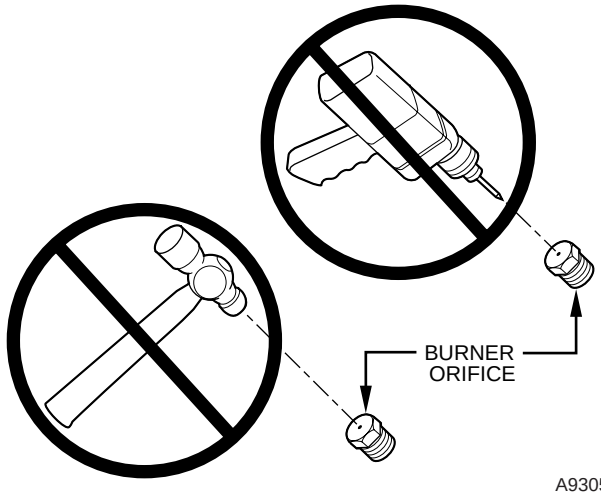


Fig. 47—Orifice Hole

Table 9—Speed Selection

COLOR	SPEED	AS SHIPPED
White	Common	BLW
Black	High	COOL
Yellow†	Med-High	SPARE
Blue*	Med-Low	SPARE
Red*	Low	HEAT

* 1/5 HP motor models: BLUE to HEAT, RED to SPARE.
† Not available on 1/5 HP motors.
NOTE: Continuous blower is the HEAT speed.

d. Turn thermostat down below room temperature and remove blower access door.

e. To change motor speed selection for heating, remove blower motor lead from control HEAT terminal (See Fig. 24.) Select desired blower motor speed lead from one of the other terminals and relocate it to the HEAT terminal (See Table 9 for lead color identification). Reconnect original lead to SPARE terminal.

f. Repeat steps a through e.

g. When correct input rate and temperature rise is achieved, turn gas valve ON/OFF switch to OFF.

h. Remove manometer or similar device from gas valve.

i. Reinstall manifold pressure tap plug in gas valve.

⚠ WARNING

→ **FIRE HAZARD**
Leaking gas could be ignited and cause fire, explosion, personal injury, property damage or death.
Reinstall manifold pressure tap plug in gas valve to prevent gas leak.

j. Reinstall blower access door if removed.

k. Turn gas valve ON/OFF switch to ON.

⚠ CAUTION

→ **FURNACE OVERHEATING HAZARD**
Failure to properly set temperature rise may cause excessive furnace temperatures and shorten furnace life.
Recheck temperature rise. It must be within limits specified on the rating plate. Recommended operation is at the midpoint of rise range or slightly above.

6. Set thermostat heat anticipator.

a. Mechanical thermostat—Set thermostat heat anticipator to match the amp draw of the electrical components in the R-W circuit. Accurate amp draw readings can be obtained at the wires normally connected to thermostat subbase terminals, R and W. The thermostat anticipator should NOT be in the circuit while measuring current.

(1.) Remove thermostat from subbase or from wall.

(2.) Connect an amp meter as shown in Fig. 48 across the R and W terminals or R and W wires at wall.

(3.) Record amp draw across terminals when furnace is in heating and after blower starts.

(4.) Set heat anticapator on thermostat per thermostat instructions and install on subbase or wall.

b. Electronic thermostat: Set cycle rate for 4 cycles per hr.

7. Adjust blower off delay
The blower off delay has 4 adjustable settings from 90 sec to 180 sec. The blower off delay jumpers are located on the furnace control board. (See Fig. 24.)
To change the blower off delay setting, move the jumper from one set of pins on the control to the pins used for the selected blower off delay. Factory off delay setting is 120 sec.

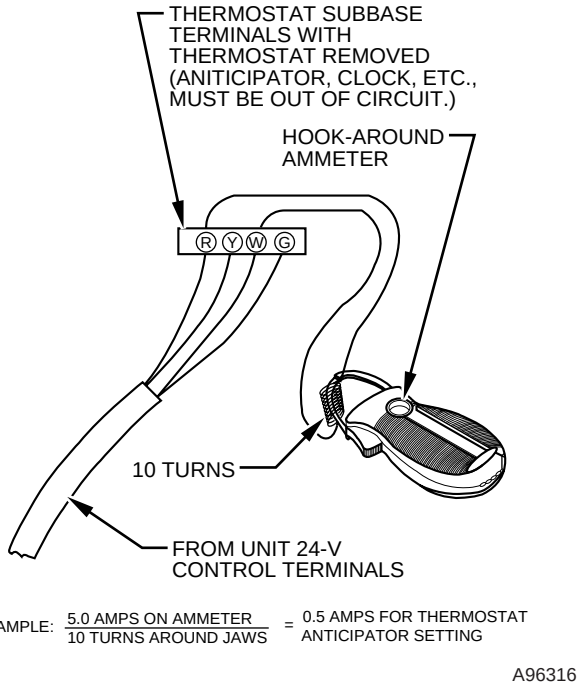


Fig. 48—Amp Draw Check With Ammeter

→ 8. Set airflow CFM for cooling
Select the desired blower motor speed lead for cooling airflow. See Table 5-Air Delivery-CFM (With Filter). See Table 9 for lead color identification.

Step 4—Check Safety Controls

The flame sensor, gas valve, and pressure switch were all checked in the Start-up procedure section as part of normal operation.

1. Check Main Limit Switch(es)
This control shuts off combustion control system and energizes air-circulating blower motor, if furnace overheats. By using this method to check limit control, it can be established that limit is functioning properly and will operate if there is a restricted duct system or motor failure. If limit control does not function during this test, cause must be determined and corrected.

a. Run furnace for at least 5 minutes.

b. Gradually block off return air with a piece of cardboard or sheet metal until the limit trips.

c. Unblock return air to cause normal circulation.

d. Burners will re-light when furnace cools down.

2. Check draft safeguard switch.
The purpose of this control is to cause the safe shutdown of the furnace during certain blocked vent conditions.

a. Verify vent pipe is cool to the touch.

b. Disconnect power to furnace and remove vent connector from furnace vent elbow.

c. Restore power to furnace and set room thermostat above room temperature.

d. After normal start-up, allow furnace to operate for 2 minutes, then block vent elbow in furnace 80 percent of vent area with a piece of flat sheet metal.

Table 10–GAS RATE (CU FT/HR)

SECONDS FOR 1 REVOLUTION	SIZE OF TEST DIAL			SECONDS FOR 1 REVOLUTION	SIZE OF TEST DIAL		
	1 Cu Ft	2 Cu Ft	5 Cu Ft		1 Cu Ft	2 Cu Ft	5 Cu Ft
10	360	720	1800	50	72	144	360
11	327	655	1636	51	71	141	355
12	300	600	1500	52	69	138	346
13	277	555	1385	53	68	136	340
14	257	514	1286	54	67	133	333
15	240	480	1200	55	65	131	327
16	225	450	1125	56	64	129	321
17	212	424	1059	57	63	126	316
18	200	400	1000	58	62	124	310
19	189	379	947	59	61	122	305
20	180	360	900	60	60	120	300
21	171	343	857	62	58	116	290
22	164	327	818	64	56	112	281
23	157	313	783	66	54	109	273
24	150	300	750	68	53	106	265
25	144	288	720	70	51	103	257
26	138	277	692	72	50	100	250
27	133	267	667	74	48	97	243
28	129	257	643	76	47	95	237
29	124	248	621	78	46	92	231
30	120	240	600	80	45	90	225
31	116	232	581	82	44	88	220
32	113	225	563	84	43	86	214
33	109	218	545	86	42	84	209
34	106	212	529	88	41	82	205
35	103	206	514	90	40	80	200
36	100	200	500	92	39	78	196
37	97	195	486	94	38	76	192
38	95	189	474	96	38	75	188
39	92	185	462	98	37	74	184
40	90	180	450	100	36	72	180
41	88	176	439	102	35	71	178
42	86	172	429	104	35	69	173
43	84	167	419	106	34	68	170
44	82	164	409	108	33	67	167
45	80	160	400	110	33	65	164
46	78	157	391	112	32	64	161
47	76	153	383	116	31	62	155
48	75	150	375	120	30	60	150
49	73	147	367				

→ e. Furnace should cycle off within 2 minutes. If gas does not shut off within 2 minutes, determine reason draft safeguard switch did not function properly and correct condition.

f. Remove blockage from furnace vent elbow.

g. Switch will auto-reset when it cools.

→ h. Re-install vent connector.

→ **NOTE:** Should switch remain open longer than 3 minutes, furnace control board will lockout the furnace for 3 hours. To reset furnace control board, turn thermostat below room temperature or from HEAT to OFF and turn 115v power OFF, then back ON.

3. Check Pressure Switch
   This control proves operation of the draft inducer blower.
   a. Turn off 115-v power to furnace.
   b. Disconnect inducer motor lead wires from wire harness.
   c. Turn on 115-v power to furnace.
   d. Set thermostat to ″call for heat″ and wait 1 minute. When pressure switch is functioning properly, hot surface igniter should NOT glow and control diagnostic light flashes a status code 32. If hot surface igniter glows when inducer motor is disconnected, shut down furnace immediately.
   e. Determine reason pressure switch did not function properly and correct condition.
   f. Turn off 115-v power to furnace.
   g. Reconnect inducer motor wires, replace outer door, and turn on 115-v power.

→ h. Blower will run for 90 sec before beginning the call for heat again.

→ i. Furnace should ignite normally.

Step 5—Checklist

1. Put away tools and instruments. Clean up debris.
2. Check that blower OFF-DELAY time is selected as desired.
3. Verify that blower and burner access doors are properly installed.
4. Cycle test furnace with room thermostat.
5. Check operation of accessories per manufacturer's instructions.
6. Review User's Guide with owner.
7. Attach literature packet to furnace.

SERVICE AND MAINTENANCE PROCEDURES

⚠ WARNING

FIRE, INJURY, OR DEATH HAZARD

Failure to follow this warning could result in possible damage to this equipment, serious personal injury, or death.

The ability to properly perform maintenance on this equipment requires certain knowledge, mechanical skills, tools, and equipment. If you do not possess these, do not attempt to perform any maintenance on this equipment other than those procedures recommended in the User's Manual.

⚠ WARNING

→ **ELECTRICAL SHOCK, FIRE, OR EXPLOSION HAZARD**

Failure to follow this warning could result in personal injury, death, or property damage.

Before servicing, disconnect all electrical power to furnace. Verify proper operation after servicing.

⚠ CAUTION

→ **ELECTRICAL OPERATION HAZARD**

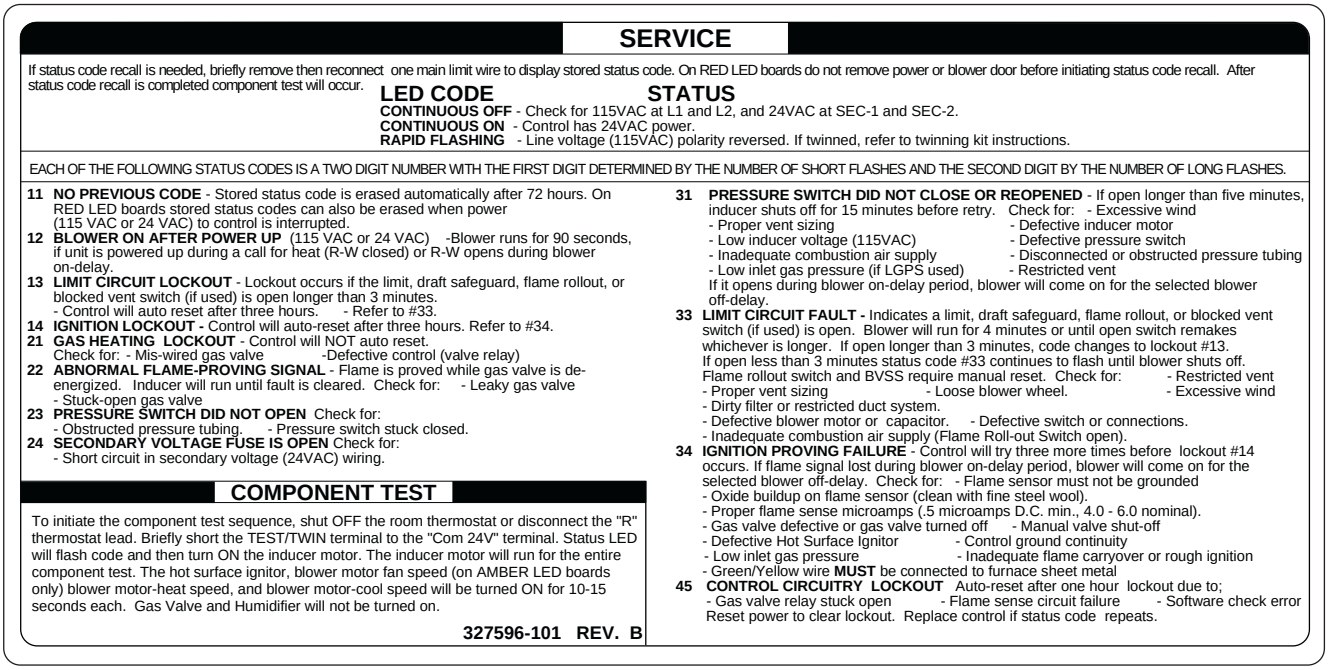
Failure to follow this caution may result in improper furnace operation or failure of furnace.

Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation.

Step 1—Introduction

GENERAL

These instructions are written as if the furnace is installed in an upflow application. An upflow furnace application is where the blower is located below the combustion and controls section of the furnace, and conditioned air is discharged upward. Since this furnace can be installed in any of the 4 positions shown in Fig. 4, you must revise your orientation to component location accordingly.



SERVICE

If status code recall is needed, briefly remove then reconnect one main limit wire to display stored status code. On RED LED boards do not remove power or blower door before initiating status code recall. After status code recall is completed component test will occur.

LED CODE **STATUS**

CONTINUOUS OFF - Check for 115VAC at L1 and L2, and 24VAC at SEC-1 and SEC-2.
CONTINUOUS ON - Control has 24VAC power.
RAPID FLASHING - Line voltage (115VAC) polarity reversed. If twinned, refer to twinning kit instructions.

EACH OF THE FOLLOWING STATUS CODES IS A TWO DIGIT NUMBER WITH THE FIRST DIGIT DETERMINED BY THE NUMBER OF SHORT FLASHES AND THE SECOND DIGIT BY THE NUMBER OF LONG FLASHES.

11 **NO PREVIOUS CODE** - Stored status code is erased automatically after 72 hours. On RED LED boards stored status codes can also be erased when power (115 VAC or 24 VAC) to control is interrupted.
12 **BLOWER ON AFTER POWER UP** (115 VAC or 24 VAC) -Blower runs for 90 seconds, if unit is powered up during a call for heat (R-W closed) or R-W opens during blower on-delay.
13 **LIMIT CIRCUIT LOCKOUT** - Lockout occurs if the limit, draft safeguard, flame rollout, or blocked vent switch (if used) is open longer than 3 minutes.
- Control will auto reset after three hours. - Refer to #33.
14 **IGNITION LOCKOUT -** Control will auto-reset after three hours. Refer to #34.
21 **GAS HEATING LOCKOUT** - Control will NOT auto reset.
Check for: - Mis-wired gas valve -Defective control (valve relay)
22 **ABNORMAL FLAME-PROVING SIGNAL** - Flame is proved while gas valve is de-energized. Inducer will run until fault is cleared. Check for: - Leaky gas valve
- Stuck-open gas valve
23 **PRESSURE SWITCH DID NOT OPEN** Check for:
- Obstructed pressure tubing. - Pressure switch stuck closed.
24 **SECONDARY VOLTAGE FUSE IS OPEN** Check for:
- Short circuit in secondary voltage (24VAC) wiring.

COMPONENT TEST

To initiate the component test sequence, shut OFF the room thermostat or disconnect the "R" thermostat lead. Briefly short the TEST/TWIN terminal to the "Com 24V" terminal. Status LED will flash code and then turn ON the inducer motor. The inducer motor will run for the entire component test. The hot surface ignitor, blower motor fan speed (on AMBER LED boards only) blower motor-heat speed, and blower motor-cool speed will be turned ON for 10-15 seconds each. Gas Valve and Humidifier will not be turned on.

327596-101 REV. B

31 **PRESSURE SWITCH DID NOT CLOSE OR REOPENED** - If open longer than five minutes, inducer shuts off for 15 minutes before retry. Check for: - Excessive wind
- Proper vent sizing - Defective inducer motor
- Low inducer voltage (115VAC) - Defective pressure switch
- Inadequate combustion air supply - Disconnected or obstructed pressure tubing
- Low inlet gas pressure (if LGPS used) - Restricted vent
If it opens during blower on-delay period, blower will come on for the selected blower off-delay.
33 **LIMIT CIRCUIT FAULT -** Indicates a limit, draft safeguard, flame rollout, or blocked vent switch (if used) is open. Blower will run for 4 minutes or until open switch remakes whichever is longer. If open longer than 3 minutes, code changes to lockout #13.
If open less than 3 minutes status code #33 continues to flash until blower shuts off.
Flame rollout switch and BVSS require manual reset. Check for: - Restricted vent
- Proper vent sizing - Loose blower wheel. - Excessive wind
- Dirty filter or restricted duct system.
- Defective blower motor or capacitor. - Defective switch or connections.
- Inadequate combustion air supply (Flame Roll-out Switch open).
34 **IGNITION PROVING FAILURE** - Control will try three more times before lockout #14 occurs. If flame signal lost during blower on-delay period, blower will come on for the selected blower off-delay. Check for: - Flame sensor must not be grounded
- Oxide buildup on flame sensor (clean with fine steel wool).
- Proper flame sense microamps (.5 microamps D.C. min., 4.0 - 6.0 nominal).
- Gas valve defective or gas valve turned off - Manual valve shut-off
- Defective Hot Surface Ignitor - Control ground continuity
- Low inlet gas pressure - Inadequate flame carryover or rough ignition
- Green/Yellow wire **MUST** be connected to furnace sheet metal
45 **CONTROL CIRCUITRY LOCKOUT** Auto-reset after one hour lockout due to;
- Gas valve relay stuck open - Flame sense circuit failure - Software check error
Reset power to clear lockout. Replace control if status code repeats.

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→ **Fig. 49—Service Label**

ELECTRICAL CONTROLS AND WIRING

⚠ CAUTION

→ **ELECTRICAL SHOCK HAZARD**

Failure to follow this warning could result in personal injury or death.

There may be more than one electrical supply to the furnace. Check accessories and cooling unit for additional electrical supplies that must be shut off during furnace servicing.

The electrical ground and polarity for 115-v wiring must be properly maintained. Refer to Fig. 25 for field wiring information and to Fig. 45 for furnace wiring information.

NOTE: If the polarity is not correct, the STATUS LED on the control will flash rapidly and prevent the furnace from heating. The control system also requires an earth ground for proper operation of the control and flame-sensing electrode.

The 24-v circuit contains an automotive-type, 3-amp fuse located on the control. (See Fig. 24.) Any shorts of the 24-v wiring during installation, service, or maintenance will cause this fuse to blow. If fuse replacement is required, use ONLY a 3-amp fuse. The control LED will display status code 24 when fuse needs to be replaced.

Proper instrumentation is required to service electrical controls. The control in this furnace is equipped with a Status Code LED (Light-Emitting Diode) to aid in installation, servicing, and troubleshooting. It can be viewed through the sight glass in blower access door. The furnace control LED is either ON continuously, rapid flashing, or a code composed of 2 digits. The first digit is the number of short flashes, the second digit is the number of long flashes.

For an explanation of status codes, refer to service label located on blower access door or Fig. 49, and the troubleshooting guide which can be obtained from your distributor. The furnace control will store 1 status code for 72 hours.

→ See Fig. 53, a brief Troubleshooting Guide.

For Controls With a Red LED

The stored status codes **WILL** be erased from the control memory, if 115- or 24-v power is interrupted.

1. To retrieve the status code, proceed with the following:

NOTE: NO thermostat signal may be present at control, and all blower-OFF delays must be completed.

   a. Leave 115-v power to furnace turned on.
   b. Remove outer access door.
   c. Look into blower access door sight glass for current LED status. **DO NOT** remove blower access door or terminate 115-v power to control or status code will be lost.
   d. BRIEFLY remove insulated terminal wire from the draft safeguard switch (DSS) until LED goes out (1 to 2 sec), then reconnect it.

2. When above items have been completed, the LED flashes status code 4 times. Record this status code for further troubleshooting.
3. Component self-test will begin. Refer to COMPONENT TEST section for complete test sequence.
4. Check LED status.
5. Refer to the SERVICE label on the front of the blower access door for more information.
6. Check LED status. If no previous fault is in history, control will flash status code 11.
7. If LED status indicates proper operation, RELEASE BLOWER ACCESS DOOR SWITCH, reattach wire to ″R″ terminal on furnace control board, replace blower access door, and replace burner access door.

Table 11—FILTER SIZE INFORMATION (IN.)

FURNACE CASING WIDTH	FILTER QUANTITY AND SIZE		FILTER TYPE
	Side Return	Bottom Return	
14-1/2	(1) 16 X 25 X 1	(1) 14 X 25 X 1	Cleanable*
17-1/2	(1) 16 X 25 X 1	(1) 16 X 25 X 1	Cleanable*
21	(1) 16 X 25 X 1	(1) 20 X 25 X 1	Cleanable*
24**	(1) 16 X 25 X 1	(1) 24 X 25 X 1	Cleanable*

* Recommended
** Some furnaces may have 2 filters

Step 2—Care and Maintenance

⚠ WARNING

FIRE OR EXPLOSION HAZARD
Failure to follow this warning could result in corrosion of heat exchanger, fire, personal injury, or death.
Never store anything on, near, or in contact with the furnace, such as:
1. Spray or aerosol cans, rags, brooms, dust mops, vacuum cleaners, or other cleaning tools.
2. Soap powders, bleaches, waxes or other cleaning compounds, plastic or plastic containers, gasoline, kerosene, cigarette lighter fluid, dry cleaning fluids, or other volatile fluids.
3. Paint thinners and other painting compounds, paper bags, or other paper products.

For continuing high performance and to minimize possible equipment failure, periodic maintenance must be performed on this equipment. Consult your local dealer about proper frequency of maintenance and the availability of a maintenance contract.

⚠ WARNING

ELECTRICAL SHOCK HAZARD
Failure to follow this warning could result in personal injury, death or product damage.
Turn off the gas and electrical supplies to the unit before performing any maintenance or service. Follow the operating instructions on the label attached to the furnace.

⚠ WARNING

CARBON MONOXIDE POISONING AND FIRE HAZARD
Failure to follow this warning could result in fire, personal injury, or death.
Never operate unit without a filter or with filter access door removed.

⚠ CAUTION

→ **CUT HAZARD**
Failure to follow this caution may result in personal injury. Sheet metal parts may have sharp edges or burrs. Use care and wear appropriate protective clothing, safety glasses, and gloves when handling parts and servicing furnaces.

The minimum maintenance on this furnace is as follows:

1. Check and clean air filter each month or more frequently if required. Replace if torn.
2. Check blower motor and wheel for cleanliness each heating and cooling season. Clean as necessary.
3. Check electrical connections for tightness and controls for proper operation each heating season. Service as necessary.
4. Inspect burner compartment before each heating season for rust, corrosion, soot or excessive dust. If necessary, have furnace and burner serviced by a qualified service agency.
5. Inspect the vent pipe/vent system before each heating season for rust, corrosion, water leakage, sagging pipes or broken fittings. Have vent pipes/vent system serviced by a qualified service agency.
6. Inspect any accessories attached to the furnace such as a humidifier or electronic air cleaner. Perform any service or maintenance to the accessories as recommended in the accessory instructions.

CLEANING AND/OR REPLACING AIR FILTER

The air filter arrangement will vary depending on the application. The filter is exterior to the furnace casing.

NOTE: If the filter has an airflow direction arrow, the arrow must point towards the blower.

⚠ CAUTION

→ **CUT HAZARD**
Failure to follow this caution may result in personal injury. Sheet metal parts may have sharp edges or burrs. Use care and wear appropriate protective clothing, safety glasses, and gloves when handling parts and servicing furnaces.

Media cabinet filter procedures:

NOTE: Media cabinet or 1″ Filter Rack are accessories and are not included from the factory with the standard furnace model.

1. Turn off electrical supply to furnace before removing filter access door.
2. Remove filter cabinet door.
3. Slide filter out of cabinet.
4. If equipped with permanent, washable 1-inch filter, clean filter by spraying cold tap water through filter in opposite direction of airflow. Rinse filter and let dry. Oiling or coating of the filter is not recommended. See Table 11 for size information.
5. If equipped with factory-specified disposable media filter, replace only with media filter having the same part number and size. For expandable replacement media, refer to the instructions included with the replacement media. If equipped with KGAFR0301ALL external filter rack, See Table 11.
6. Slide filter into cabinet.
7. Replace filter cabinet door.
8. Turn on electrical supply to furnace.

BLOWER MOTOR AND WHEEL

⚠ WARNING

ELECTRICAL SHOCK HAZARD
Failure to follow this warning could result in personal injury or death.
Blower access door switch opens 115-v power to control. No component operation can occur unless switch is closed. Caution must be taken when manually closing this switch for service purposes.

NOTE: The blower wheel should not be dropped or bent as balance will be affected.

The following steps should be performed by a qualified service agency.

To ensure long life and high efficiency, clean accumulated dirt and grease from blower wheel and motor annually.

TABLE 12—Orifice Size* and Manifold Pressure For Gas Input Rate (Tabulated Data Based On 22,000 Btuh Per Burner, Derated 4 Percent For Each 1000 Ft Above Sea Level)

ALTITUDE RANGE (FT)		AVG GAS HEAT VALUE (BTU/CU FT)	SPECIFIC GRAVITY OF NATURAL GAS							
			0.58		0.60		0.62		0.64	
			Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure
U.S.A. and Canada	0 to 2000	900	42	3.5	42	3.6	42	3.7	41	3.5
		925	42	3.3	42	3.4	42	3.5	42	3.7
		950	43	3.8	42	3.3	42	3.4	42	3.5
		975	43	3.6	43	3.8	42	3.2	42	3.3
		1000	43	3.5	43	3.6	43	3.7	43	3.8
		1025	43	3.3	43	3.4	43	3.5	43	3.6
		1050	44	3.6	43	3.2	43	3.4	43	3.5
		1075	44	3.4	44	3.5	43	3.2	43	3.3
		1100	44	3.3	44	3.4	44	3.5	43	3.2
ALTITUDE RANGE (FT)		AVG GAS HEAT VALUE (BTU/CU FT)	SPECIFIC GRAVITY OF NATURAL GAS							
			0.58		0.60		0.62		0.64	
			Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure
U.S.A. and Canada	U.S.A. Altitudes 2001 to 3000 or Canada Altitudes 2000 to 4500	800	42	3.4	42	3.5	42	3.6	42	3.7
		825	42	3.2	42	3.3	42	3.4	42	3.5
		850	43	3.7	43	3.8	42	3.2	42	3.3
		875	43	3.5	43	3.6	43	3.7	43	3.8
		900	43	3.3	43	3.4	43	3.5	43	3.6
		925	43	3.1	43	3.2	43	3.3	43	3.4
		950	43	2.9	43	3.0	43	3.1	43	3.2
		975	43	2.8	43	2.9	43	3.0	43	3.1
		1000	43	2.6	43	2.7	43	2.8	43	2.9
ALTITUDE RANGE (FT)		AVG GAS HEAT VALUE (BTU/CU FT)	SPECIFIC GRAVITY OF NATURAL GAS							
			0.58		0.60		0.62		0.64	
			Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure
U.S.A. Only	3001 to 4000	775	42	3.2	42	3.3	42	3.4	42	3.5
		800	43	3.6	43	3.8	42	3.2	42	3.3
		825	43	3.4	43	3.5	43	3.7	43	3.8
		850	43	3.2	43	3.3	43	3.4	43	3.6
		875	43	3.0	43	3.1	43	3.3	43	3.4
		900	43	2.9	43	3.0	43	3.1	43	3.2
		925	43	2.7	43	2.8	43	2.9	43	3.0
		950	43	2.6	43	2.7	43	2.8	43	2.8
ALTITUDE RANGE (FT)		AVG GAS HEAT VALUE (BTU/CU FT)	SPECIFIC GRAVITY OF NATURAL GAS							
			0.58		0.60		0.62		0.64	
			Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure
U.S.A. Only	4001 to 5000	750	43	3.6	43	3.8	42	3.2	42	3.3
		775	43	3.4	43	3.5	43	3.6	43	3.8
		800	43	3.2	43	3.3	43	3.4	43	3.5
		825	43	3.0	43	3.1	43	3.2	43	3.3
		850	43	2.8	43	2.9	43	3.0	43	3.1
		875	43	2.7	43	2.8	43	2.9	43	2.9
		900	43	2.5	43	2.6	43	2.7	43	2.8
		925	43	2.4	43	2.5	43	2.6	43	2.6

* Orifice numbers 43 are factory installed

The inducer and blower motors are pre-lubricated and require no additional lubrication. These motors can be identified by the absence of oil ports on each end of the motor.

Clean blower motor and wheel as follows:

1. Turn off electrical supply to furnace.
2. Loosen the thumbscrew on outer door and remove outer door.
3. For downflow or horizontal furnaces having vent pipes within the furnace that pass in front of the blower access door:
   a. Disconnect vent connector from furnace vent elbow.
   b. Disconnect and remove short piece of vent pipe from within furnace.

Table 12—Orifice Size* And Manifold Pressure For Gas Input Rate (Continued)
(Tabulated Data Based On 22,000 Btuh Per Burner, Derated 4 Percent For Each 1000 Ft Above Sea Level)

ALTITUDE RANGE (FT)		AVG GAS HEAT VALUE AT ALTITUDE (BTU/CU FT)	SPECIFIC GRAVITY OF NATURAL GAS							
			0.58		0.60		0.62		0.64	
			Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure
U.S.A. Only	5001 to 6000	725	43	3.4	43	3.5	43	3.6	43	3.7
		750	43	3.2	43	3.3	43	3.4	43	3.5
		775	43	3.0	43	3.1	43	3.2	43	3.3
		800	43	2.8	43	2.9	43	3.0	43	3.1
		825	43	2.6	43	2.7	43	2.8	43	2.9
		850	43	2.5	43	2.5	43	2.6	43	2.7
		875	43	2.3	43	2.4	43	2.5	43	2.6
		900	43	2.2	43	2.3	43	2.3	43	2.4
ALTITUDE RANGE (FT)		AVG GAS HEAT VALUE AT ALTITUDE (BTU/CU FT)	SPECIFIC GRAVITY OF NATURAL GAS							
			0.58		0.60		0.62		0.64	
			Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure
U.S.A. Only	6001 to 7000	675	43	3.4	43	3.5	43	3.6	43	3.7
		700	43	3.1	43	3.3	43	3.4	43	3.5
		725	43	2.9	43	3.0	43	3.1	43	3.2
		750	43	2.7	43	2.8	43	2.9	43	3.0
		775	43	2.6	43	2.7	43	2.7	43	2.8
		800	43	2.4	43	2.5	43	2.6	43	2.7
		825	43	2.3	43	2.3	43	2.4	43	2.5
		850	43	2.1	43	2.2	43	2.3	43	2.4
ALTITUDE RANGE (FT)		AVG GAS HEAT VALUE AT ALTITUDE (BTU/CU FT)	SPECIFIC GRAVITY OF NATURAL GAS							
			0.58		0.60		0.62		0.64	
			Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure
U.S.A. Only	7001 to 8000	650	43	3.1	43	3.2	43	3.4	43	3.5
		675	43	2.9	43	3.0	43	3.1	43	3.2
		700	43	2.7	43	2.8	43	2.9	43	3.0
		725	43	2.5	43	2.6	43	2.7	43	2.8
		750	43	2.4	43	2.4	43	2.5	43	2.6
		775	43	2.2	43	2.3	43	2.4	43	2.4
		800	43	2.1	43	2.1	43	2.2	43	2.3
		825	48	3.7	43	2.0	43	2.1	43	2.2
ALTITUDE RANGE (FT)		AVG GAS HEAT VALUE AT ALTITUDE (BTU/CU FT)	SPECIFIC GRAVITY OF NATURAL GAS							
			0.58		0.60		0.62		0.64	
			Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure
U.S.A. Only	8001 to 9000	625	43	2.9	43	3.0	43	3.1	43	3.2
		650	43	2.7	43	2.8	43	2.9	43	3.0
		675	43	2.5	43	2.6	43	2.7	43	2.8
		700	43	2.3	43	2.4	43	2.5	43	2.6
		725	43	2.2	43	2.2	43	2.3	43	2.4
		750	43	2.0	43	2.1	43	2.2	43	2.2
		775	48	3.6	48	3.7	43	2.0	43	2.1

* Orifice numbers 43 are factory installed

4. Remove 2 screws from blower access door and remove blower access door.
5. Disconnect blower leads from furnace control. Record wire color and location for reassembly. All other factory wires can be left connected, but field thermostat connections may need to be disconnected depending on their length and routing.
6. Remove 2 screws holding control box to blower shelf.
7. Hang control box from front of furnace casing and away from blower compartment.
8. Remove 2 screws holding blower assembly to blower deck and slide blower assembly out of furnace.
9. Clean blower wheel and motor using a vacuum with soft brush attachment. Blower wheel blades may be cleaned with a small paint or flux brush. Do not remove or disturb balance weights (clips) on blower wheel blades.
10. Vacuum any loose dust from blower housing, wheel and motor.

Table 12—Orifice Size* And Manifold Pressure For Gas Input Rate (Continued)
(Tabulated Data Based On 22,000 Btuh Per Burner, Derated 4 Percent For Each 1000 Ft Above Sea Level)

ALTITUDE RANGE (FT)		AVG GAS HEAT VALUE AT ALTITUDE (BTU/CU FT)	SPECIFIC GRAVITY OF NATURAL GAS							
			0.58		0.60		0.62		0.64	
			Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure
U.S.A. Only	9001 to 10,000	600	43	2.7	43	2.8	43	2.9	43	3.0
		625	43	2.5	43	2.6	43	2.6	43	2.7
		650	43	2.3	43	2.4	43	2.4	43	2.5
		675	43	2.1	43	2.2	43	2.3	43	2.3
		700	48	3.7	43	2.0	43	2.1	43	2.2
		725	48	3.5	48	3.6	48	3.7	43	2.0

* Orifice numbers 43 are factory installed

11. If a greasy residue is present on blower wheel, remove wheel from the blower housing and wash it with an appropriate degreaser. To remove wheel:

NOTE: Before disassembly, mark blower motor, and blower housing so motor and each arm is positioned at the same location during reassembly.

a. Disconnect capacitor wires and ground wire attached to blower housing.

b. Remove screws securing cutoff plate and remove cutoff plate from housing.

→ c. Loosen set screw holding blower wheel on motor shaft (160+/-20 in-lb when reassembling).

→ d. Remove bolts holding motor to blower housing and slide motor out of wheel (40+/-20 in-lb when reassembling).

e. Remove blower wheel from housing.

f. Clean wheel and housing.

12. Reassemble motor and blower by reversing steps 11f through 11a, finishing with 11a. Be sure to reattach ground wire to the blower housing.

13. Verify that blower wheel is centered in blower housing and set screw contacts the flat portion of the motor shaft. Loosen set screw on blower wheel and reposition if necessary.

14. Spin the blower wheel by hand to verify that the wheel does not rub on the housing.

15. Reinstall blower assembly in furnace.

16. Reinstall control box assembly in furnace.

⚠ CAUTION

UNIT DAMAGE HAZARD

Failure to follow this caution may shorten heat exchanger life. Heating fan speed(s) MUST be adjusted to provide proper air temperature rise as specified on the rating plate. Recommended operation is at the midpoint of the rise range or slightly above. Refer to ″SET TEMPERATURE RISE″ under START-UP, ADJUSTMENT, and SAFETY CHECK.

NOTE: Refer to Table 9 for motor speed lead relocation if leads were not identified before disconnection.

17. Reconnect blower leads to furnace control. Refer to furnace wiring diagram, and connect thermostat leads if previously disconnected.

18. To check blower for proper rotation:

a. Turn on electrical supply.

⚠ WARNING

→ **ELECTRICAL SHOCK HAZARD**

Failure to follow this warning could result in electrical shock, personal injury, or death.

Blower access door switch opens 115-v power to furnace control. No component operation can occur unless switch is closed. Exercise caution to avoid electrical shock from exposed electrical components when manually closing this switch for service purposes.

b. Manually close blower access door switch.

NOTE: If thermostat terminals are jumpered at the time blower access door switch is closed, blower will run for 90 sec before beginning a heating or cooling cycle.

c. Perform component self-test as shown at the bottom of the SERVICE label, located on the front of blower access door.

d. Verify blower is rotating in the correct direction.

19. If furnace is operating properly, RELEASE BLOWER ACCESS DOOR SWITCH. Remove any jumpers or reconnect any disconnected thermostat leads. Replace blower access door.

20. Downflow or horizontal furnaces with vent pipe through furnace only:

a. Install and connect short piece of vent pipe inside furnace to existing vent.

b. Connect vent connector to vent elbow.

21. Reinstall casing door.

22. Turn on gas supply and cycle furnace through one complete heating and cooling cycle. Verify the furnace temperature rise as shown in ″Adjustments″ Section. Adjust temperature rise as shown in ″Adjustments″ Section. If outdoor temperature is below 70°F, turn off circuit breaker to outdoor unit before running furnace in the cooling cycle. Turn outdoor circuit breaker on after completing cooling cycle.

CLEANING HEAT EXCHANGER

The following steps should be performed by a qualified service agency:

NOTE: If the heat exchangers get a heavy accumulation of soot and carbon, they should be replaced rather than trying to clean them thoroughly. A build-up of soot and carbon indicates that a problem exists which needs to be corrected, such as improper adjustment of manifold pressure, insufficient or poor quality combustion air, incorrect size or damaged manifold orifice(s), improper gas, or a restricted heat exchanger. Action must be taken to correct the problem.

TABLE 13—Orifice Size* and Manifold Pressure For Gas Input Rate (Tabulated Data Based On 21,000 Btuh Per Burner, Derated 4 Percent For Each 1000 Ft Above Sea Level)

ALTITUDE RANGE (FT)		AVG GAS HEAT VALUE (BTU/CU FT)	SPECIFIC GRAVITY OF NATURAL GAS							
			0.58		0.60		0.62		0.64	
			Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure
U.S.A. and Canada	0 to 2000	900	42	3.2	42	3.3	42	3.4	42	3.5
		925	43	3.7	43	3.8	42	3.2	42	3.3
		950	43	3.5	43	3.6	43	3.7	43	3.8
		975	43	3.3	43	3.4	43	3.5	43	3.7
		1000	44	3.6	43	3.3	43	3.4	43	3.5
		1025	44	3.4	44	3.6	43	3.2	43	3.3
		1050	44	3.3	44	3.4	44	3.5	43	3.2
		1075	45	3.8	44	3.2	44	3.3	44	3.4
		1100	46	3.8	45	3.7	44	3.2	44	3.3
ALTITUDE RANGE (FT)		AVG GAS HEAT VALUE (BTU/CU FT)	SPECIFIC GRAVITY OF NATURAL GAS							
			0.58		0.60		0.62		0.64	
			Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure
U.S.A. and Canada	U.S.A. Altitudes 2001 to 3000 or Canada Altitudes 2000 to 4500	800	43	3.8	42	3.2	42	3.3	42	3.4
		825	43	3.5	43	3.7	43	3.8	42	3.2
		850	43	3.3	43	3.5	43	3.6	43	3.7
		875	43	3.2	43	3.3	43	3.4	43	3.5
		900	43	3.0	43	3.1	43	3.2	43	3.3
		925	43	2.8	43	2.9	43	3.0	43	3.1
		950	43	2.7	43	2.8	43	2.9	43	2.9
		975	43	2.5	43	2.6	43	2.7	43	2.8
		1000	43	2.4	43	2.5	43	2.6	43	2.7
ALTITUDE RANGE (FT)		AVG GAS HEAT VALUE (BTU/CU FT)	SPECIFIC GRAVITY OF NATURAL GAS							
			0.58		0.60		0.62		0.64	
			Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure
U.S.A. Only	3001 to 4000	775	43	3.5	43	3.7	43	3.8	42	3.2
		800	43	3.3	43	3.4	43	3.5	43	3.7
		825	43	3.1	43	3.2	43	3.3	43	3.4
		850	43	2.9	43	3.0	43	3.1	43	3.2
		875	43	2.8	43	2.9	43	3.0	43	3.1
		900	43	2.6	43	2.7	43	2.8	43	2.9
		925	43	2.5	43	2.6	43	2.7	43	2.7
		950	43	2.4	43	2.4	43	2.5	43	2.6
ALTITUDE RANGE (FT)		AVG GAS HEAT VALUE (BTU/CU FT)	SPECIFIC GRAVITY OF NATURAL GAS							
			0.58		0.60		0.62		0.64	
			Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure
U.S.A. Only	4001 to 5000	750	43	3.3	43	3.4	43	3.5	43	3.6
		775	43	3.1	43	3.2	43	3.3	43	3.4
		800	43	2.9	43	3.0	43	3.1	43	3.2
		825	43	2.7	43	2.8	43	2.9	43	3.0
		850	43	2.6	43	2.7	43	2.8	43	2.8
		875	43	2.4	43	2.5	43	2.6	43	2.7
		900	43	2.3	43	2.4	43	2.5	43	2.5
		925	43	2.2	43	2.2	43	2.3	43	2.4

* Orifice numbers 43 are factory installed

If it becomes necessary to clean the heat exchangers because of dust or corrosion, proceed as follows:

1. Turn OFF gas and electrical power to furnace.
2. Remove outer access door.
3. Disconnect vent connector from furnace vent elbow.
4. For downflow or horizontal furnace having an internal vent pipe, remove internal vent pipe within the casing.
5. Disconnect wires to the following components. Mark wires to aid in reconnection of (be careful when disconnecting wires from switches because damage may occur):
   a. Draft safeguard switch.

Table 13—Orifice Size* And Manifold Pressure For Gas Input Rate (Continued)
(Tabulated Data Based On 21,000 Btuh Per Burner, Derated 4 Percent For Each 1000 Ft Above Sea Level)

ALTITUDE RANGE (FT)		AVG GAS HEAT VALUE AT ALTITUDE (BTU/CU FT)	SPECIFIC GRAVITY OF NATURAL GAS							
			0.58		0.60		0.62		0.64	
			Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure
U.S.A. Only	5001 to 6000	725	43	3.1	43	3.2	43	3.3	43	3.4
		750	43	2.9	43	3.0	43	3.1	43	3.2
		775	43	2.7	43	2.8	43	2.9	43	3.0
		800	43	2.5	43	2.6	43	2.7	43	2.8
		825	43	2.4	43	2.5	43	2.5	43	2.6
		850	43	2.2	43	2.3	43	2.4	43	2.5
		875	43	2.1	43	2.2	43	2.3	43	2.3
		900	43	2.0	43	2.1	43	2.1	43	2.2
ALTITUDE RANGE (FT)		AVG GAS HEAT VALUE AT ALTITUDE (BTU/CU FT)	SPECIFIC GRAVITY OF NATURAL GAS							
			0.58		0.60		0.62		0.64	
			Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure
U.S.A. Only	6001 to 7000	675	43	3.1	43	3.2	43	3.3	43	3.4
		700	43	2.9	43	3.0	43	3.1	43	3.2
		725	43	2.7	43	2.8	43	2.9	43	2.9
		750	43	2.5	43	2.6	43	2.7	43	2.8
		775	43	2.3	43	2.4	43	2.5	43	2.6
		800	43	2.2	43	2.3	43	2.3	43	2.4
		825	43	2.1	43	2.1	43	2.2	43	2.3
		850	48	3.7	43	2.0	43	2.1	43	2.1
ALTITUDE RANGE (FT)		AVG GAS HEAT VALUE AT ALTITUDE (BTU/CU FT)	SPECIFIC GRAVITY OF NATURAL GAS							
			0.58		0.60		0.62		0.64	
			Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure
U.S.A. Only	7001 to 8000	650	43	2.9	43	3.0	43	3.1	43	3.2
		675	43	2.7	43	2.7	43	2.8	43	2.9
		700	43	2.5	43	2.6	43	2.6	43	2.7
		725	43	2.3	43	2.4	43	2.5	43	2.5
		750	43	2.1	43	2.2	43	2.3	43	2.4
		775	43	2.0	43	2.1	43	2.2	43	2.2
		800	48	3.6	48	3.7	43	2.0	43	2.1
		825	48	3.3	48	3.5	48	3.6	48	3.7
ALTITUDE RANGE (FT)		AVG GAS HEAT VALUE AT ALTITUDE (BTU/CU FT)	SPECIFIC GRAVITY OF NATURAL GAS							
			0.58		0.60		0.62		0.64	
			Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure
U.S.A. Only	8001 to 9000	625	43	2.7	43	2.7	43	2.8	43	2.9
		650	43	2.5	43	2.5	43	2.6	43	2.7
		675	43	2.3	43	2.4	43	2.4	43	2.5
		700	43	2.1	43	2.2	43	2.3	43	2.3
		725	48	3.7	43	2.0	43	2.1	43	2.2
		750	48	3.5	48	3.6	48	3.7	43	2.0
		775	49	3.8	48	3.4	48	3.5	48	3.6

* Orifice numbers 43 are factory installed

b. Inducer motor.

c. Pressure switch(es).

d. Limit overtemperature switch.

e. Gas valve.

f. Hot surface igniter.

g. Flame-sensing electrode.

h. Flame rollout switches.

i. Remove NOx baffles on low NOx models.

6. Remove screws that fasten the collector box assembly to the cell panel. Be careful not to damage the collector box. Inducer assembly and elbow need not be removed from collector box.

7. Disconnect gas line from gas manifold.

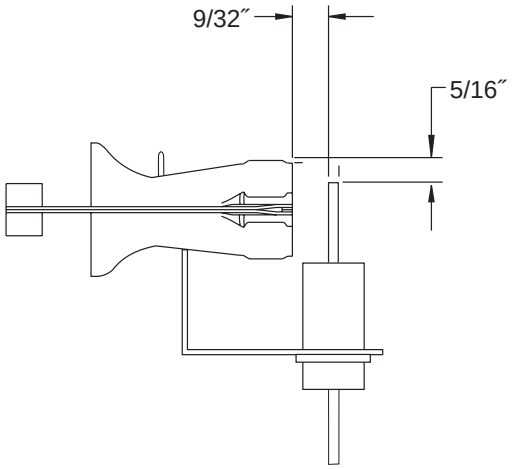
→ 8. Remove the 5 screws that attach the burner assembly to the cell panel. The gas valve and individual burners need not be removed from support assembly.

NOTE: Be very careful when removing burner assembly to avoid breaking igniter. See Fig. 50 and 51 for correct igniter location.

Table 13—Orifice Size* And Manifold Pressure For Gas Input Rate (Continued)
(Tabulated Data Based On 21,000 Btuh Per Burner, Derated 4 Percent For Each 1000 Ft Above Sea Level)

ALTITUDE RANGE (FT)		AVG GAS HEAT VALUE AT ALTITUDE (BTU/CU FT)	SPECIFIC GRAVITY OF NATURAL GAS							
			0.58		0.60		0.62		0.64	
			Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure
U.S.A. Only	9001 to 10,000	600	43	2.4	43	2.5	43	2.6	43	2.7
		625	43	2.3	43	2.3	43	2.4	43	2.5
		650	43	2.1	43	2.2	43	2.2	43	2.3
		675	48	3.6	48	3.8	43	2.1	43	2.1
		700	48	3.4	48	3.5	48	3.6	48	3.7
		725	49	3.7	49	3.8	48	3.4	48	3.5

* Orifice numbers 43 are factory installed



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→ **Fig. 50—Igniter Position-Side View**

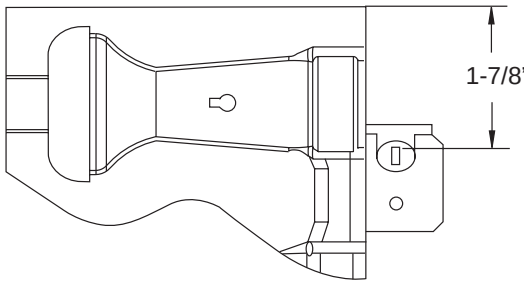

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Fig. 51—Igniter Position-Top View

9. Using field-provided 25-caliber rifle cleaning brush, 36-in. long, 1/4″ diameter steel spring cable, a variable speed, reversible electric drill, and vacuum cleaner, clean cells as follows:
   a. Remove metal screw fitting from wire brush to allow insertion into cable.
   b. Insert the twisted wire end of brush into end of spring cable, and crimp tight with crimping tool or crimp by striking with ball-peen hammer. TIGHTNESS IS VERY IMPORTANT.

NOTE: The materials needed in item 9 can usually be purchased at local hardware stores.

(1.) Attach variable-speed, reversible drill to the end of spring cable (end opposite brush).

(2.) Insert brush end of cable into the outlet opening of cell and slowly rotate with drill. DO NOT force cable. Gradually insert cable into upper pass of cell. (See Fig. 52.)

(3.) Work cable in and out of cell 3 or 4 times to obtain sufficient cleaning. DO NOT pull cable with great force. Reverse drill and gradually work cable out.

(4.) Insert brush end of cable in burner inlet opening of cell, and proceed to clean 2 lower passes of cell in same manner as upper pass.

(5.) Repeat foregoing procedures until each cell in furnace has been cleaned.

(6.) Using vacuum cleaner, remove residue from each cell.

(7.) Using vacuum cleaner with soft brush attachment, clean burner assembly.

(8.) Clean flame sensor with fine steel wool.

→ (9.) Install NOx baffles, if removed.

(10.) Reinstall burner assembly. Center burners in cell openings.

10. Remove old sealant from cell panel and collector box flange.
11. Spray releasing agent on the heat exchanger cell panel where collector box assembly contacts cell panel.

NOTE: A releasing agent such as cooking spray or equivalent (must not contain corn or canola oil, aromatic or halogenated hydrocarbons or inadequate seal may occur) and RTV sealant (G.E. 162, 6702, or Dow-Corning 738) are needed before starting installation. DO NOT substitute any other type of RTV sealant. G.E. 162 (P771-9003) is available through RCD in 3-oz tubes.

→ 12. Apply new sealant to flange of collector box and attach to cell panel using existing screws, making sure all screws are secure.
13. Reconnect wires to the following components (Use connection diagram on wiring label, if wires were not marked for reconnection locations.):
   a. Draft safeguard switch.
   b. Inducer motor.
   c. Pressure switch(es).
   d. Limit overtemperature switch.
   e. Gas valve.
   f. Hot surface igniter.
   g. Flame-sensing electrode.
   h. Flame rollout switches.
   i. Install NOx baffles (if removed).
14. Reinstall internal vent pipe, if applicable.

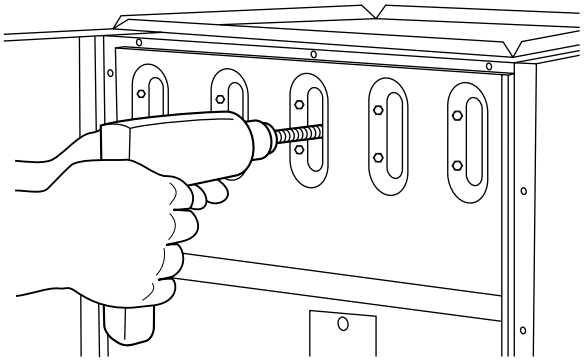


Fig. 52—Cleaning Heat Exchanger Cell

15. Reinstall vent connector on furnace vent elbow. Securely fasten vent connector to vent elbow with 2 field-supplied, corrosion-resistant, sheet metal screws located 180° apart.
16. Replace blower access door only, if it was removed.
17. Set thermostat above room temperature and check furnace for proper operation.
18. Verify blower airflow and speed changes between heating and cooling.

⚠ WARNING

FIRE OR EXPLOSION HAZARD

Failure to follow this warning could result in fire, personal injury, or death.

Never use a match or other open flame to check for gas leaks. Use a soap-and-water solution.

19. Check for gas leaks.
20. Replace outer access door.

Step 3—Sequence of Operation

NOTE: Furnace control must be grounded for proper operation or control will lock out. Control is grounded through green/yellow wire routed to gas valve and manifold bracket screw.

Using the schematic diagram in Fig. 45, follow the sequence of operation through the different modes. Read and follow the wiring diagram very carefully.

NOTE: If a power interruption occurs during a call for heat (W), the control will start a 90-second blower-only ON period two seconds after power is restored, if the thermostat is still calling for gas heating. The red LED light will flash code 12 during the 90-second period, after which the LED will be ON continuous, as long as no faults are detected. After the 90-second period, the furnace will respond to the thermostat normally.

The blower door must be installed for power to be conducted through the blower door interlock switch ILK to the furnace control CPU, transformer TRAN, inducer motor IDM, blower motor BLWM, hot-surface igniter HSI, and gas valve GV.

1. **Heating**

   (See Fig. 25 for thermostat connections.)

   The wall thermostat ″calls for heat″, closing the R to W circuit. The furnace control performs a self-check, verifies the pressure switch contacts PRS is open, and starts the inducer motor IDM.

   a. **Inducer Prepurge Period**- As the inducer motor IDM comes up to speed, the pressure switch contacts PRS close, 24 vac power is supplied for a field installed humidifier at the HUM terminal and the control begins a 15-second prepurge period.

   b. **Igniter Warm-Up**- At the end of the prepurge period, the Hot-Surface Igniter HSI is energized for a 17-second igniter warm-up period.

→ c. **Trial-for-Ignition Sequence**- When the igniter warm-up period is completed the main gas valve relay contacts GVR close to energize the gas valve GV, the gas valve opens. The gas valve GV permits gas flow to the burners where it is ignited by the HSI. Five seconds after the GVR closes, a 2-second flame proving period begins. The HSI igniter will remain energized until the flame is sensed or until the 2-second flame proving period begins.

   d. **Flame-Proving**- When the burner flame is proved at the flame-proving sensor electrode FSE, the furnace control CPU begins the blower-ON delay period and continues to hold the gas valve GV open. If the burner flame is not proved within two seconds, the control CPU will close the gas valve GV, and the control CPU will repeat the ignition sequence for up to three more Trials-For-Ignition before going to Ignition-Lockout. **Lockout will be reset** automatically after three hours, by momentarily interrupting 115 vac power to the furnace, or by interrupting 24 vac power at SEC1 or SEC2 to the furnace control CPU (not at W, G, R, etc.)

   If flame is proved when flame should not be present, the furnace control CPU will lock out of Gas-Heating mode and operate the inducer motor IDM until flame is no longer proved.

   e. **Blower-On Delay**- If the burner flame is proven, the blower motor is energized on HEAT speed 25 seconds after the gas valve GV is energized.

   Simultaneously, the electronic air cleaner terminal EAC-1 is energized and remains energized as long as the blower motor BLWM is energized.

   f. **Blower-Off Delay**- When the thermostat is satisfied, the R-to-W circuit is opened, de-energizing the gas valve GV, stopping gas flow to the burners, and de-energizing the humidifier terminal HUM. The inducer motor IDM will remain energized for a 5-second post-purge period. The blower motor BLWM and air cleaner terminal EAC-1 will remain energized for 90, 120, 150, or 180 seconds (depending on the blower-OFF delay selection). The furnace control CPU is factory-set for a 120-second blower-OFF delay.

2. **Cooling Mode**

   (See Fig. 25 for thermostat connections)

   The thermostat closes the R-to-G-and-Y circuits. The R-to-Y circuit starts the outdoor unit, and the R-to-G and Y circuits start the furnace blower motor BLWM on COOL speed.

   The electronic air cleaner terminal EAC-1 is energized with 115 vac when the blower motor BLWM is operating.

   When the thermostat is satisfied, the R-to-G-and-Y circuits are opened. The outdoor unit will stop, and the furnace blower motor BLWM will continue operating on the COOL speed for an additional 90 seconds. Cut jumper J2 to reduce the cooling off-delay to 5 seconds. (See Fig. 24.)

3. **Continuous Blower Mode**

   When the R-to-G circuit is closed by the thermostat, the blower motor BLWM will operate on continuous-blower speed (same as HEAT speed). Terminal EAC-1 is energized as long as the blower motor BLWM is energized.

   During a call for heat, the blower BLWM will stop during igniter warm-up (17 seconds), ignition, and blower-ON delay (25 seconds), allowing the furnace heat exchangers to heat up more quickly, then restarts at the end of the blower-ON delay

period at HEAT speed.

When the thermostat ″calls for cooling″, the blower motor BLWM will operate at COOL speed. When the thermostat is satisfied, the blower motor BLWM will operate an additional 90 seconds on COOL speed before reverting back to continuous-blower speed.

When the R-to-G circuit is opened, the blower motor BLWM will continue operating for an additional 5 seconds, if no other function requires blower motor BLWM operation.

4. **Heat Pump**

When installed with a heat pump, the furnace control automatically changes the timing sequence to avoid long blower off times during demand defrost cycles. When the R-to-W-and-Y or R-to-W-and-Y-and-G circuits are energized the furnace control CPU will continue to turn on the blower motor BLWM at HEAT speed, and begin a heating cycle. The blower motor BLWM will remain on until the end of the prepurge period, then shut off for 24 seconds then come back on at HEAT speed. When the W input signal disappears, the furnace control begins a normal inducer post-purge period and the blower switches to COOL speed after a 3 second delay. If the R-to-W-and-Y-and-G signals disappear at the same time, the blower motor BLWM will remain on for the selected blower-OFF delay period. If the R-to-W-and-Y signals disappear, leaving the G signal, the blower motor BLWM will continue running the blower motor BLWM at HEAT speed after the selected blower-OFF delay period is completed.

Step 4—Wiring Diagrams

Refer to Fig. 25 and 45 for wiring diagrams.

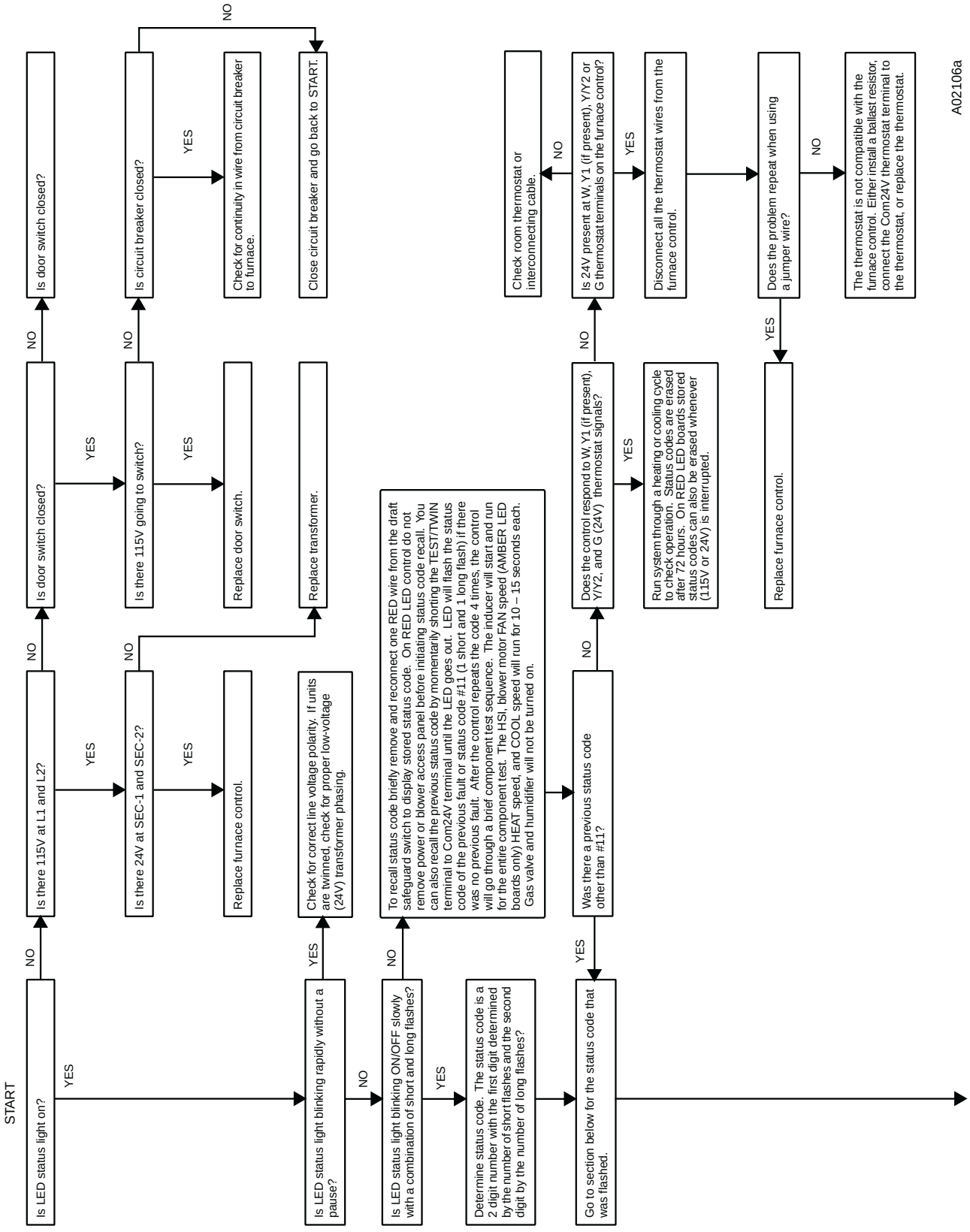
Step 5—Troubleshooting

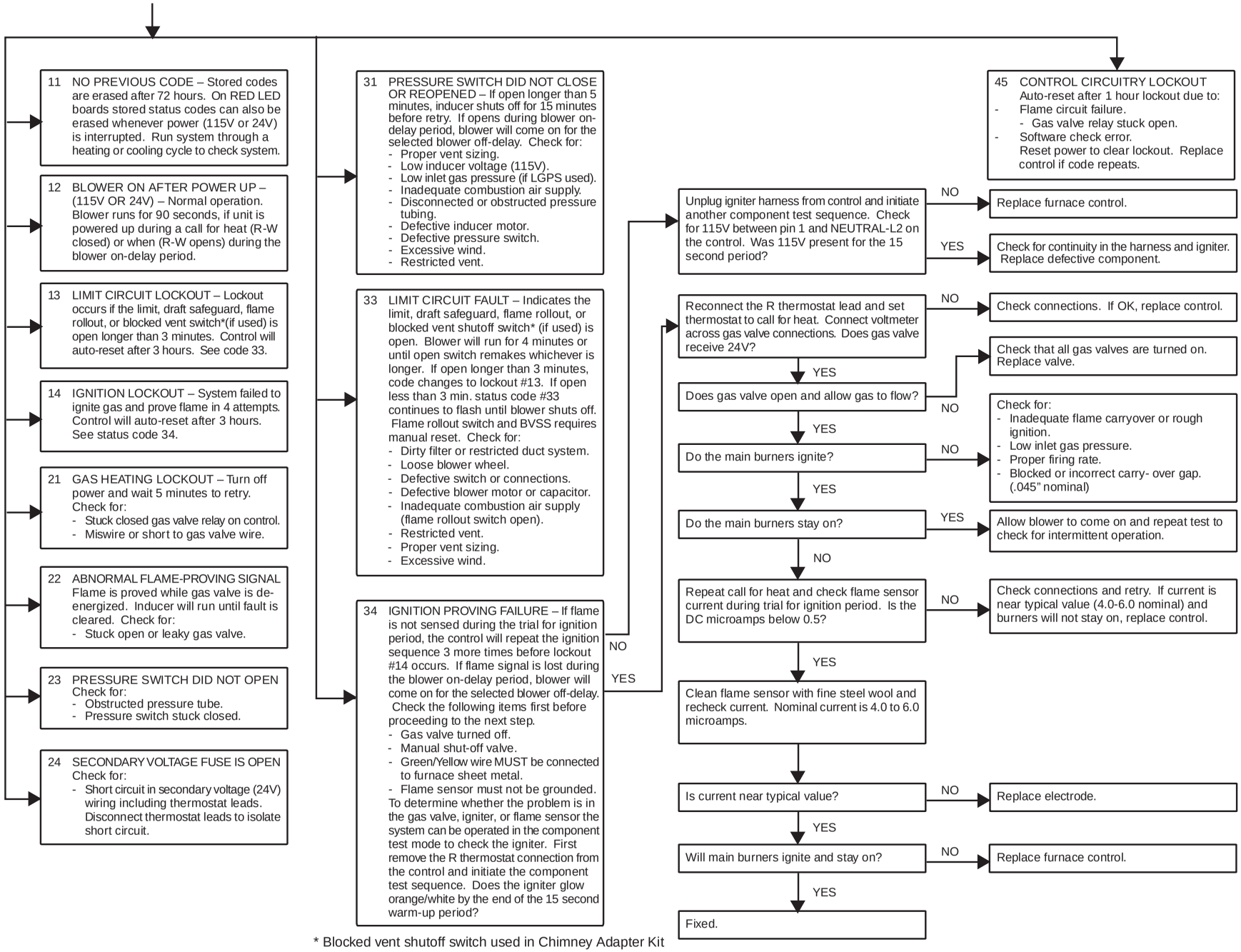
Refer to the service label. (See Fig. 49—Service Label.)

The Troubleshooting Guide can be a useful tool in isolating furnace operation problems. Beginning with the word “Start,” answer each question and follow the appropriate arrow to the next item.

The Guide will help to identify the problem or failed component. After replacing any component, verify correct operation sequence.

Fig. 53—Troubleshooting Guide





* Blocked vent shutoff switch used in Chimney Adapter Kit

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